



How-To-Use

SikaBond® Ultimate Grab Adhesive Interior/Exterior Polyurethane

Materials:

- Safety glasses and gloves
- Standard caulk gun
- Cartridge of SikaBond Ultimate Grab Adhesive
- Utility knife

Procedure

1. Make sure that all surfaces are clean, structurally sound, and dry. Remove all dirt, oil, moisture, and/or old adhesive that may adversely affect the adhesion of the material.
2. Cut the tip of the nozzle at a 45° angle to the desired bead size, then puncture the seal inside of the nozzle and place the cartridge into a caulking gun.
3. Wearing protective gloves and safety goggles, hold the gun at a 45° angle and squeeze the gun handle to start the flow of adhesive.
4. Gun the adhesive onto one of the substrates/areas to be bonded. Apply pressure to ensure good adhesion. For heavier items, use adhesive tapes, wedges or mechanical support to hold the assembled elements together for the first 48 hours of curing.
5. An element can be repositioned up to 30 minutes after application provided object is not moved or removed from the substrate in such a way that it loses contact with the bonding surface. Apply pressure again to ensure good adhesion.
6. Clean up all tools, spills, and excess uncured material with clean rags after use. If necessary, use water. Hardened/cured material can only be removed mechanically.