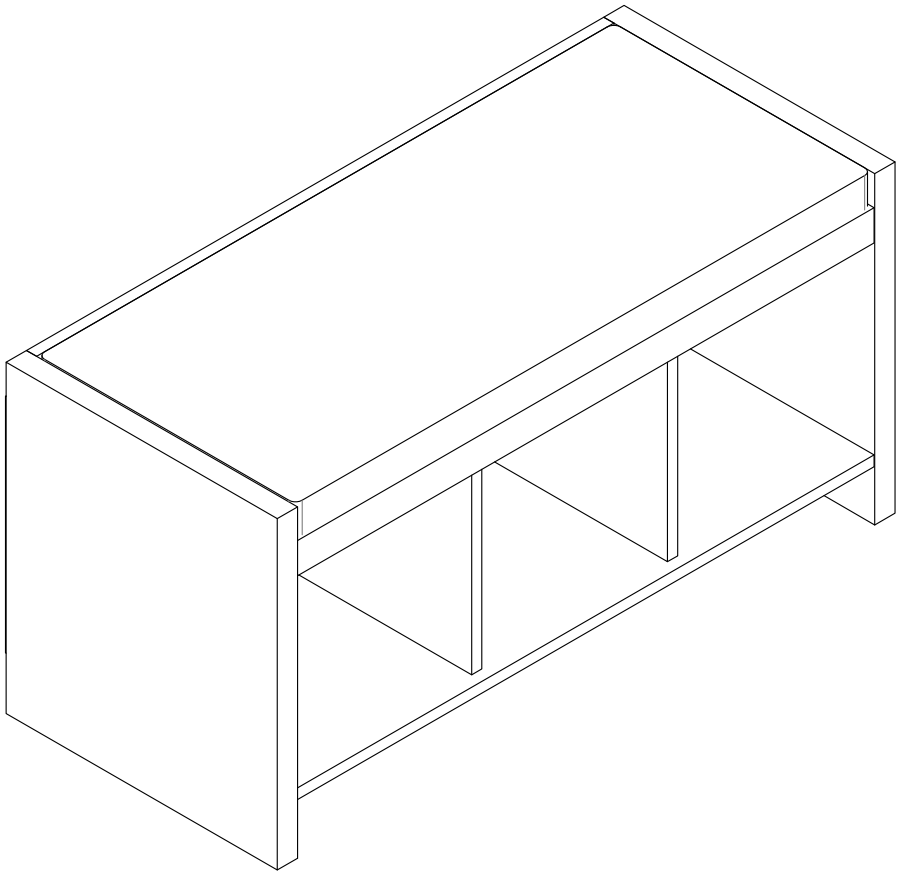
7522196



STOP

DO NOT RETURN PRODUCT TO THE STORE
Individual stores do not stock parts.

Lot Number:_____

Date Of Purchase:____/____/____

If a part is missing or damaged, call our toll-free customer service line.
We will gladly ship your replacement parts FREE of charge.

Need Parts or Assistance?

1-800-489-3351

or access our website

www.altrafurniture.com

For prompt, reliable service please have your assembly manual ready.

Recomended # of people needed for assembly:2
(However it is always better to have an extra hand.)

THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

Spanish translations are located in the center of this manual.

B34752219600

Thank you for purchasing from ALTRA FURNITURE.

Visit www.altrafurniture.com to view the limited warranty valid in the U.S. and Canada.

BEFORE STARTING

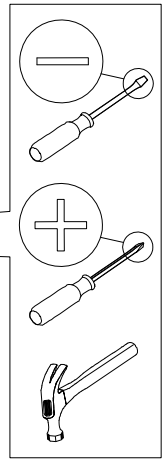
-Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.

-Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.

-Work in spacious area, preferably on a carpet, near the place the unit will be used.

-Have the following tools close at hand.

-Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.



HELPFUL HINTS

-Visitar nuestro website para mirar los videos cortos del montaje.

-Call our toll free number if you need assistance.

-Compression dowels are tapped in with a hammer.

-Back panels provide stability and support. Use all the nails provided. Units without the back panel installed may collapse.

-When tapping nails into a board, be sure there are equal margins on all side to square the uni

-Move your new furniture carefully, with two people lift and carry the unit to it's new location.

-Never push, drag or scoot your furniture (especially on carpet).

-Your ALTRAFURNITURE can be disassembled and reassembled to move.

-Additional parts are available for a nominal fee.

For help with assembly, identifying parts, product information or to order parts, please contact us:

Call us at: 1-800-489-3351

Monday-Friday
9:00 am - 5:00 pm
(Central Time)

FAX:

1-636-745-1005

available 24 hours a day,
7 days a week

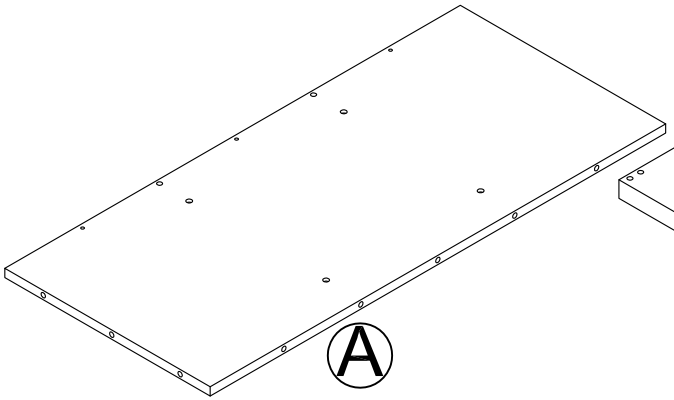
Visit our website:

www.altrafurniture.com

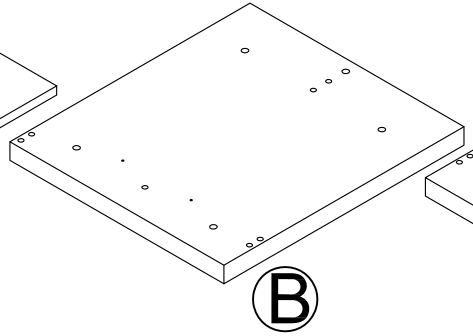
Write to:

ALTRA FURNITURE
410 East 1st Street South
Wright City, MO 63390 USA
Attn: Service Dept.

