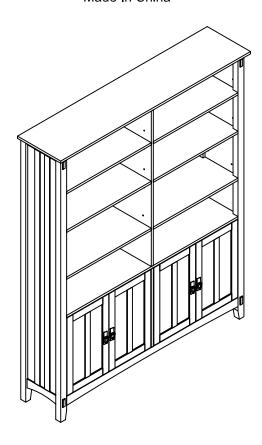


SK18511 ARTISAN DOUBLE BOOKCASE W/DOORS 69"Hx57"Wx13"D

INV#92244

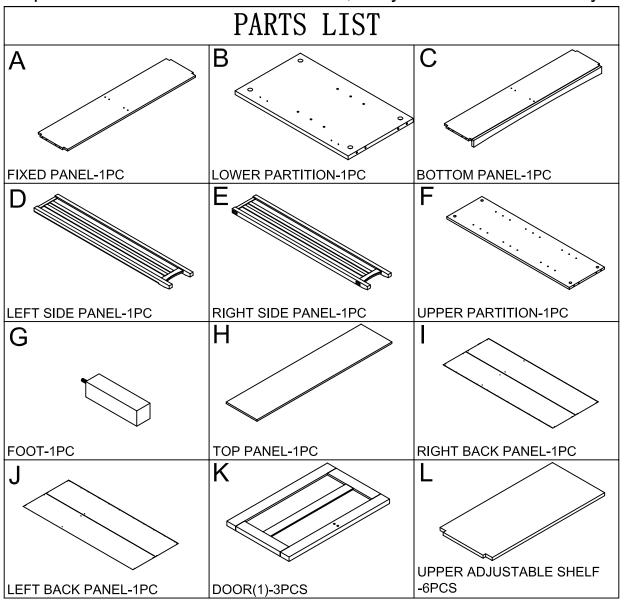
ASSEMBLY INSTRUCTIONS

Made In China

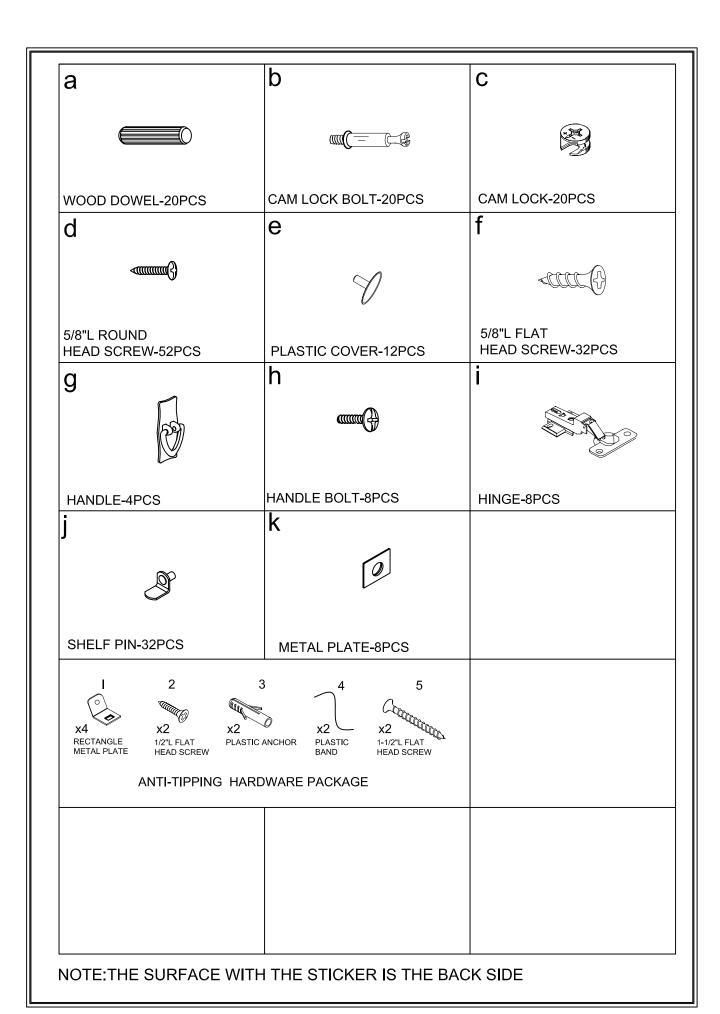


Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have came loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or mail to our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.



