

CATSKILL

C R A F T S M E N , I N C .

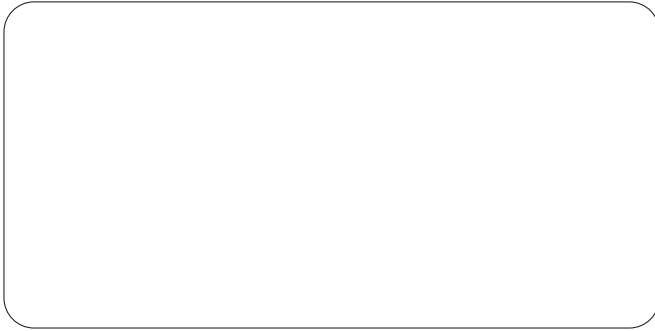
Assembly Instructions Model 1448

- A. Assembly uses the Bastion System; a simple yet rugged compression fastening system.
- B. This unit is made of solid North American hardwood and has a factory applied oil finish. See the enclosed booklet for care instructions.
- C. Directions (left/right, front/back) are given as facing the front of an assembled unit.



Model 1448

Model 1448 Parts List



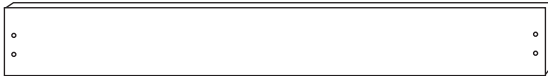
P/N: TT1448B
(1) Table Top 48" x 24" x 2"



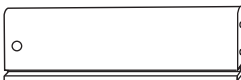
P/N: SLS1448B
(2) Slated Shelf 43-3/4" x 18" x 1-3/4"



P/N: DF1448B
(1) Drawer Front 39-3/8" x 5-3/8" x 3/4"



P/N: DBK1448B
(1) Drawer Back 38-3/8" x 4-1/2" x 3/4"



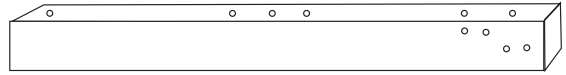
P/N: DSL1448B
(1) Drawer Side Left
14" x 4-1/2" x 3/4"



P/N: DSR1448B
(1) Drawer Side Right
14" x 4-1/2" x 3/4"



P/N: DB1448B
(1) Drawer Bottom 37-5/8" x 15-5/8" x 5.2mm



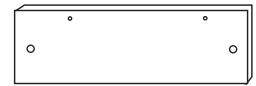
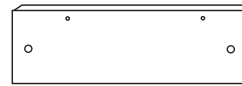
P/N: FL/BRleg1448B
(2) Front Left/Back Right Legs
33-1/2" x 2-3/16" x 2-3/16"



P/N: FR/BLleg1448B
(2) Front Right/Back Left Legs
33-1/2" x 2-3/16" x 2-3/16"



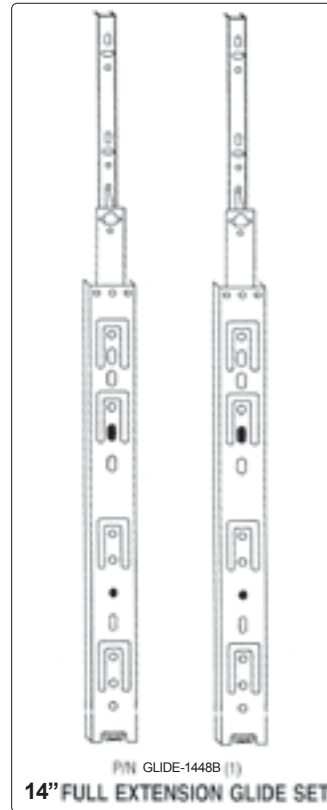
P/N: TBK1448B
(1) Top Back Brace 39-1/2" x 5-1/2" x 3/4"



P/N: TSB1448B
(2) Top Side Brace 14-1/2" x 5-1/2" x 3/4"



P/N: GSB1448B
(2) Glide Support Brace
14-1/2" x 2" x 3/4"



Model 1448 Parts List Continued



P/N: L-bracket1448B
(4) L-Brackets



P/N PIN 3/4" (12)
3/4" LONG 3/16" DIAMETER STEEL PIN



P/N SKRU 1 1/4 #8 (14)
1 1/4" PHILLIPS #8 WOOD SCREW



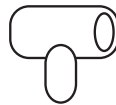
P/N: SKRU 5/8 #6 (8)
5/8 #6 WOOD SCREW



P/N: SKRU 7/16 panhead (8)
7/16 #6 PANHEAD SCREW



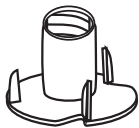
P/N: Pipe1448B
(1) Nickel Plated Towel Bar Handle
32" x 5/8"