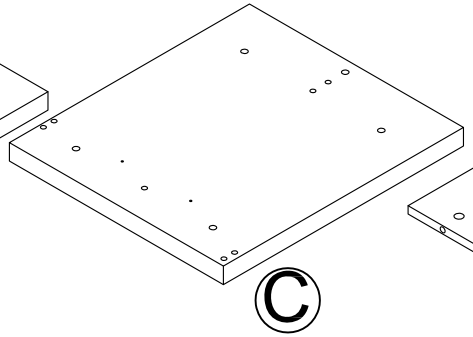
PARTS



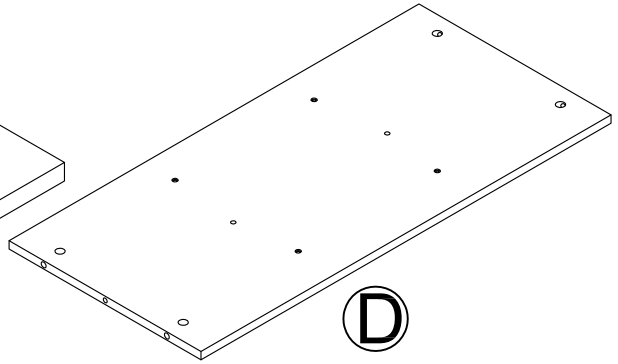
TOP
T7522196010DK



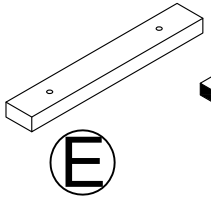
LEFT SIDE PANEL
T7522196020DK



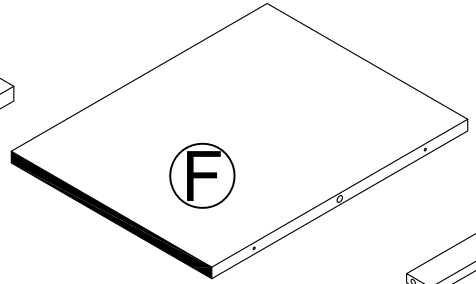
RIGHT SIDE PANEL
T7522196030DK



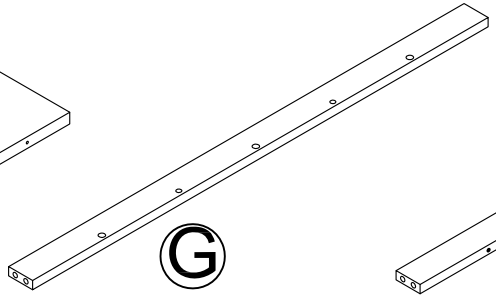
BOTTOM
T7522196040DK



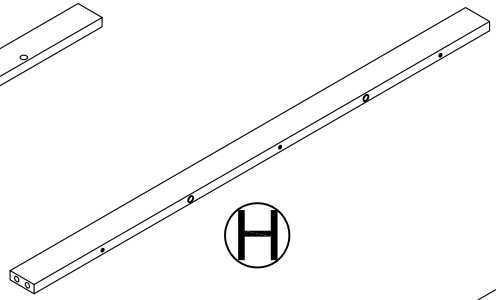
SUPPORT BLOCK
T7522196050DK
QTY: 2



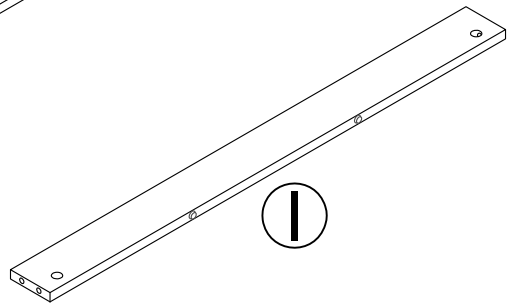
PARTITION
T7522196060DK
QTY: 2



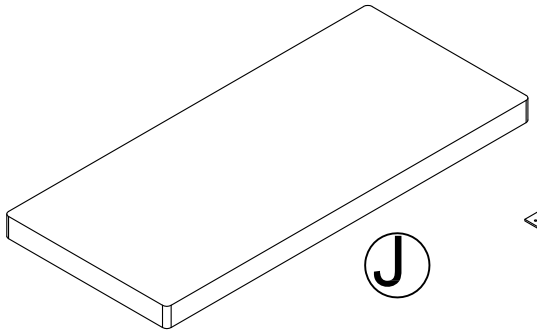
FRONT RAIL
T7522196070DK



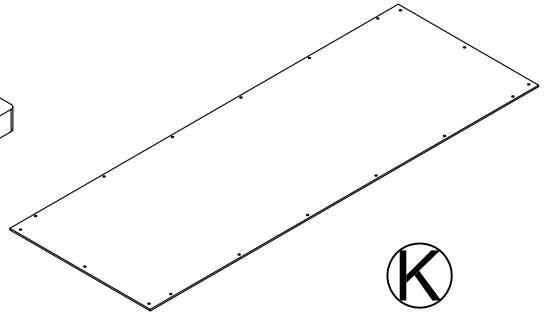
BACK RAIL
T7522196080DK



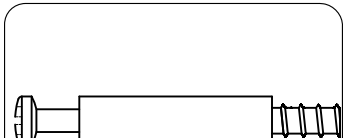
SUPPORT RAIL
T7522196090DK



CUSHION
T7522196100DK



BACK PANEL
T7522196110DK

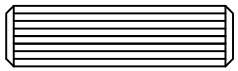


① x 13

CAM BOLT
TDK0001

② x 13

CAM LOCK
TDK0002



③ x 24

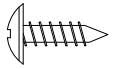
WOOD DOWEL
TDK0201

④ x 4

Screw
TDK0010

⑤ x 11

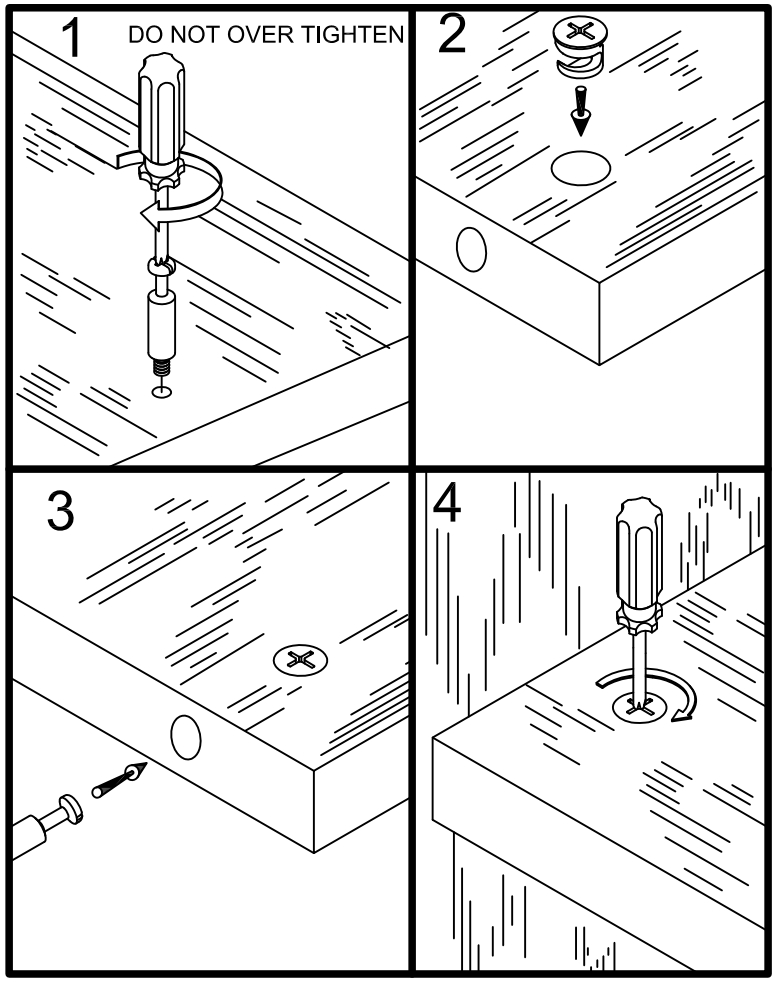
Screw
TDK0007



⑥ x 18

SCREW
TDK0103

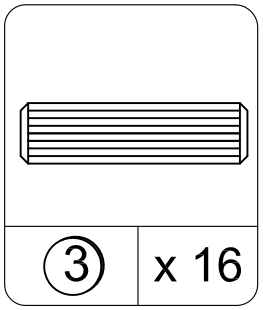
This illustration shows how the CAM fastening system works.



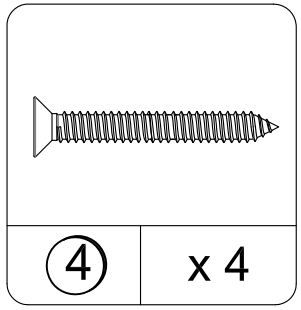
To view a video on how the CAM fastening system works, download a free QR-reader on your smartphone, then scan the code.

1

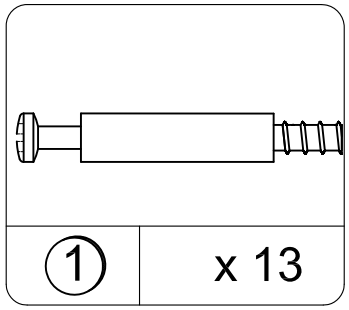
- Attach support block (E) to side panels (B&C) with 4 screws (4) as below shown.
- Insert wood dowels (3) into the holes of side panels (B&C) and front rail (G) as below shown.
- Screw cam bolts (1) into the holes of side panels (B&C) and front rail (G) as below shown.



