1/2" Spade-Handle Electric Drill
Perceuse électrique de 13mm à poignée bêche
Taladro eléctrico de mango tipo pala de 1/2"

Operator’s Manual
Manuel d’utilisation
Manual del Operario
SPECIFICATIONS

- Model: GSHD1290
- Rated Power: 120V~/60Hz, 9.0 Amp
- No Load Speed: 0-850 RPM
- Chuck: 1/2" (13mm) Keyed
- Cord Length: 6.5 ft.
- Net Weight: 8.0 Lbs

Includes: Auxiliary Handle, Rear Spade Handle and Chuck Key with Holder

**WARNING:** To reduce the risk of injury, user must read and understand this operator's manual before operating this tool. Save this manual for future reference.

Toll-Free Help Line: 1-888-552-8665

**WARNING:** The Operation of any power tool can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning tool operation, always wear safety goggles or safety glasses with side shields and a full face shield when needed. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields. Always wear eye protection which is marked to comply with ANSI Z87.1.

Look for this symbol to point out important safety precautions. It means attention!!! Your safety is involved.

GENERAL SAFETY RULES

**WARNING:** Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks and cement and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

**WARNING:** Read and understand all warnings, cautions and operating instructions before using this equipment. Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

WORK AREA SAFETY

- **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres,** such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust or fumes.
- **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.
ELECTRICAL SAFETY

- **Power tool plugs must match the outlet.** Never modify the plug in any way. Do not use any adaptor plugs in any earthed (grounded) power tools. Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double insulation eliminates the need for the three wire grounded power cord and grounded power supply system.

- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

- **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.

- **Do not abuse the cord.** Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged cords increase the risk of electric shock.

- **When operating a power tool outside, use an extension cord suitable for outdoor use.** These cords are rated for outdoor use and reduce the risk of electric shock.

- **Do not use AC only rated tools with a DC power supply.** While the tool may appear to work, the electrical components of the AC rated tool are likely to fail and rate a hazard to the operator.

PERSONAL SAFETY

- **Stay alert,** watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

- **Use safety equipment.** Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection for appropriate conditions will reduce personal injuries.

- **Dress properly.** Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts. Air vents may cover moving parts and should be avoided.

- **Avoid accidental starting.** Ensure the switch is in the off position before plugging in. Carrying power tool with your finger on the switch or plugging in power tools that have the switch on invites accidents.

- **Remove any adjusting keys or wrenches before turning the power tool on.** A wrench or key that is left attached to a rotating part of the tool may result in personal injury.

- **Do not overreach.** Maintain proper footing and balance at all times. Loss of balance can cause an injury in an unexpected situation.

- **If devices are provided for connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust related hazards.

- **Do not use a ladder or unstable support.** Stable footing on a solid surface enables better control of the tool in unexpected situations.

- **Keep tool handles dry, clean and free from oil and grease.** Slippery handles cannot safely control the tool.

TOOL USE AND CARE

- **Secure the workpiece.** Use clamp or other practical way to hold the workpiece to a stable platform. Holding the workpiece by hand or against your body is unstable and may lead to loss of control.

- **Do not force the power tool.** The tool will perform the job better and safer at the feed rate for which it is designed. Forcing the tool could possibly damage the tool and may result in personal injury.

- **Use the correct power tool for the job.** Don’t force the tool or attachment to do a job for which it is not designed.

- **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired or replaced by an authorized service center.
• Turn power tool off, and disconnect the plug from the power source and/or battery pack from the power tool before making any adjustments, changing the accessories, or storing the tools. Such preventive safety measures reduce the risk of an accidental start-up which may cause personal injury.

• Store idle tool out of reach of children and other inexperienced persons. It is dangerous in the hand of untrained users.

• Maintain power tools with care. Check for proper alignment and binding of moving parts, component breaks, and any other conditions that may affect the tool’s operation. A guard or any other part that is damaged must be properly repaired or replaced by an authorized service center to avoid risk of personal injury.

• Use recommended accessories. Using accessories and attachments not recommended by the manufacturer or intended for use on this type tool may cause damage to the tool or result in personal injury to the user. Consult the operator’s manual for recommended accessories.

• Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

• Feed the workpiece in the correct direction and speed. Feed the workpiece into a blade, cutter, or abrasive surface against the direction of the cutting tool’s direction of rotation only. Incorrectly feeding the workpiece in the same direction may cause the workpiece to be thrown out at high speed.

• Never leave the tool running unattended, turn the power off. Do not leave the tool until it comes to a complete stop.

⚠️ WARNING: USE OF THIS TOOL CAN GENERATE AND DISBURSE DUST OR OTHER AIRBORNE PARTICLES, INCLUDING WOOD DUST, CRYSTALLINE SILICA DUST AND ASBESTOS. Direct particles away from face and body. Always operate tool in a well-ventilated area and provide for proper dust removal. Use dust collection system wherever possible. Exposure to the dust may cause serious and permanent respiratory or other injury, including silicosis (a serious lung disease), cancer, and death. Avoid breathing the dust, and avoid prolonged contact with the dust. Allowing dust to get into your mouth or eyes, or lay on your skin may promote absorption of harmful material. Always use properly fitting NIOSH/OSHA approved respiratory protection appropriate for dust exposure, and wash exposed areas with soap and water.

SERVICE

• Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

• Service your power tool periodically. When cleaning a tool, be careful not to disassemble any portion of the tool since internal wires may be misplaced or pinched.

SAVE THESE INSTRUCTIONS

EXTENSION CORDS

Grounded tools require a three wire extension cord. Double insulated tools can use either a two or three wire extension cord. As the distance from the power supply outlet increases, you must use a heavier gauge extension cord. Using extension cords with inadequately sized wire causes a serious drop in voltage, resulting in loss of power and possible tool damage. Refer to the table shown below to determine the required minimum wire size.

The smaller the gauge number of the wire, the greater the capacity of the cord. For example: a 14-gauge cord can carry a higher current than a 16-gauge cord. When using more than one extension cord to make up the total length, be sure each cord contains at least the minimum wire size required. If you are using one extension cord for more than one tool, add the nameplate amperes and use the sum to determine the required minimum wire size.

Guidelines for Using Extension Cords

• If you are using an extension cord outdoors, be sure it is marked with the suffix “W-A” (“W” in Canada) to indicate that it is acceptable for outdoor use.
• Be sure your extension cord is properly wired and in good electrical condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it.
• Protect your extension cords from sharp objects, excessive heat, and damp or wet areas.

### Recommended Minimum Wire Gauge for Extension Cords (120 Volt)

<table>
<thead>
<tr>
<th>Nameplate Amperes (At Full Load)</th>
<th>Extension Cord Length</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>25 Feet</td>
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<tr>
<td>0–2.0</td>
<td>18</td>
</tr>
<tr>
<td>2.1–3.4</td>
<td>18</td>
</tr>
<tr>
<td>3.5–5.0</td>
<td>18</td>
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<tr>
<td>5.1–7.0</td>
<td>18</td>
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<tr>
<td>7.1–12.0</td>
<td>18</td>
</tr>
<tr>
<td>12.1–16.0</td>
<td>14</td>
</tr>
<tr>
<td>16.1–20.0</td>
<td>12</td>
</tr>
</tbody>
</table>

### SPECIFIC SAFETY RULES FOR ELECTRIC DRILLS

**WARNING:** DO NOT LET COMFORT OR FAMILIARITY WITH PRODUCT (GAINED FROM REPEATED USE) REPLACE STRICT ADHERENCE TO PRODUCT SAFETY RULES. If you use this tool unsafe or incorrectly, you can suffer serious personal injury!

- **Hold the tool by insulated gripping surfaces when performing an operation where the tool may contact hidden wiring or its own cord.** Contact with a “live” wire will make exposed metal parts of the tool “live” and shock the operator. Do not drill, fasten or break into existing walls or other blind areas where electrical wiring may exist. If this situation is unavoidable, disconnect all fuses or circuit breakers feeding this work site.