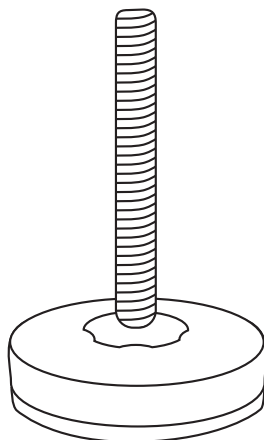
P/N: Pipe Holder 1448B
(2) Pipe Holder



P/N: EndCap1448B
(2) Pipe End Cap
5/8"



P/N: T-Nut1448
(4) T-Nut

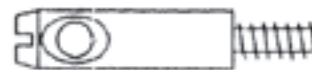


P/N: Leveler1448
(4) 7/8 Leveler

BASTION HARDWARE SET



P/N B-Set Screw (10)
SET SCREW



P/N B-Post (10)
BASTION POST



P/N B-NUT (10)
BARREL NUT

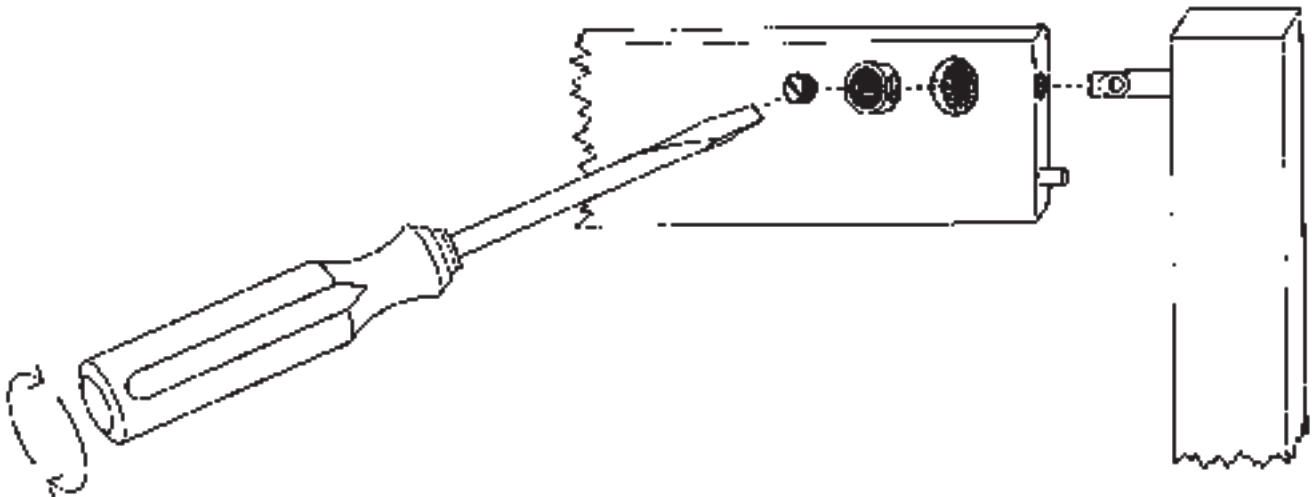
INSTRUCTIONS FOR BASTIONS

ILLUSTRATION ONLY. See Steps 1 & 3 for bastion placement for this unit.

Tap Bastion Posts into holes until threads engage wood. Turn Posts down with screwdriver or put small diameter screwdriver through hole in Post and turn down until solid shaft hits wood, then back Post out about 1/2 turn so that hole in Post is perpendicular to long length of Leg.



Bastion Assembly



STEP 1 ASSEMBLE SIDE PANELS

A. Each side panel consists of two (2) legs, one (1) top side brace and one (1) glide support brace. When assembled, diagonal legs will be the same (i.e. Front Right/Back Left & Front Left/Back Right). Side panels are identical when assembled -- the drawer glides will determine left and right sides.