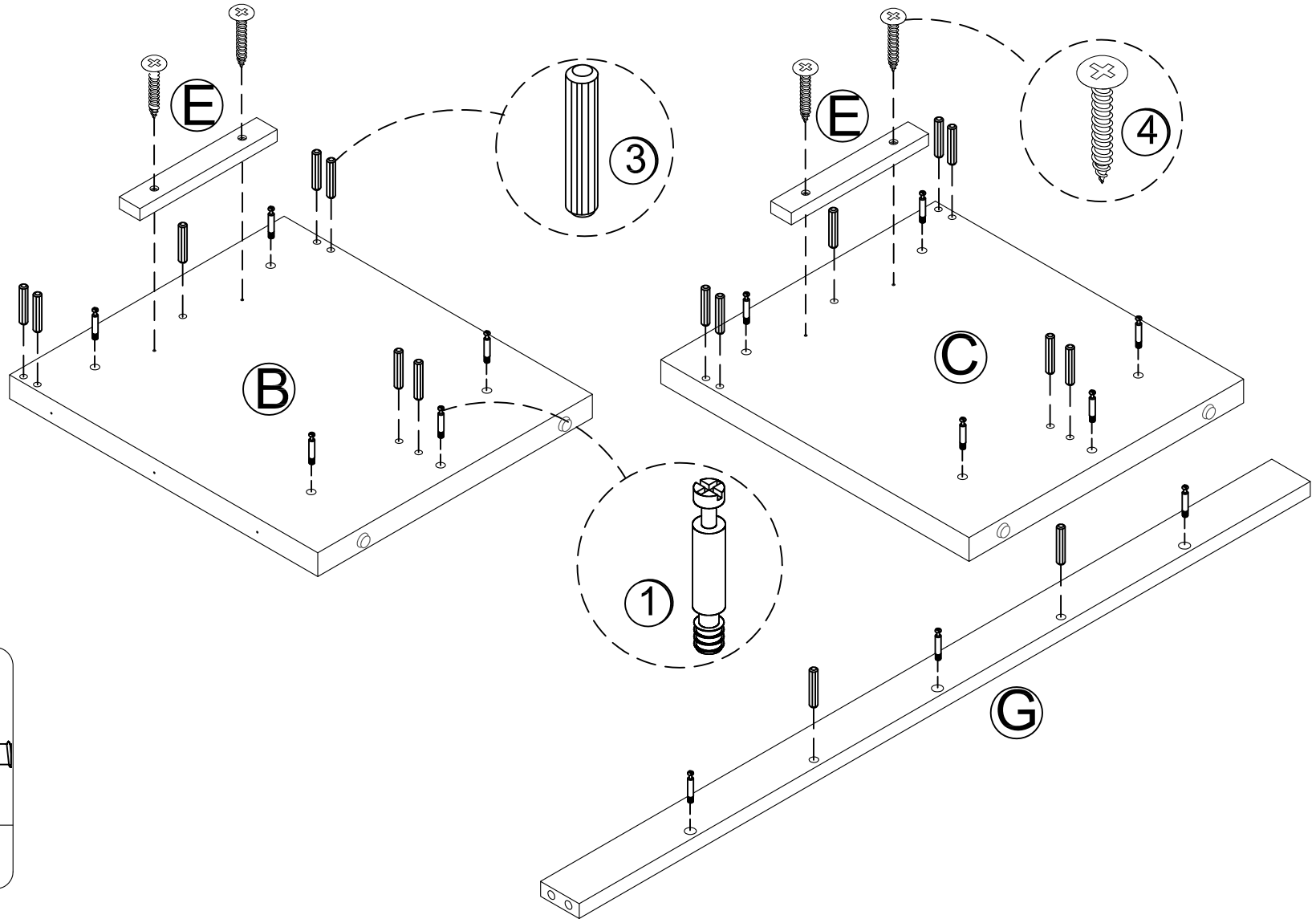
③	x 16



④	x 4

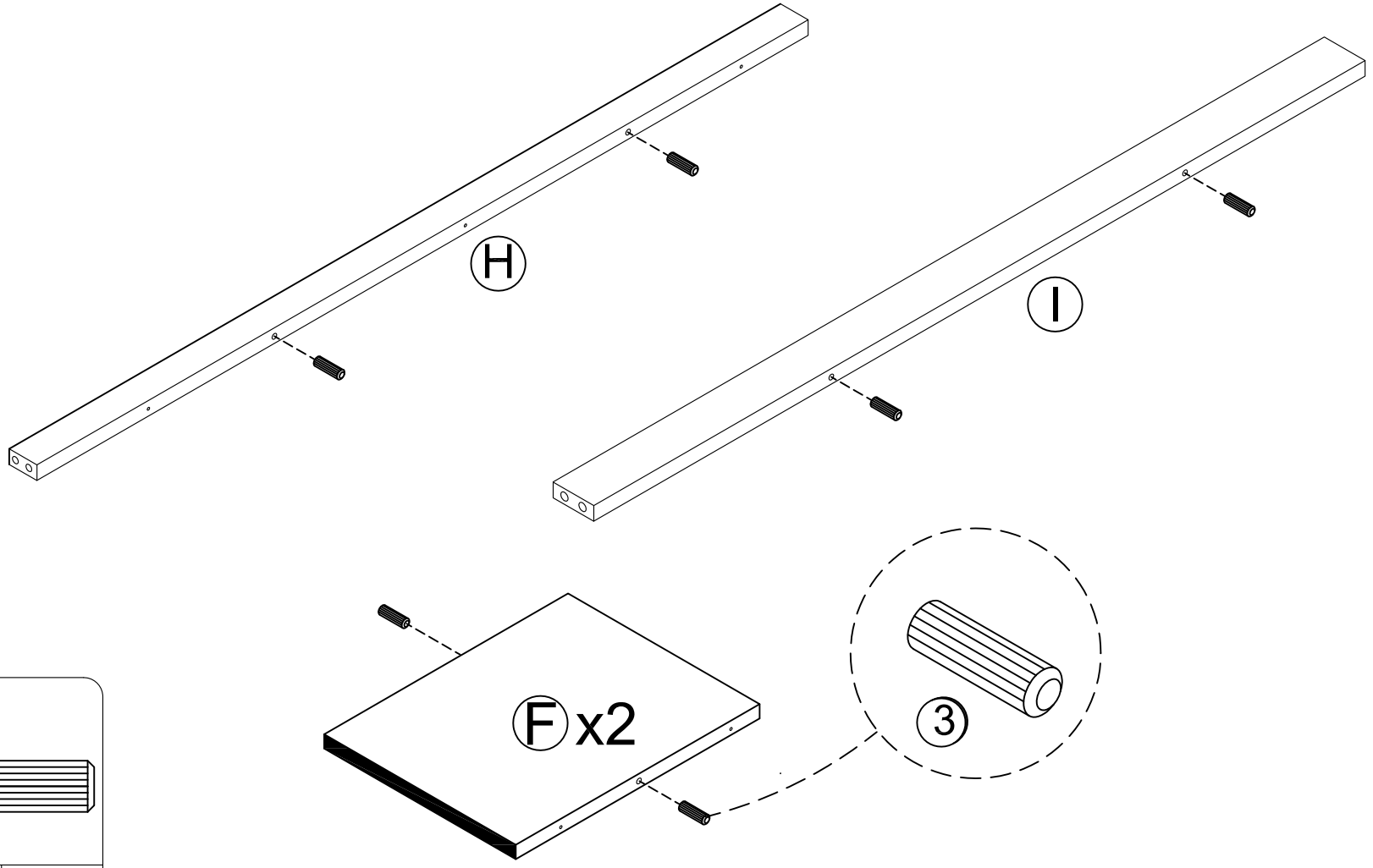


①	x 13



2