	1	
M	N	
LOWER ADJUSTABLE SHELF -2PCS	DOOR(2)-1PC	
NOTE:THE SURFACE WITH THE STICKER IS THE BACK SIDE		

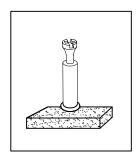


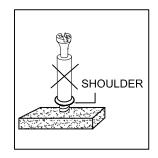
NOTE: • UPON OPENING, THOROUGHLY CLEAN ALL WOOD SURFACES TO REMOVE DUST

AND DIRT THAT MAY HAVE SETTLED ONTO THE FINISH DURING SHIPMENT. IN

ORDER TO PREVENT DAMAGE DURING ASSEMBLY. PLEASE ASSEMBLE THIS ITEM

WITH AT LEAST TWO PEOPLE.



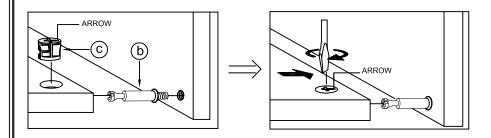


NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY

ARE TIGHT, THE SHOULDER SHOULD BE

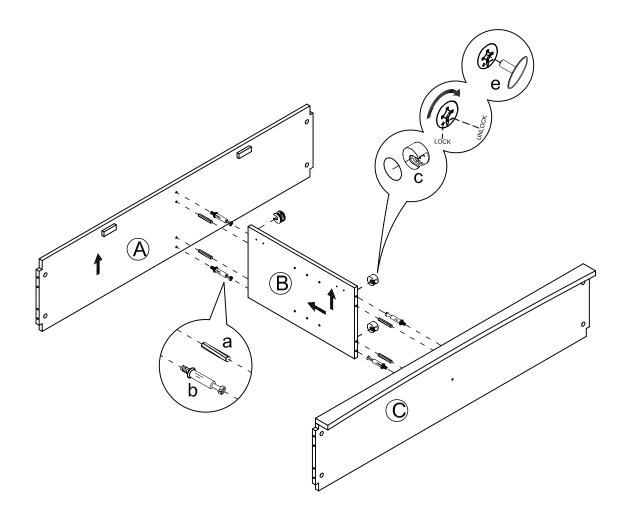
AGAINST THE SURFACE OF THE PART.

HOW TO USE THE CAM-TOOL



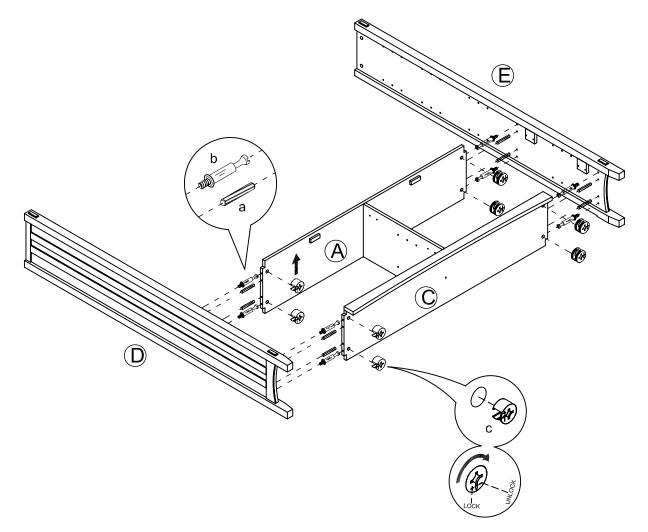
NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS.