B. Tap a 3/4" pin in each end of the top side braces. Take each of the 4 legs and install one (1) bastion post per leg, on the side of the leg which also has two (2) pin holes for the glide support sticks. Locate post holes. Tap posts in with hammer until threads engage wood; turn posts down until the solid shaft hits the wood (all threads are into wood), then back post out until the hole in the post is perpendicular to the long length of the leg (about 1/2 turn).

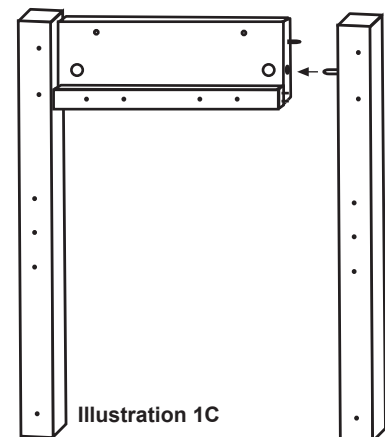
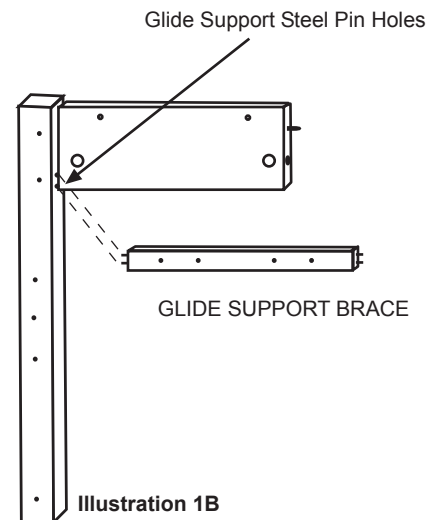
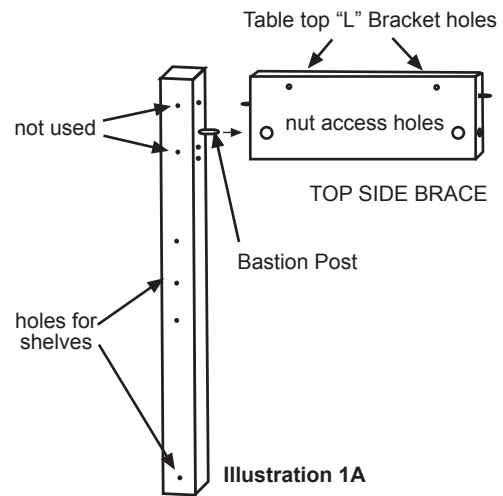
C. Lay out Front Left leg, one (1) top side brace and back left leg as in Illustration 1A. Note the two pilot holes for the L brackets are along the top inside of the top side brace.

D. Take the top side brace and drop a barrel-shaped bronze bastion nut into the nut access hole as illustrated. Threaded end of the nut faces out. Insert front left leg post into the hole in the end of the brace, through the side of the barrel nut, until the hole in the post can be seen through the threaded end of the nut. Insert the set screw into the nut and tighten down. The tip of the set screw will seek the center of the bastion post as it is tightened, leaving a tight joint. If the joint is loose, check to make sure the set screw is not cross-threaded or that the post is out too far (not threaded into leg deep enough.) See Instructions for Bastions illustrations on page 3 for clarification of assembly.

E. Insert two 3/4" pins into each end of the glide support brace. Insert brace pins into the holes on the inside of the left front leg as illustrated (4 pilot holes out).

F. Attach Back Left leg in same manner.

G. Repeat for other side panel.



STEP 2

ATTACH DRAWER GLIDES TO GLIDE SUPPORT STICKS

A. Take the Drawer Glides, extend them to their fullest. See Illustration 4. The Glide has 3 parts. Remove the furthest extended part (1) (smallest) by pushing the black plastic lever down -- then pull part out, separating it. This part will attach to the Drawer Side later. Attach the largest parts (2 & 3) to the Glide Support Stick using holes as illustrated. Attach with $\frac{7}{16}$ " #6 panhead screws. About $1\frac{1}{4}$ " of this Glide will overlap the Front Leg. See Illustration 5.