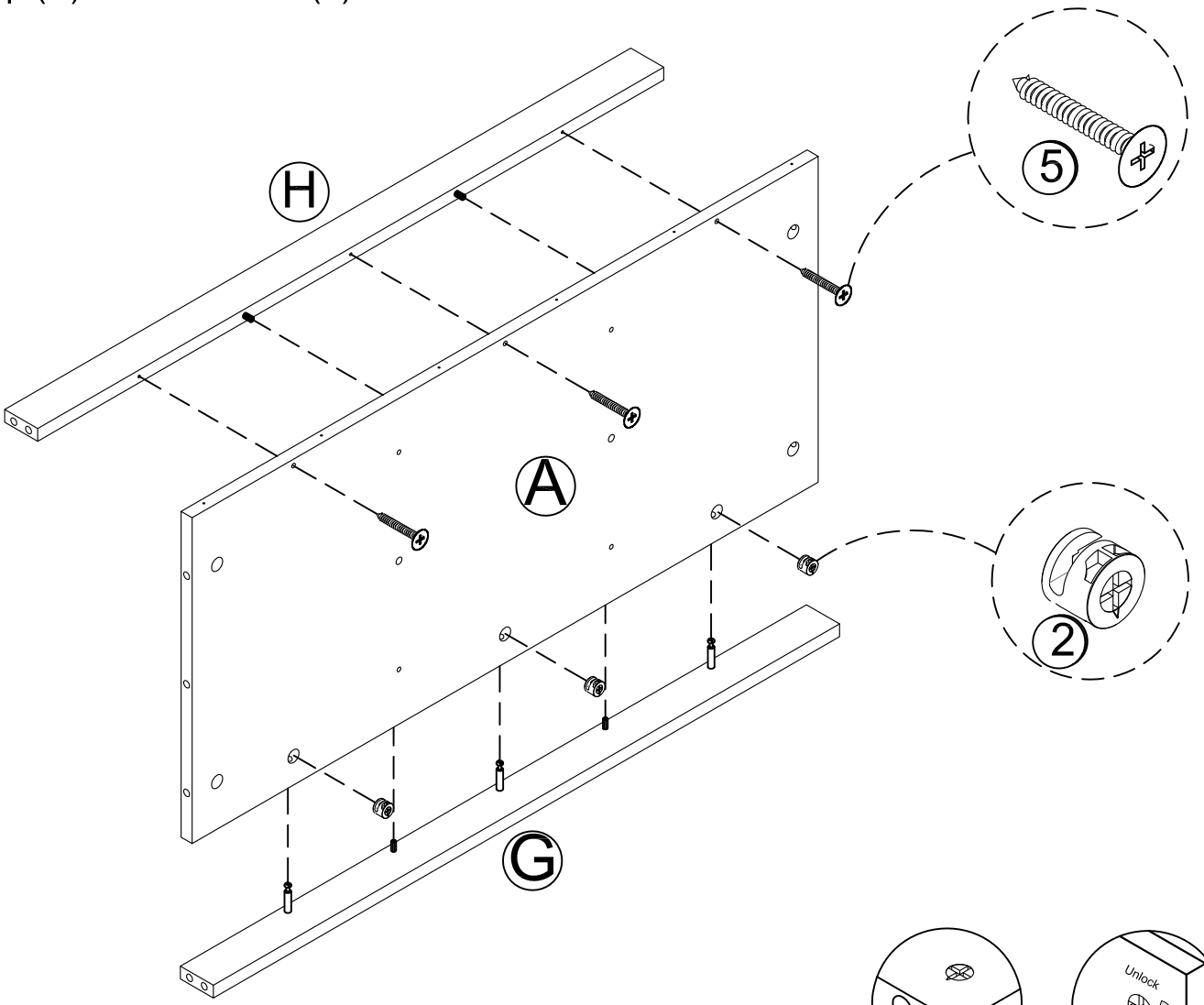
- Insert wood dowels (3) into the holes of back rail (H) and support rail (I) and partition (F) as below shown.