FIG 1



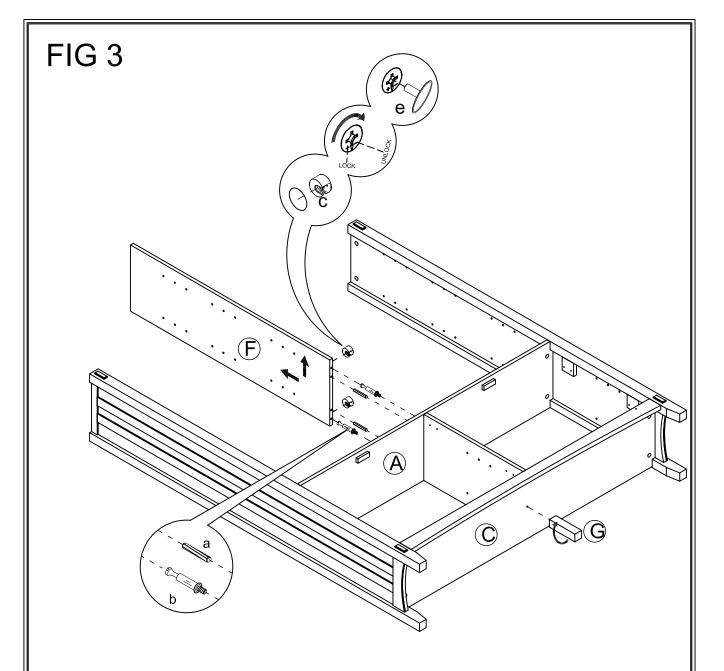
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE BOTTOM PANEL (C) AND THE FIXED PANEL (A).
- JOIN THE BOTTOM PANEL (C) AND THE FIXED PANEL (A) TO THE LOWER PARTITION (B) BY USING THE WOOD DOWEL (a) FIRST.
- ONCE JOINED, TIGHTEN CAM LOCK (c) ONTO CAM LOCK BOLT (b) USING PRE-DRILLED HOLES.
- COVER CAM HOLES WITH THE PLASTIC COVER (e).

FIG 2



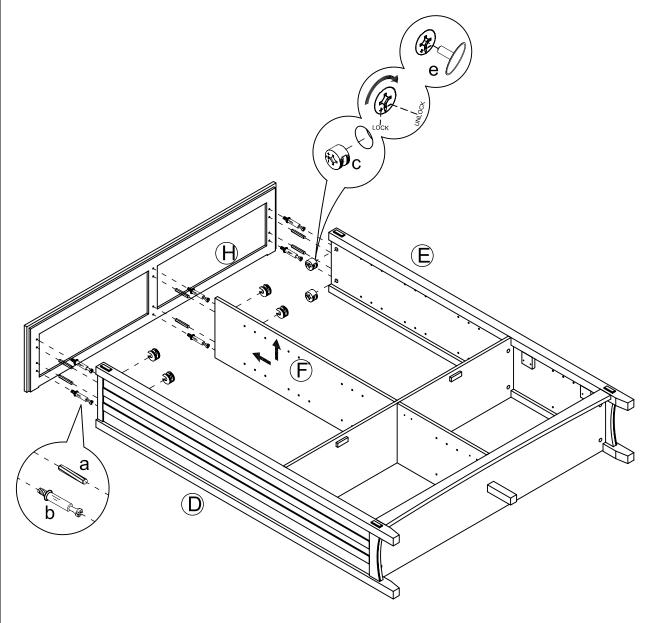
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE LEFT SIDE PANEL (D)

 AND THE RIGHT SIDE PANEL (E) .
- JOIN THE LEFT SIDE PANEL (D) AND THE RIGHT SIDE PANEL (E) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- ONCE JOINED, TIGHTEN CAM LOCK (c) ONTO CAM LOCK BOLT (b) USING PRE-DRILLED HOLES.