- **Always use safety glasses or goggles.** Ordinary eye or sun glasses are NOT safety glasses. USE CERTIFIED SAFETY EQUIPMENT. Protective eye wear should comply with ANSI Z87.1 standards. Use a dust mask or respirator for operations which generate dust.

- **Wear ear/hearing protectors** when using this tool for extended periods. Prolonged exposure to high intensity noise can cause hearing loss.

- **Hold the tool firmly** to prevent injury that may result from loss of control because of high rotational force.

- **Always be sure you have firm footing** and check to see no one is below when using the tool in high locations.

- **Do not hold the tool or place your hands near the rotating chuck or drill bit.** Contact with any moving parts may result in personal injury.

- **Always check that the material being drilled is secure and clamped in place** if necessary to prevent any movement. An unstable workpiece can cause the drill bit to bind, causing control and injury.

- **Never hold the workpiece in your hand, lap or against other parts of the body** when drilling. Contact with the drill bit can cause injury.

- **Always position the cord away from the rotating bit and DO NOT wrap the cord around your arm or wrist.** If the cord is caught by the rotating bit or chuck you may lose control of the drill and become entrapped by the cord, causing personal injury.

- **When using the drill, DO NOT position yourself between the tool and a wall or post.** If the bit jams or becomes bound in the work piece, the sudden reaction torque of the tool could crush your hand, arm or leg against a stationary object.

- **If the bit jams or binds in the work,** immediately release the switch trigger to prevent personal injury. Unplug the drill from the power source and then remove the drill bit from the work. Do not attempt to free the jammed drill bit by repeatedly starting and stopping the drill motor; this action could result in injury.
• **Do not use dull or damaged bits and accessories.** Dull or damaged bits are more likely to bind in the work piece.

• **Do not use bits larger then those recommended.** They are more likely to jam, causing loss of tool control and personal injury. Large bits may also overload the drill, causing motor and gear damage.

• **When removing the drill bit from the tool, avoid contact with skin.** Allow sufficient time for the bit to cool down or use proper protective gloves to handle the bit or accessory. Drill bits and accessories may be hot after prolonged use.

• **Wear cushioned gloves and take frequent rest breaks.** Drills can generate considerable vibration when in operation which may be harmful to your hands and arms.

• **Check the tool and remove any chuck keys or adjusting wrenches before switching the tool “ON”**. Keys and wrenches can fly off at high speed striking you or a bystander, causing an injury.

**WARNING:** Read and understand all warnings, cautions and operating instructions before using this equipment. Failure to follow all instructions listed below may result in electric shock, fire and/or serious personal injury.

**SAVE THESE INSTRUCTIONS**
### SYMBOLS

Some of the following symbols may appear on this product. Study these symbols and learn their meaning. Proper interpretation of these symbols will allow for more efficient and safer operation of this product.

<table>
<thead>
<tr>
<th>SYMBOL</th>
<th>DESCRIPTION</th>
<th>SYMBOL</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>V</td>
<td>Volts</td>
<td><img src="image" alt="Alternating current" /> or A.C.</td>
<td>Alternating current</td>
</tr>
<tr>
<td>A</td>
<td>Amperes</td>
<td><img src="image" alt="Direct current" /> or D.C.</td>
<td>Direct current</td>
</tr>
<tr>
<td>Hz</td>
<td>Hertz</td>
<td><img src="image" alt="Class II construction" /> Double insulated construction</td>
<td>Class II construction Double insulated construction</td>
</tr>
<tr>
<td>W</td>
<td>Watts</td>
<td><img src="image" alt="Warning symbol" /></td>
<td>Warning symbol. Precautions that involve your safety</td>
</tr>
<tr>
<td>$n_o$</td>
<td>No Load Speed</td>
<td><img src="image" alt="To reduce the risk of injury" /> To read Operator’s Manual before using this product.</td>
<td>To reduce the risk of injury, read Operator’s Manual before using this product.</td>
</tr>
<tr>
<td>kg</td>
<td>Kilograms</td>
<td><img src="image" alt="Wear safety glasses" /></td>
<td>Wear safety glasses, ear protection and respiratory protection</td>
</tr>
<tr>
<td>H</td>
<td>Hours</td>
<td><img src="image" alt="Do not dispose with household waste" /></td>
<td>Do not dispose with household waste</td>
</tr>
<tr>
<td>RPM</td>
<td>Revolutions per minute</td>
<td><img src="image" alt="Do not touch the running blade" /></td>
<td>Do not touch the running blade</td>
</tr>
<tr>
<td>SPM</td>
<td>Strokes per minute</td>
<td><img src="image" alt="Do not use in wet conditions" /></td>
<td>Do not use in wet conditions</td>
</tr>
<tr>
<td>OPM</td>
<td>Oscillations per minute</td>
<td><img src="image" alt="Do not put battery in fire" /></td>
<td>Do not put battery in fire</td>
</tr>
<tr>
<td>.../min</td>
<td>Per minute</td>
<td><img src="image" alt="Battery cannot exceed 59° C" /></td>
<td>Battery cannot exceed 59° C</td>
</tr>
</tbody>
</table>