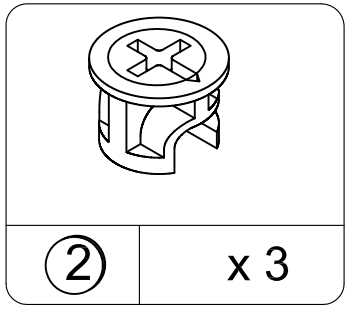


③	x 8

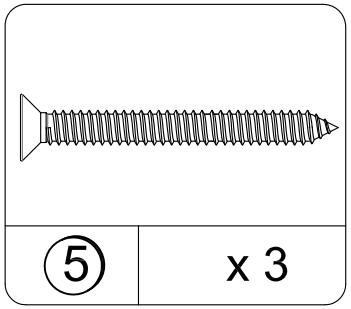
3

- Attach front rail (G) to top (A) with 3 cam locks (2) as below shown.
- Attach back rail (H) to top (A) with 3 screws (5) as below shown.

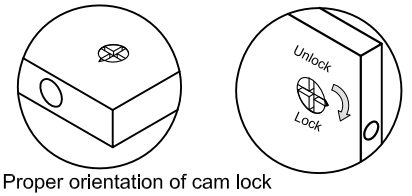




②	x 3



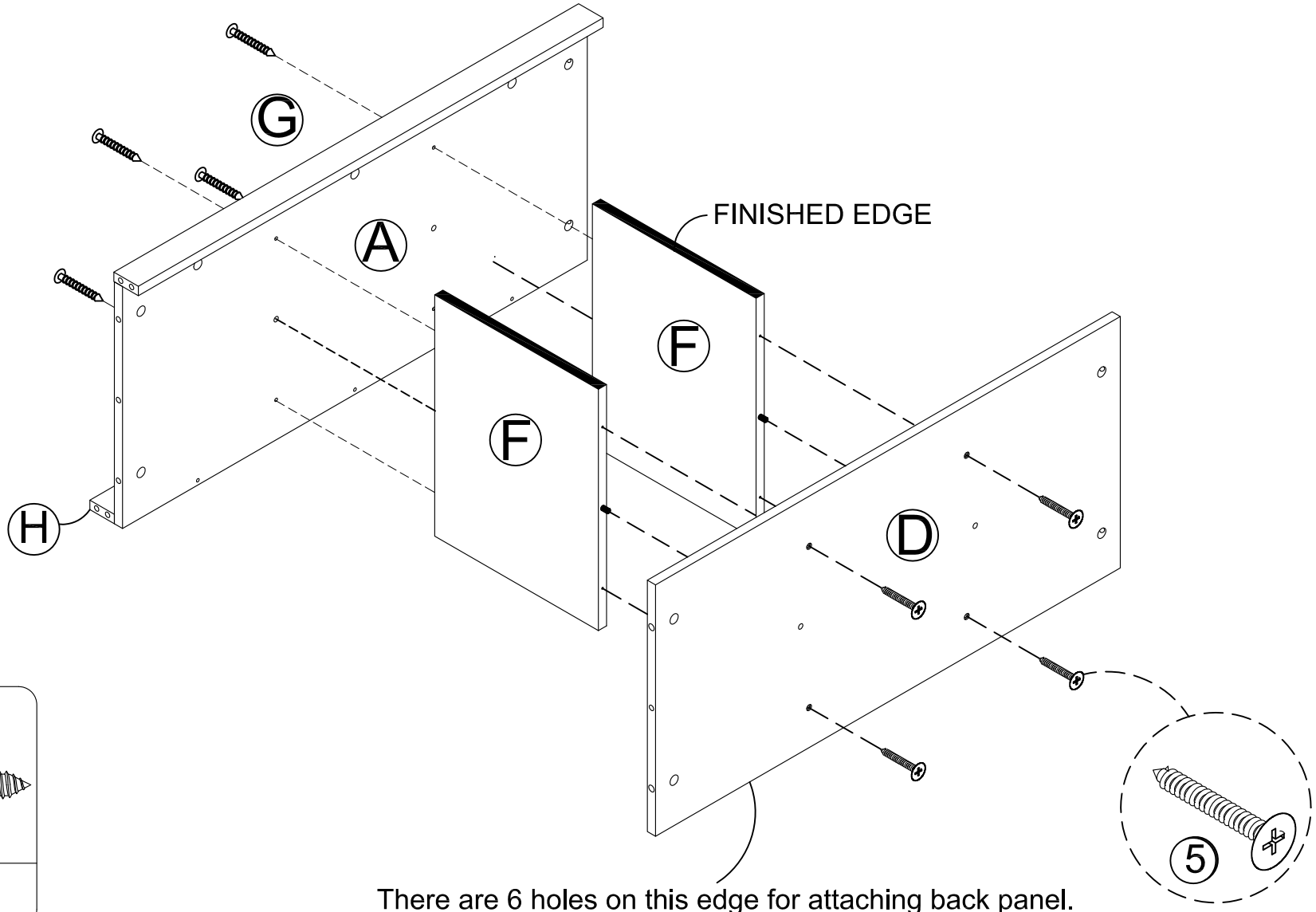
⑤	x 3

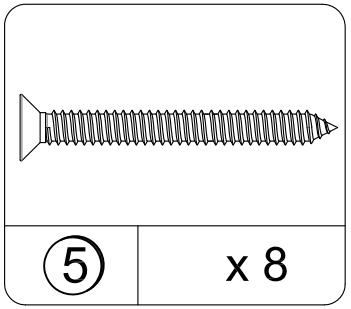


Proper orientation of cam lock

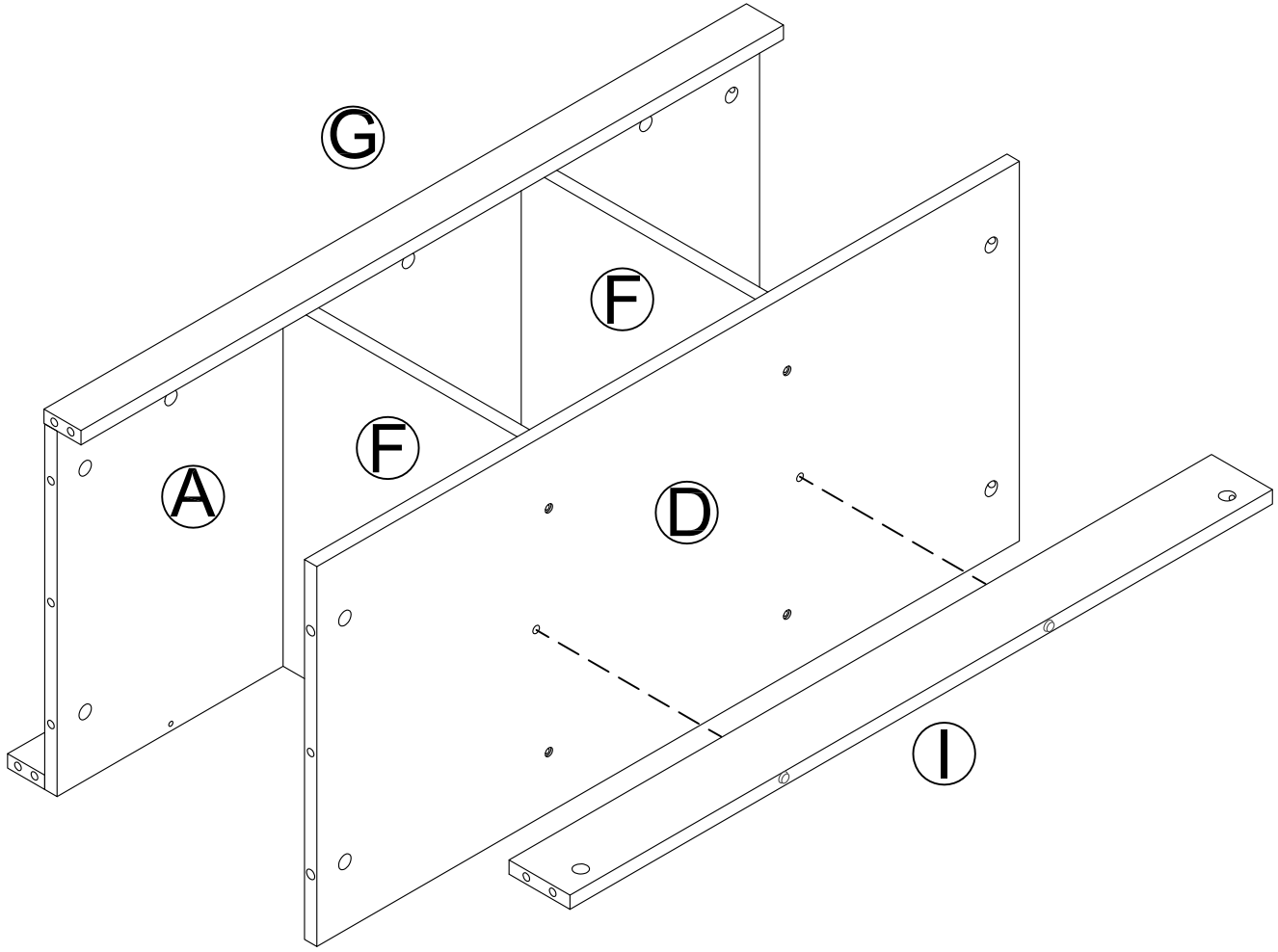
4

- Attach two partitions (F) to top (A) with 4 screws (5) as below shown.
- Attach bottom (D) to two partitions (F) with 4 screws (5) as below shown.