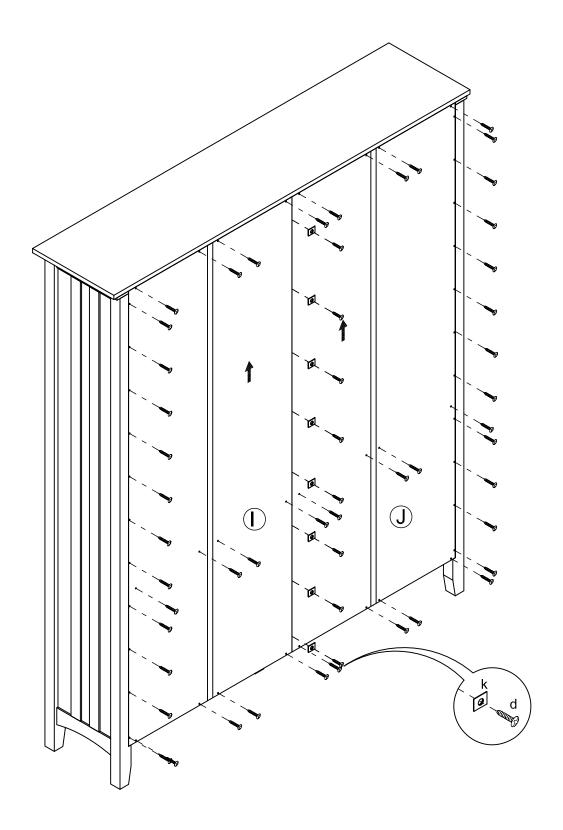
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE FIXED PANEL (A) .
- JOIN THE UPPER PARTITION (F) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- ONCE JOINED, TIGHTEN CAM LOCK (c) ONTO CAM LOCK BOLT (b) USING PRE-DRILLED HOLES.
- COVER CAM HOLES WITH THE PLASTIC COVER (e).
- TIGHTEN THE FOOT (G) TO THE BOTTOM PANEL (C) AS SHOWN.





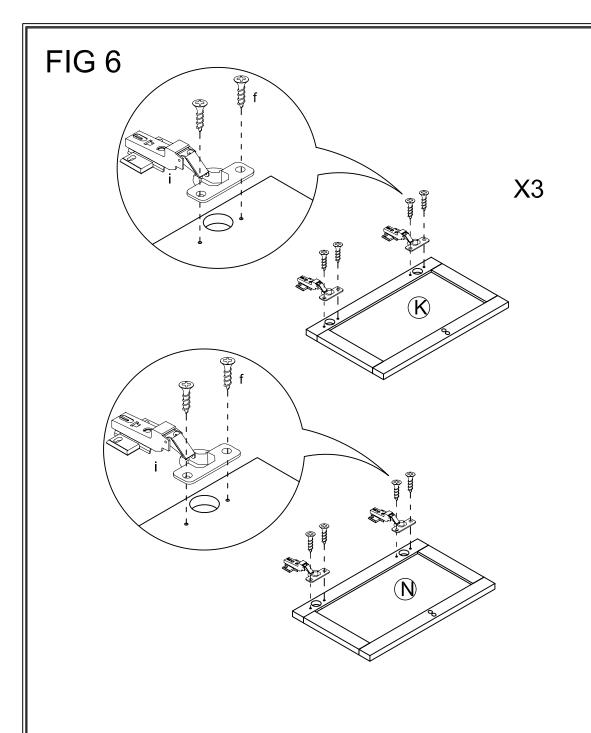
- INSTALL THE WOOD DOWEL (a) AND THE CAM LOCK BOLT (b) INTO THE TOP PANEL (H) .
- JOIN THE TOP PANEL (H) TO THE ASSEMBLED PART BY USING THE WOOD DOWEL (a) FIRST.
- ONCE JOINED, TIGHTEN CAM LOCK (c) ONTO CAM LOCK BOLT (b) USING PRE-DRILLED HOLES.
- COVER CAM HOLES WITH THE PLASTIC COVER (e).