This symbol designates that this product is listed with U.S. and Canada requirements by Underwriters Laboratories (UL).
UNPACKING AND CONTENTS

**IMPORTANT:** Due to modern mass production techniques, it is unlikely the tool is faulty or that a part is missing. If you find anything wrong, do not operate the tool until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

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<table>
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<tr>
<td>Auxiliary Handle</td>
<td>1</td>
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<tr>
<td>Rear Handle</td>
<td>1</td>
</tr>
<tr>
<td>Chuck Key</td>
<td>1</td>
</tr>
<tr>
<td>Operator’s Manual</td>
<td>1</td>
</tr>
</tbody>
</table>
OPERATION

⚠️ WARNING: Always check that the power supply corresponds to the voltage on the rating name plate.

⚠️ WARNING: Always be sure that the tool is switched off and unplugged before adjusting, adding accessories, or checking a function on the tool.

TRIGGER SWITCH

Your tool is equipped with a variable speed trigger switch (3-FIG1). The tool speed is controlled by the amount of pressure you apply to the switch. By slowly increasing the pressure on the switch, tool speed will gradually increase until reaching maximum rated RPM.

To Start the Tool, simply depress the switch. Increase the tool speed by applying more pressure on the switch.

To Stop the Tool, release the switch.

LOCK-ON BUTTON

The “Lock-On” button (4-FIG 1) is located in the handle of your tool beside the trigger switch. It allows you to continuously operate the drill at a preset RPM without holding down the switch.

To Lock the Switch “ON”, pull the switch back fully, depress the “Lock-On” button and release the switch.

To Unlock the Switch, squeeze the switch back completely then release it without depressing the “Lock-On” button.

SPEED CONTROL DIAL

This feature enables you to preset the tool for a desired RPM when using the “Lock-On” button feature. The tool speed is adjusted by rotating the “speed control” dial (5-FIG 1) clockwise to increase the speed and counter-clockwise to decrease the speed. Once you have set the speed you desire, when the switch is completely depressed and the “Lock-On” button engaged, the tool speed will change to the speed you dialed in.

To Preset a Desired RPM, pull the switch back completely and engage the “Lock-On” button. Maintain a firm grasp on the running drill with one hand and use your free hand to rotate the “speed control” clockwise or counter-clockwise until the desired drill speed is reached. Then pull the switch back and release it to disengage the “Lock-On” feature.

Once you’ve dialed in the desired drill speed, when you start the drill and engage the switch “Lock-On” button the drill will change to the speed you set with the “speed control” dial.

FORWARD/REVERSE LEVER

Located above the trigger switch is the forward/reverse lever (6-FIG 1). This lever is designed to allow you to select the direction the drill chuck rotates. For drilling and driving screws, the drill is run in the forward or clockwise direction. Reverse or counter-clockwise rotation, is generally used to help back out a drill bit from a hole and screw removal.

For Forward Rotation, move the lever to the left

For Reverse Rotation, move the lever to the right.

⚠️ WARNING: Do not change the direction of rotation until the tool comes to a complete stop. Moving the “forward/reverse” lever while the drill chuck is rotating can cause damage to the tool.