B. Repeat with other side.

Illustration 4

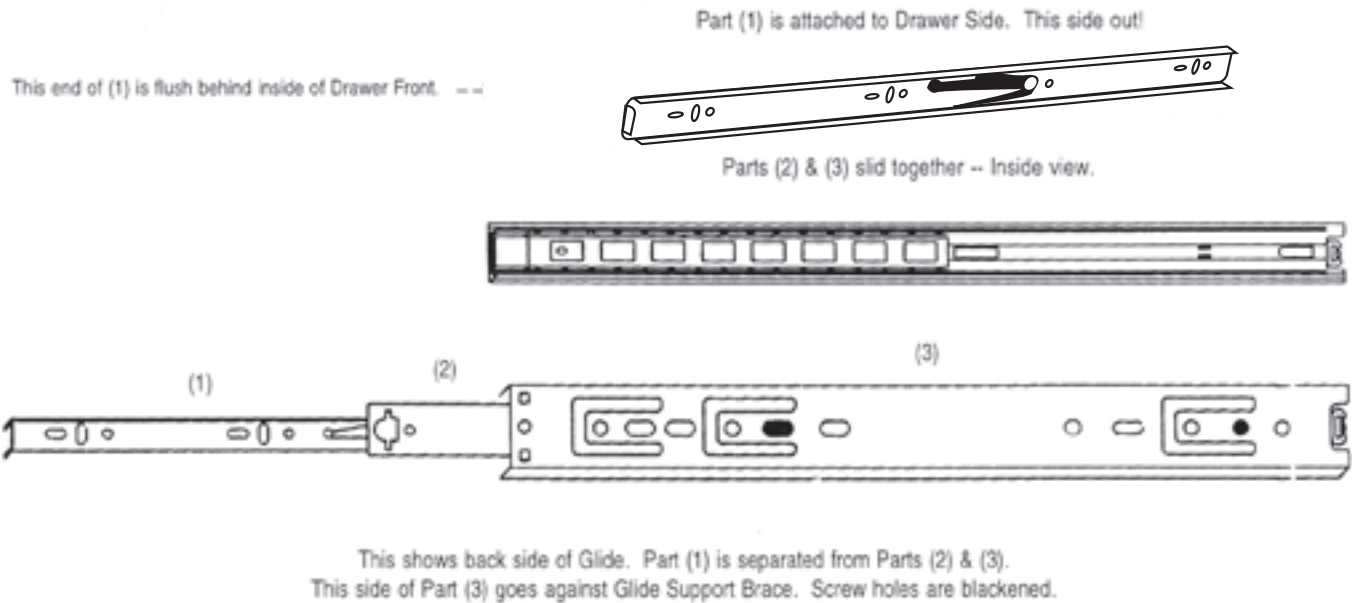
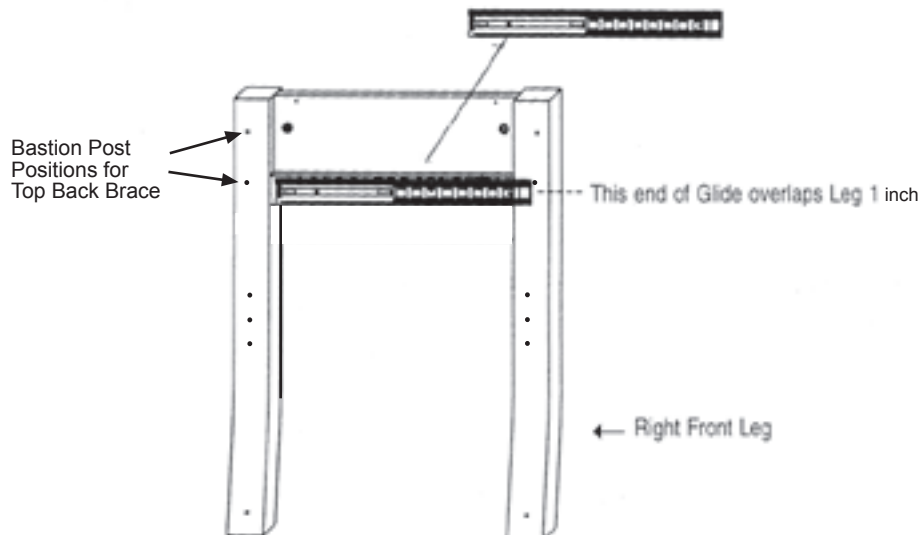