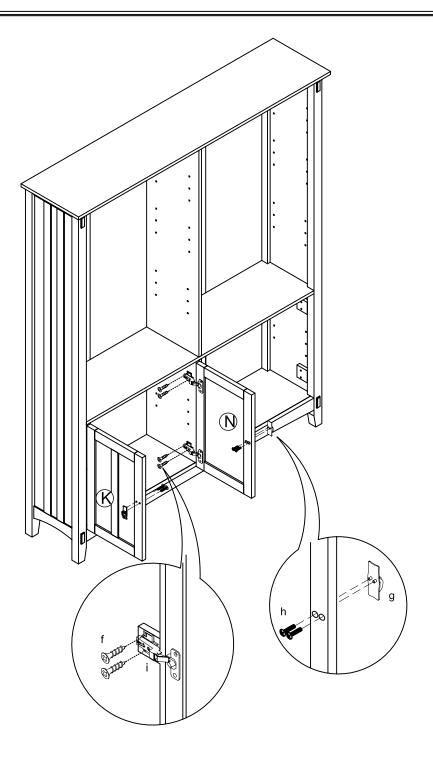
• TIGHTEN THE RIGHT BACK PANEL (I) AND THE LEFT BACK PANEL (J) AND THE METAL PLATE (k)

TO THE ASSEMBLED PART BY USING THE 5/8" ROUND HEAD SCREW (d).

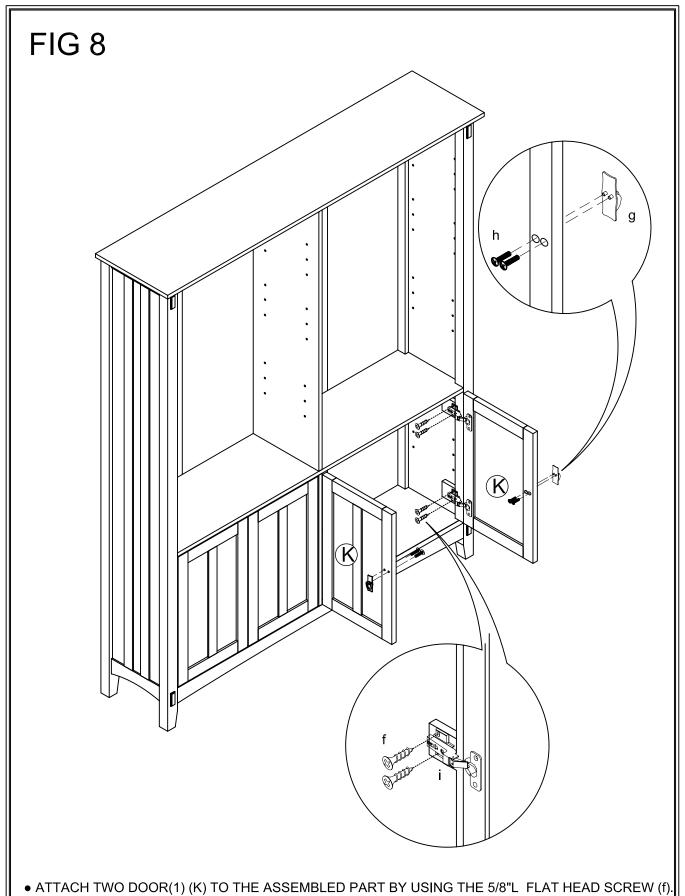


• TIGHTEN THE HINGE (i) INTO THE DOOR (1) (K) AND THE DOOR (2) (N) BY USING THE 5/8"L FLAT HEAD SCREW (f).