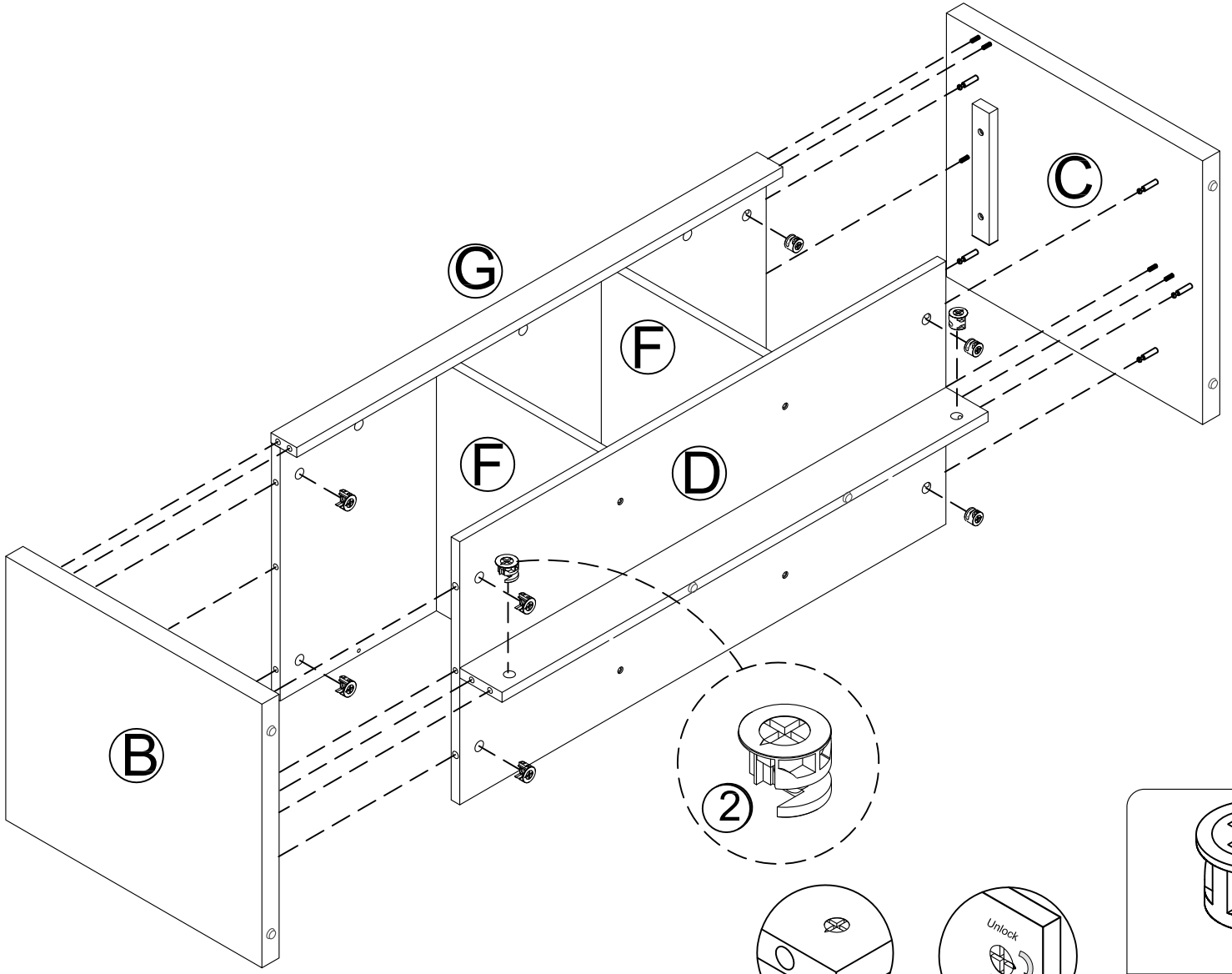


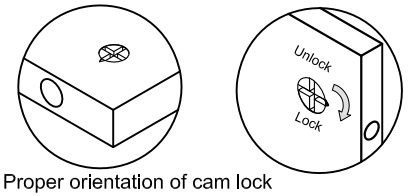
5 - Attach support rail (I) to bottom (D) as below shown.



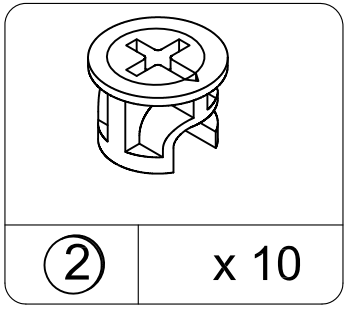
6

- Attach side panels (B&C) to assembled unit with 10 cam locks (2) as below shown.