Illustration 5

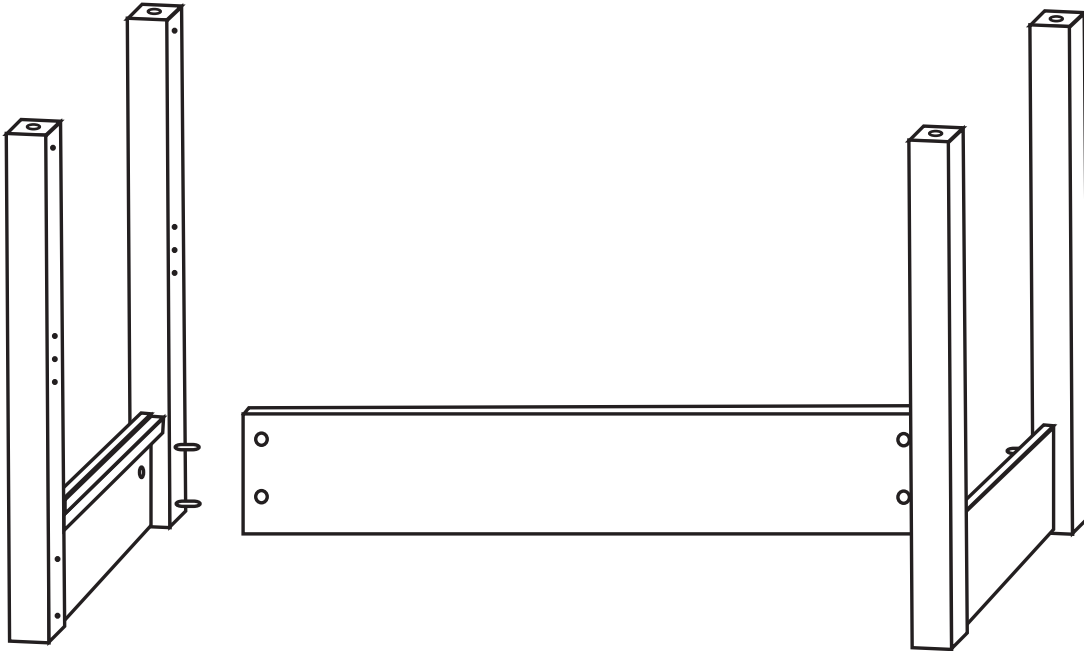


PREPARE SIDE ASSEMBLIES FOR BACK BRACES

The Top Back Brace utilizes the Bastion system for attachment. Place the Bastion posts into their positions on the back legs only of both side assemblies.

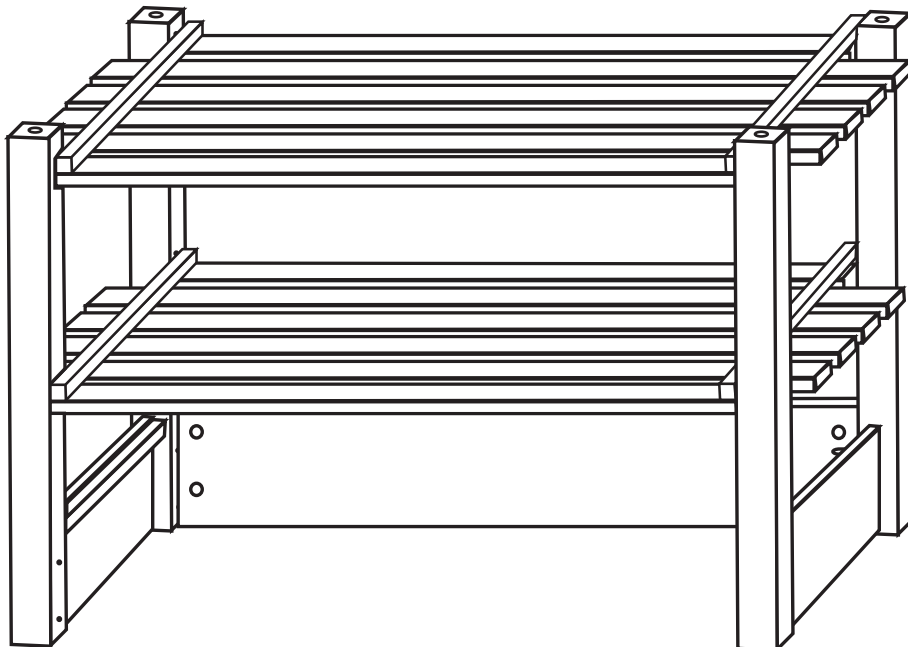
STEP 3 ATTACH BACK BRACE

A. You may find it easiest to attach the back brace and shelves by inverting the island. Attach the back brace with bastions to the right and left side assembly.