FIG 7

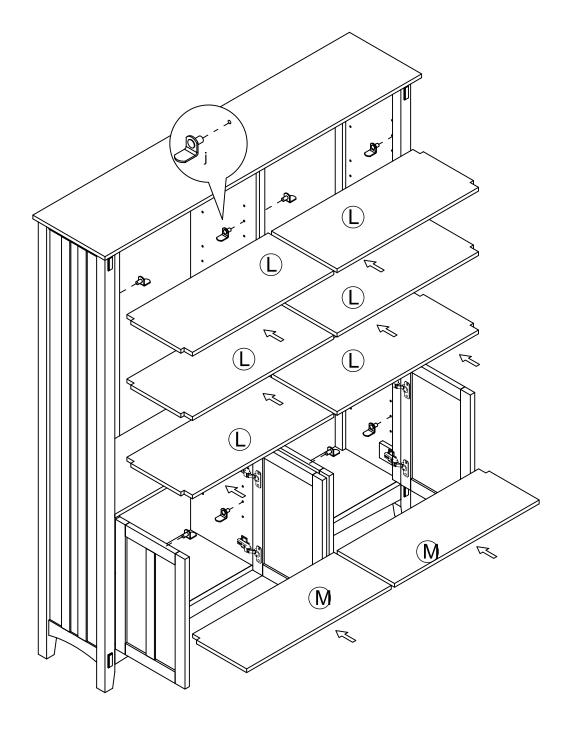


- ATTACH THE DOOR(1) (K) AND THE DOOR (2) (N) TO THE ASSEMBLED PART BY USING THE 5/8"L FLAT HEAD SCREW (f).
- TIGHTEN THE HANDLE (g) TO THE DOOR (1) (K) AND THE DOOR (2) (N) BY USING THE HANDLE BOLT (h).



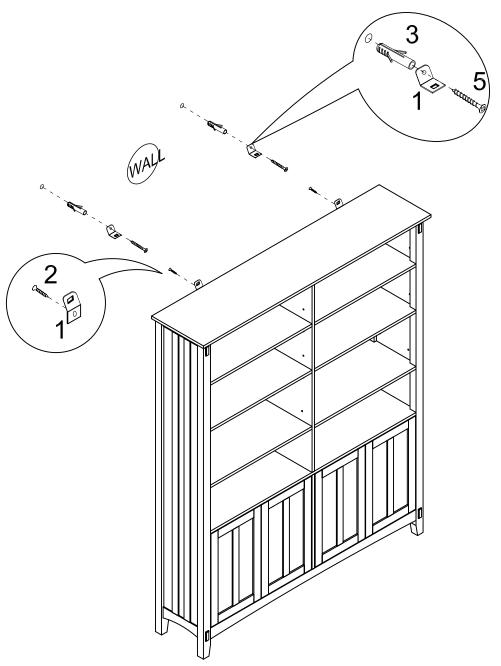
- TIGHTEN THE HANDLE (g) TO THE DOOR (1) (K) BY USING THE HANDLE BOLT (h).

FIG 9



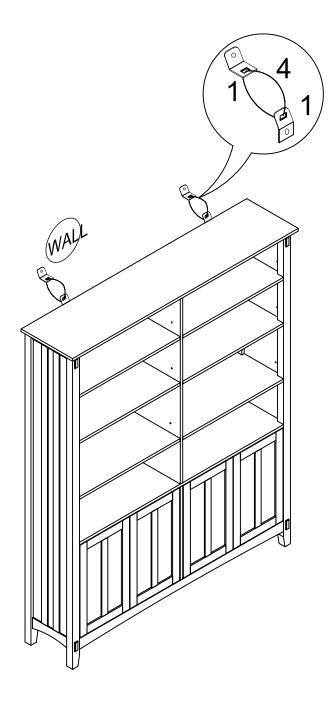
• PLACE THE SHELF PIN (j) INTO DESIRED POSITION AND PLACE THE UPPER ADJUSTABLE SHELF (L) AND THE LOWER ADJUSTABLE SHELF (M) ABOVE THE SHELF PIN (j).





- TIGHTEN THE RECTANGLE METAL PLATE (1) TO THE REAR OF THE TOP PANEL (H) BY USING 1/2" FLAT HEAD SCREW (2).
- PLACE THE ASSEMBLED BOOKCASE AT THE DESIRED POSITION. MARK THE INSERTION POINTS FOR THE PLASTIC ANCHOR (3).
- USING THE PROPER HARDWARE FOR YOUR WALL TYPE, DRILL 1/4" HOLES INTO THE WALL.
- TIGHTEN THE RECTANGLE METAL PLATE (1) TO THE PLASTIC ANCHOR (3) BY USING THE 1-1/2" FLAT HEAD SCREW (5).

FIG 11



• USING THE PLASTIC BAND (4) CONNECT TWO RECTANGLE METAL PLATES (1).