⚠️ WARNING: Always check the direction of rotation before tool operation.

1/2” CHUCK

Your drill is equipped with a ½” chuck. To tighten or loosen the chuck jaws, insert the chuck key into one of the holes on the chuck. Making sure the gear teeth of the chuck and chuck key mesh. Turn the chuck key counter-clockwise to loosen and clockwise to tighten the drill chuck. To increase the tightness of the chuck, insert the chuck key in all three of the holes in the chuck and tighten. This will provide maximum securement of the installed bit. This is recommended when using large paddle bits, forstner bits, and paint and joint compound paddles, and mixers.
INSTALLING AND REMOVING BITS

Inspect the drill bit shank and the drill's chuck jaws for dirt or foreign matter and clean them if necessary. Dirt on the drill bit shank or on the chuck jaws can cause misalignment or bit slippage during use. Drill bits larger than the hammer drill's maximum rated capacity may cause the motor to overload and/or gear damage.

**WARNING:** Always be sure that the tool is switched off and unplugged before adjusting, adding accessories, or checking a function on the tool. Failure to unplug the tool could result in accidental starting causing possible serious injury.

**To Install a Drill Bit:**
- Unplug the drill.
- Open the chuck jaws so the opening is slightly wider than the drill bit being installed.
- Position the drill so the chuck is pointing upward then insert the drill bit, allowing the bit to rest on the bottom of the chuck. For small bits, insert the drill bit so that the bottoms of its flutes are even with the top of the chuck jaws.
- Center the bit in the jaws and hand tighten the jaws by rotating the chuck collar clockwise, being sure the bit is properly aligned in the chuck jaws.
- Insert the chuck key into one of three holes in the chuck, turning the chuck key clockwise to securely tighten the chuck. Do not use a wrench, pliers, or means other than the chuck key to tighten or loosen the chuck.

**To Remove a Drill Bit:**
- Unplug the drill.
- Loosen the chuck by inserting the chuck key into one of the three holes in the chuck and turn it counterclockwise.
- Remove the drill bit from the chuck.

**WARNING:** To prevent personal injury, always remove the chuck key from the chuck after each use.

APPLICATION

**WARNING:** Always check the direction of rotation before operating the tool. Failure to obey this caution may cause property damage.

**WARNING:** Always wear safety goggles or safety glasses with side shields and unplug the tool before changing accessories or making adjustments. Failure to obey this warning may cause serious personal injury.

**WARNING:** Always maintain a firm grip on both the auxiliary or rear handle and switch handle during drilling operations. Failure to be prepared may result in loss of tool control and possible serious injury.

GENERAL DRILLING

1. Be sure the drill bit is securely gripped in the chuck.
2. Set the forward/reverse lever to the left for clockwise rotation.
3. Make sure the workpiece is held securely by a vise or clamped in place prior to starting the drilling operation. Loose work may spin and cause bodily injury.
4. Locate the exact center for the hole to be drilled and using a center punch, make a small dent in the work. This will keep the drill bit from "wandering" when the bit begins rotating.
5. Place the tip of the drill bit in the indentation made by the punch, hold drill square with the work, and start the drill. Apply steady, even pressure to keep the drill bit cutting. Too little pressure will prevent the bit from cutting and dull the edges due to excessive friction created by sliding over the surface. Release the switch immediately if the drill stalls or becomes jammed in the hole. Then remove the drill bit from the work and determine the cause of stalling or jamming. Do not attempt to free a stalled or jammed bit by squeezing the switch on and off to jog the bit loose, this will damage the motor. Use the forward/reverse lever to change rotation to counterclockwise and attempt to back out the jammed bit. Be sure to reset the direction of rotation before attempting to continue drilling.

**WARNING:** BE ALERT and brace yourself against the twisting action of the drill, should the drill jam in the work.
6. Just before the bit penetrates the back side of the workpiece, reduce splintering in wood and jamming in metal by reducing pressure on the drill.
7. When the bit completely penetrates the work and is spinning freely, withdraw it from the workpiece with the drill motor still running and then turn off the drill.