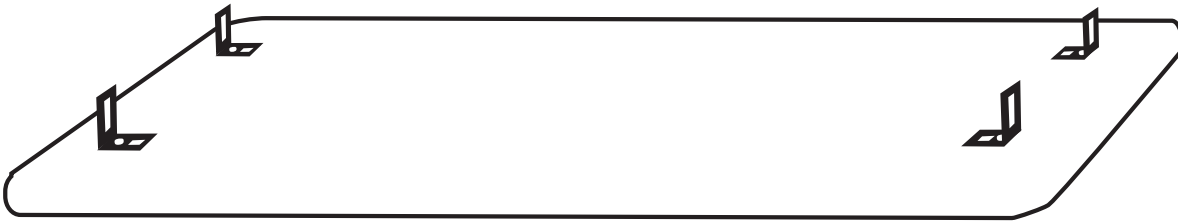
STEP 4 ATTACH SHELVES

A. It is recommended to get a friend to help hold the shelves in place as you attach them using 1-1/4" #8 screws.



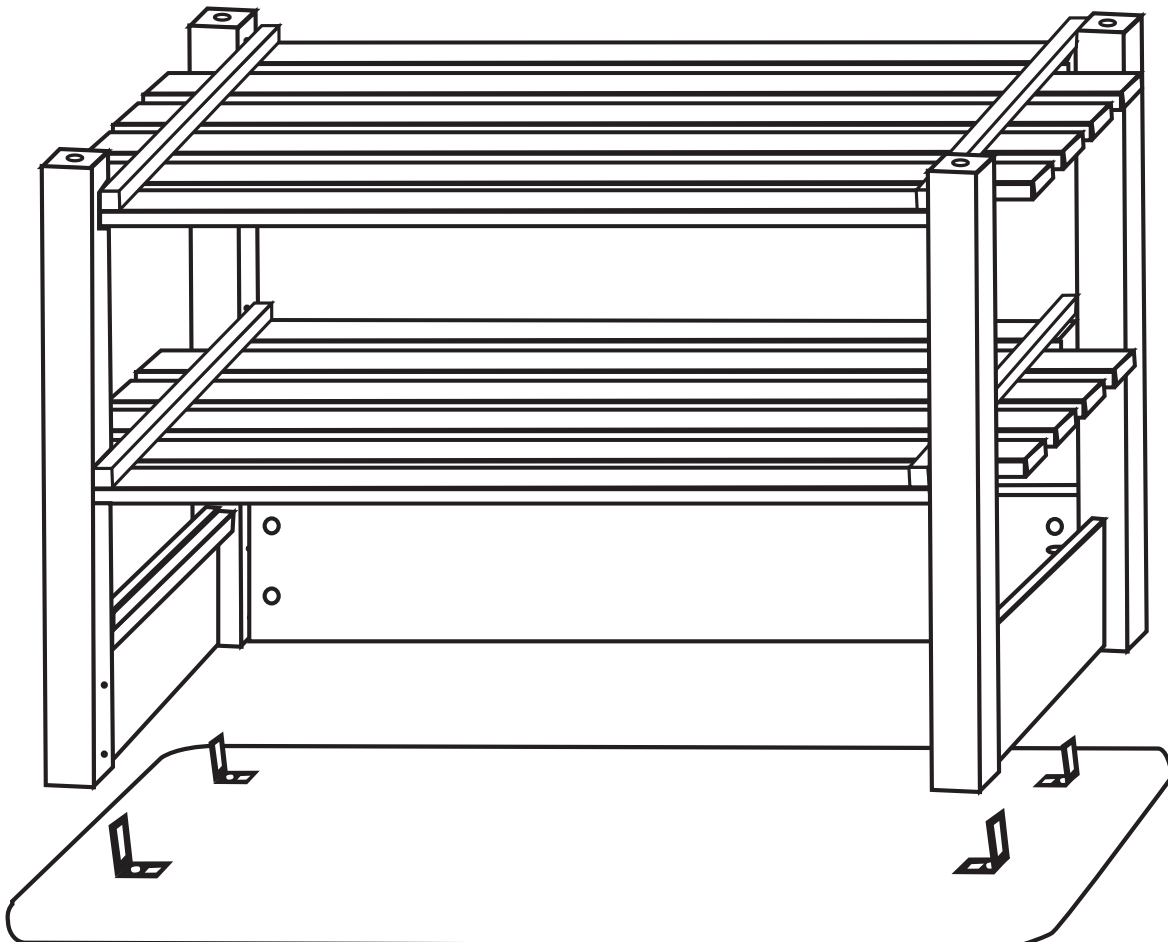
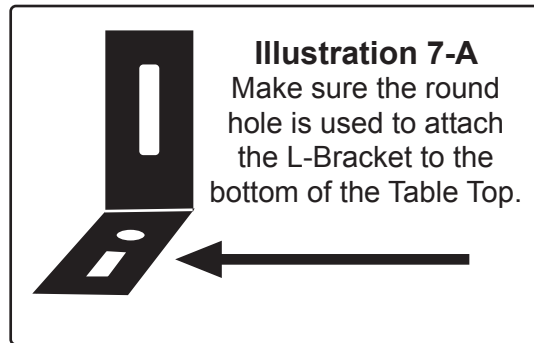
STEP 5 TABLE TOP PREPARATION & ATTACHING