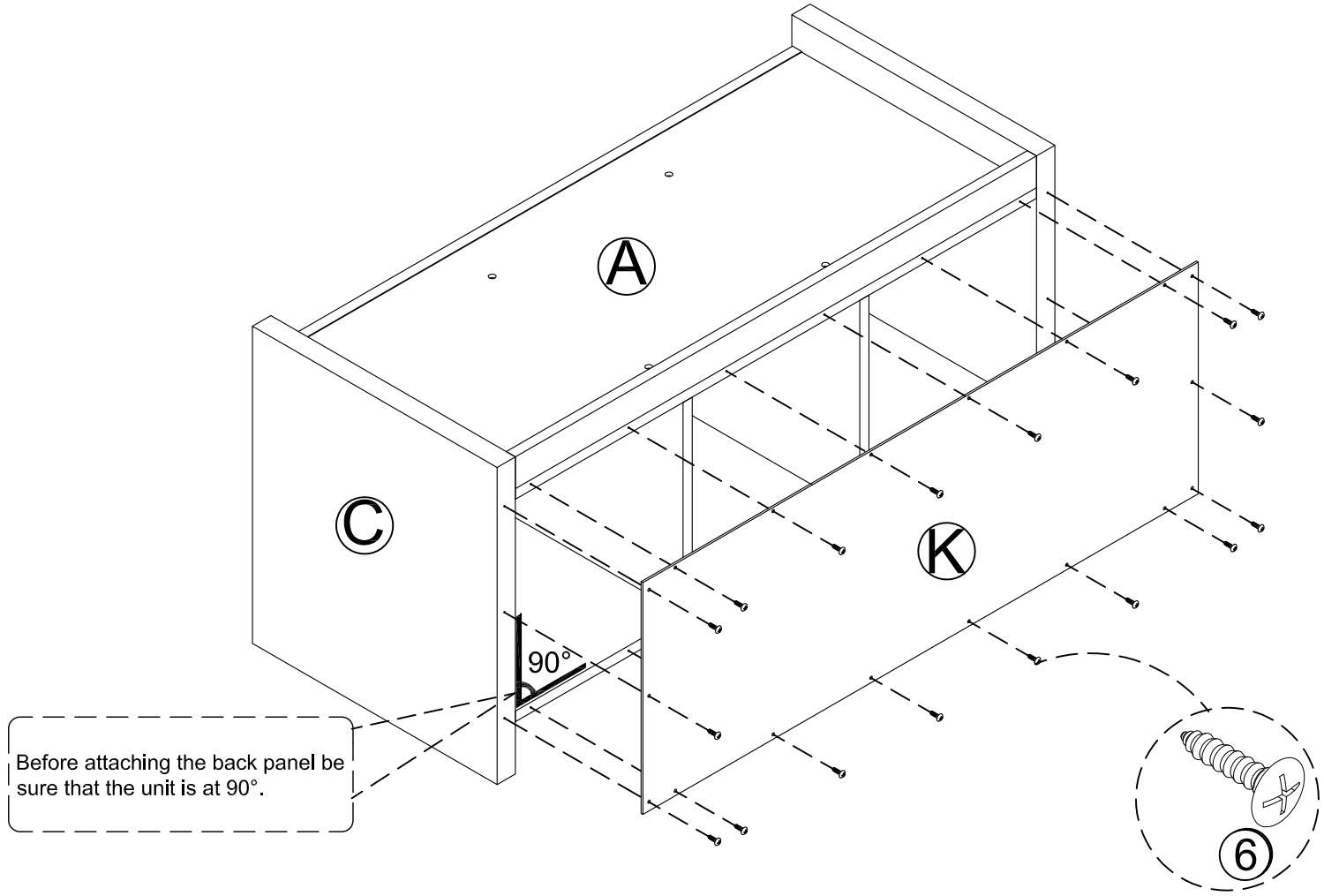


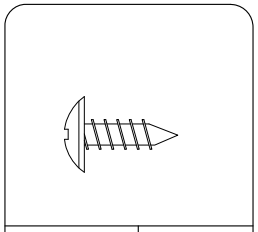
Proper orientation of cam lock



7

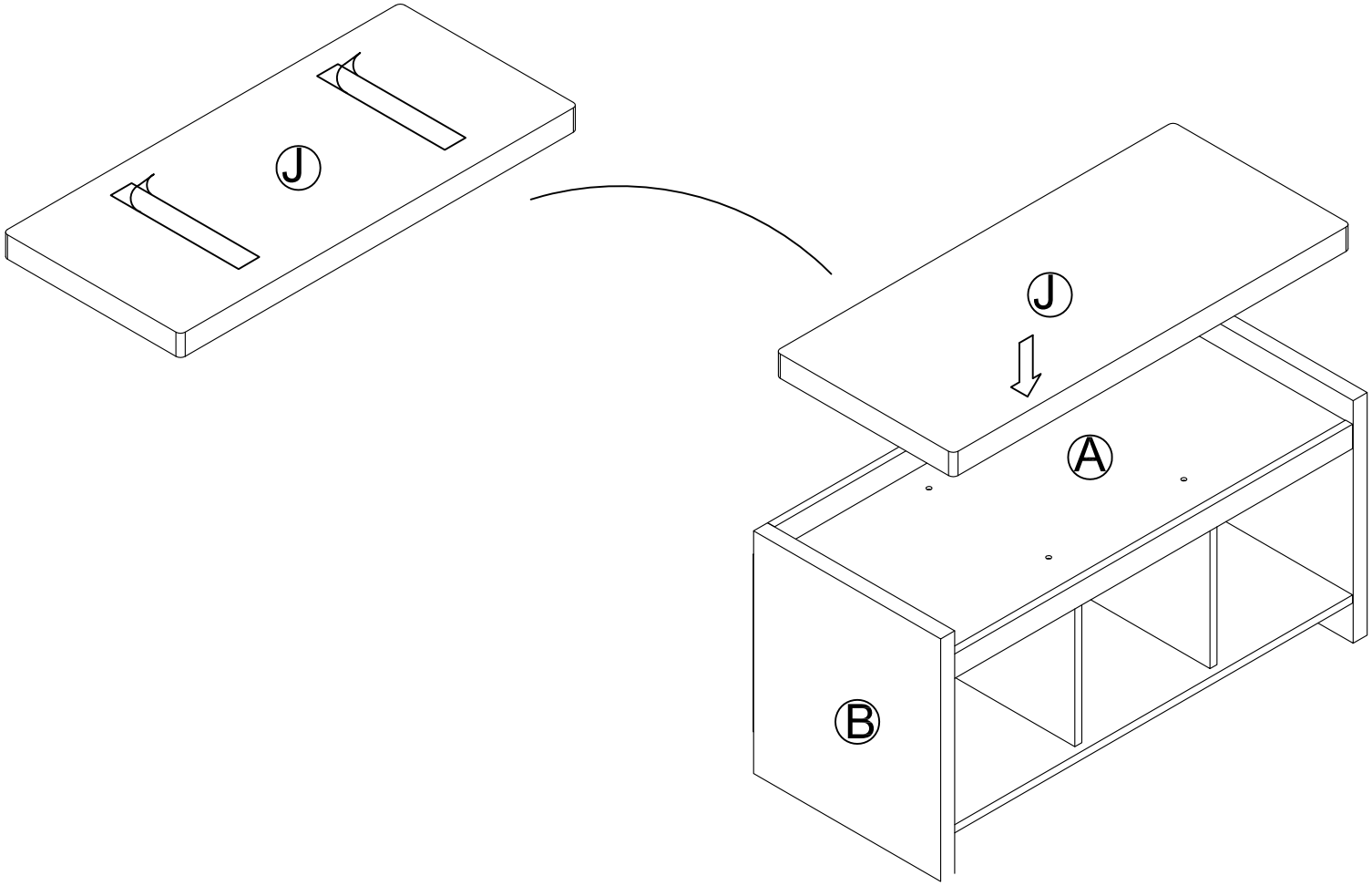
- Attach back panels (K) to assembled unit with 18 screws (6) as below shown.





8

- Attach cushion (J) to top panel (A) as below shown.



Call our toll free number for any assistance you should need or visit our website:

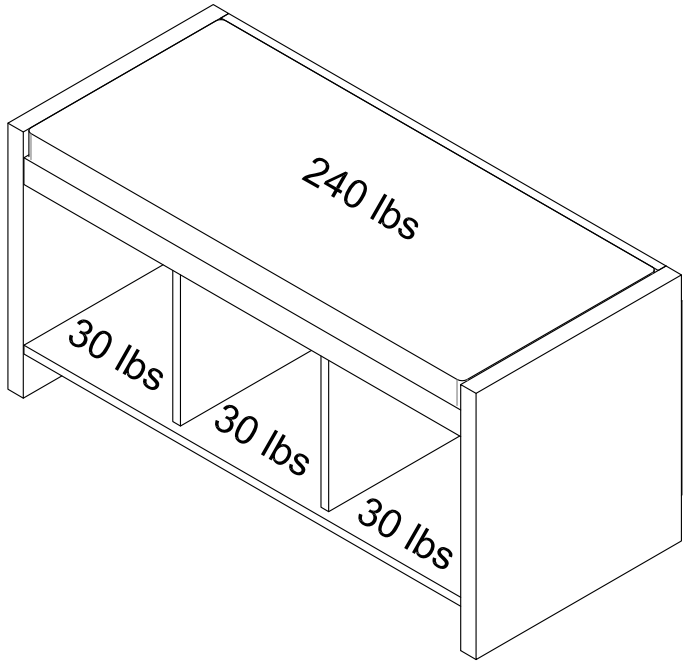
1-800-489-3351 www.altrafurniture.com

Clean the product with your favorite furniture polish and a soft cloth. Do not use harsh chemicals or abrasive cleaners.

Move your new furniture carefully with two people. Lift and carry the unit.Never push or drag the unit.
Do not allow children to climb or play on the unit.
Failure to comply could result in severe injury.

This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause unit sagging, instability, product collapse and/or serious injury.

WEIGHT LIMITS:



Enjoy Your Furniture