





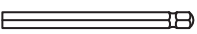



Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required. The product of Hillsdale Furniture, LLC is designed for residential use only. Customer Service Phone Number: 502-562-0000

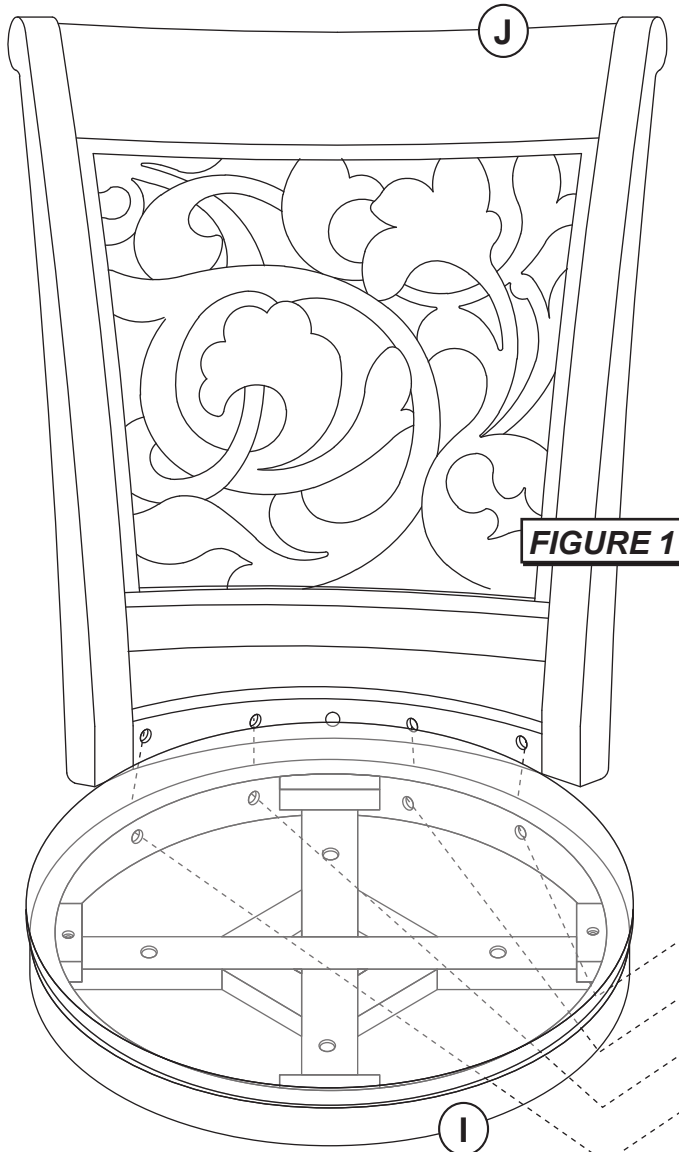
**HARDWARE LIST**

- A (20) 1/4" x 19mm Flat Washers
- B (20) 1/4" Spring Washers
- C (4) 1/4" x 1-3/4" Bolts
- D (1) 1/4" Allen Wrench
- E (4) 1/4" x 1" Bolts
- F (8) 1/4" x 1-1/2" Bolts
- G (1) 1/4" x 4" Straight Allen Wrench
- H (4) 1/4" x 1-1/4" Bolts

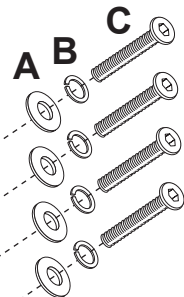
PART	QTY	HARDWARE	PART	QTY	HARDWARE
A	20		B	20	
C	4		D	1	
E	4		F	8	
G	1		H	4	

**PARTS LIST**

- I (1) Seat
- J (1) Chair Back
- K (1) Top Round Stretcher
- L (1) Bottom Round Stretcher
- M (4) Legs


**FIGURE 1**
**STEP 1 - Figure 1**

Begin assembly by attaching Seat (I) to Chair Back (J) by setting in place and aligning holes and securing from left and right inside back panel with 4 Allen Bolts (C), 4 Spring Washers (B) and 4 Flat Washers (A). Do not fully tighten bolts.



**STEP 2 - Figure 2**

Next unite Top Round Stretcher (K) and the axis of rotation block by securing in each corner with 1 Allen Bolt (E), 1 Spring Washer (B) and 1 Flat Washer (A).

**STEP 3 - Figure 3**

Attach each Chair Leg (M) to the Bottom Round Stretcher (L) using 1 Allen Bolt (H), 1 Spring Washer (B) and 1 Flat Washer (A) and to the Top Stretcher (K) using 2 Allen Bolts (F), 2 Spring Washers (B) and 2 Flat Washers (A). Tighten all bolts using Allen Wrench (D) or Straight Allen Wrench (G) provided. The assembly is now complete.