Attach four (4) "L" brackets (using 5/8" #6 screws) to the bottom side of the table top. Note the proper position of the "L" brackets.



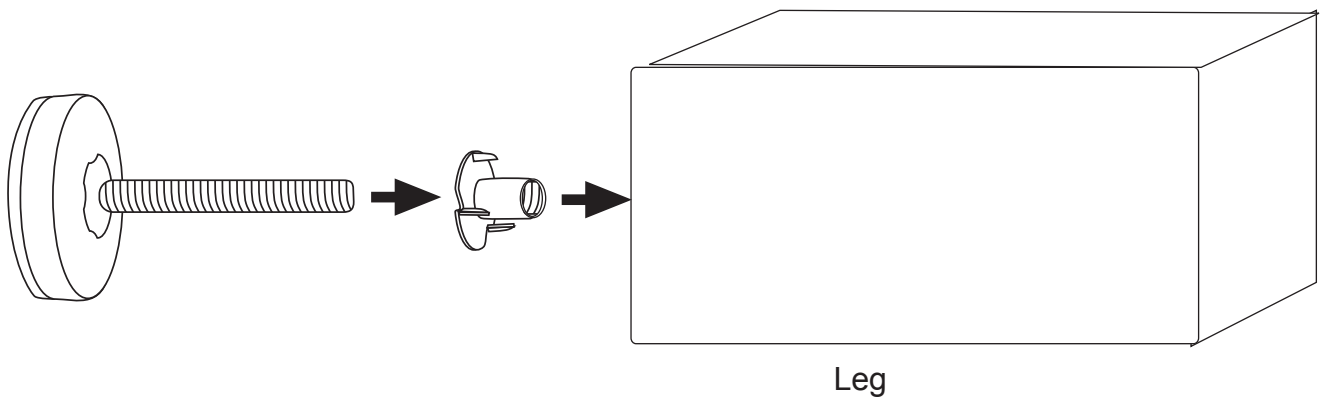
STEP 6 ATTACH TABLE TOP

Utilizing the "L" brackets, attach the table top, using 5/8" #6 screws.