**DRILLING IN WOOD, COMPOSITE MATERIALS AND PLASTICS**

Although most “twist” drill bits are designed for drilling into metal, they are the most common bit used for boring holes in wood, wood composites and plastics. There are many types of drill bits available that may be more appropriate or designed specifically for boring the type of hole you desire. Additional drill bits to choose from include: spade bits, brad bits, self-feed bits, hole saws, circle cutters, multi-spur bits and fastener bits, to name just a few! Woodworking publications and tool supply store personnel are good sources to help you select the drill bit that best satisfies your needs.

- With the tool unplugged, install the appropriate bit into the chuck and tighten the chuck.
- Place the forward/reverse switch in the forward position.
- Mark the location(s) on work piece where the holes are to be drilled.
- Secure the workpiece with clamps or other means.
- Wear safety goggles or safety glasses with side shields. Wear a dust mask or respirator to prevent inhalation of wood dust.

**To Drill the Hole**

- Plug the tool into the power source.
- Place tip of the drill bit on the workpiece where the hole is being drilled.
- Apply downward pressure and slowly depress the switch.
- When using a twist drill, withdraw the bit from the hole frequently to clear built up wood chips from the flutes. Clearing the flutes avoids overheating the bit and burning the wood.
- When drilling plastics use slower speeds to avoid melting the material.
- Reduce pressure on the drill just before the bit breaks through the workpiece to avoid splintering the wood. **(NOTE: Clamping a backing block to the workpiece will keep the back of the wood from splintering. If not using a backing block when using spade bits and hole saws, reduce pressure as soon as the bit point breaks through the workpiece and complete drilling the hole from the opposite side.)**

**DRILLING IN METAL**

**Important Note:** Use good quality high-speed steel twist drill bits.

- With the drill unplugged, install the bit and perform the pre-drilling checks as stated in the preceding wood drilling section.
- To make starting the hole easier and keep the bit from “walking” on the workpiece, use a center punch to make a small impression in the metal. Place the drill bit tip into the impression and start the drill by slowly depressing the switch. Apply only enough pressure to keep the bit cutting into the metal.

**WARNING:** DO NOT FORCE the tool. Too much pressure may cause bits to break, resulting in bodily injury. Excessive pressure will cause bits to overheat, damaging the drill bit. Too little pressure keeps the bit from cutting, dulling the bit edges due to excessive friction.

- If drilling large holes, first drill a smaller hole and then enlarge it to the desired size.
- Using lubricants such as oil on the point will help cool the bit, increase drilling action and extend drill bit life.
- Clamp a backing block to the workpiece to prevent binding and distortion when the bit breaks through the metal.
MAINTENANCE

CLEANING
Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, dust, oil, grease, etc.

⚠️ WARNING: Do not at any time let brake fluids, gasoline, petroleum-based products, penetrating oils, etc., come in contact with plastic parts. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

Electric tools used on fiberglass material, wallboard, spackling compounds, or plaster are subject to accelerated wear and possible premature failure because the fiberglass chips and grindings are highly abrasive to bearings, brushes, commutators, etc. Consequently, we do not recommended using this tool for extended work on these types of materials. However, if you do work with any of these materials, it is extremely important to clean the tool using compressed air.

LUBRICATION
This tool is permanently lubricated at the factory and requires no additional lubrication.

TWO-YEAR WARRANTY
This product is warranted free from defects in material and workmanship for 2 years after date of purchase. This limited warranty does not cover normal wear and tear or damage from neglect or accident. The original purchaser is covered by this warranty and it is not transferable. Prior to returning your tool to store location of purchase, please call our Toll-Free Help Line for possible solutions.

THIS PRODUCT IS NOT WARRANTED IF USED FOR INDUSTRIAL OR COMMERCIAL PURPOSES. ACCESSORIES INCLUDED IN THIS KIT ARE NOT COVERED BY THE 2 YEAR WARRANTY.

TOLL-FREE HELP LINE
For questions about this or any other GENESIS™ Product, please call Toll-Free: 888-552-8665.
Or visit our web site: www.genesispowertools.com