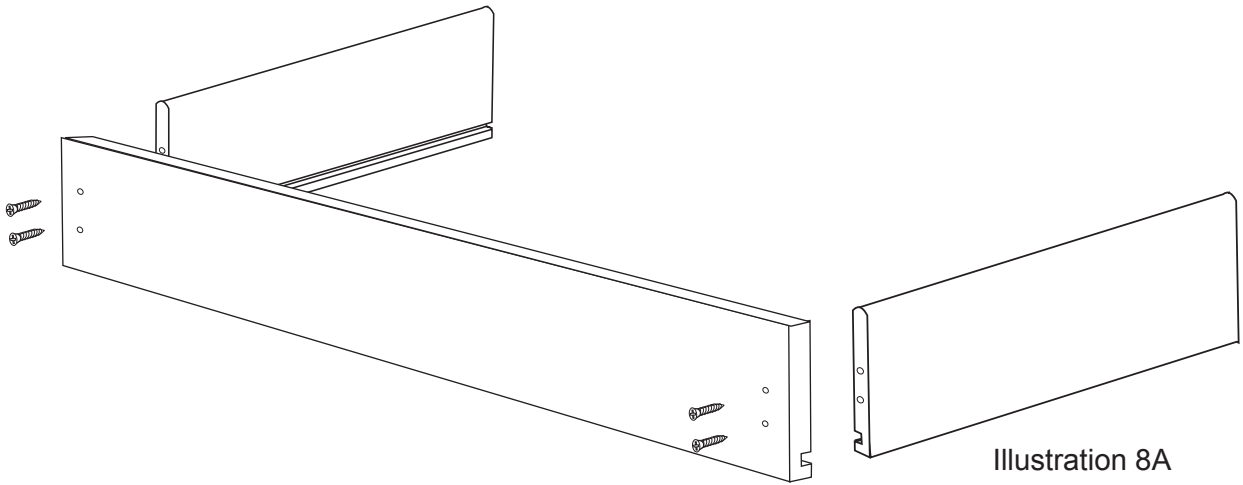
STEP 7 INSERT LEVELER FEET

A. Hammer the threaded T-bolt into the predrilled hole on the bottom of each leg. Screw the leveler into the T-bolt. Height of each of four levelers can be adjusted to stabilize entire unit.

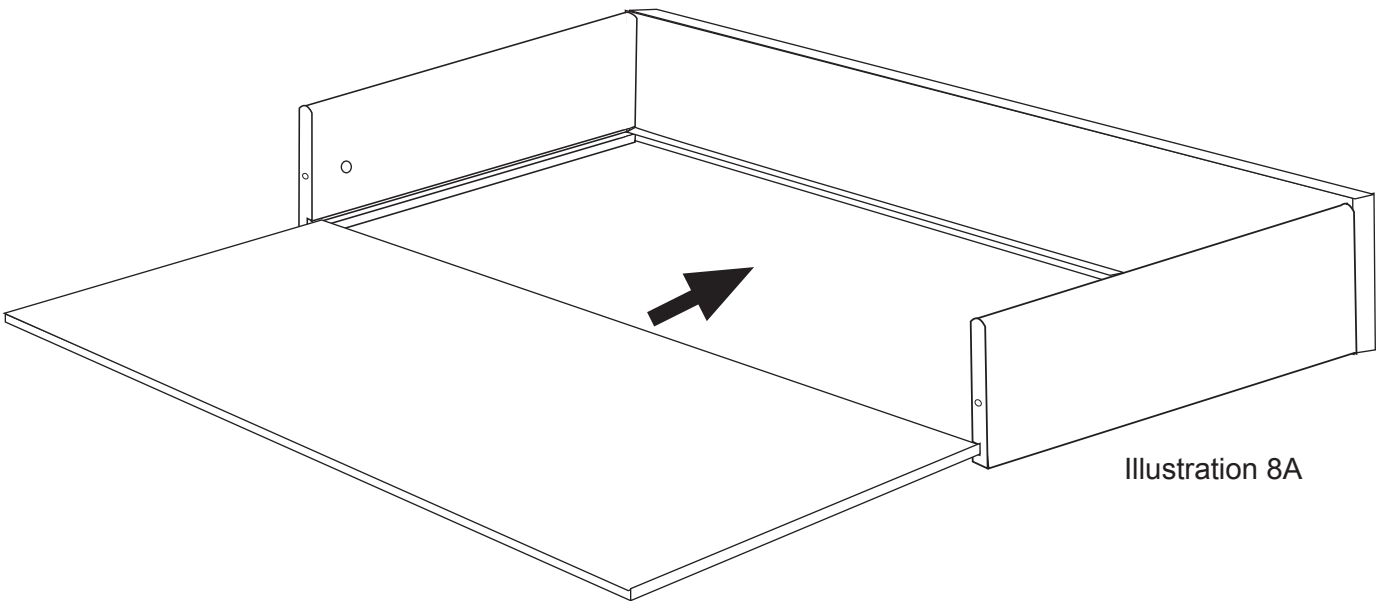


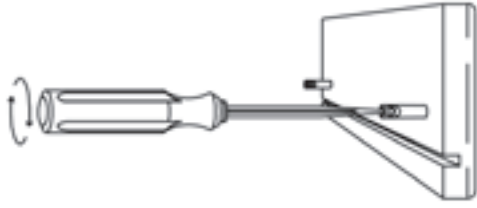
STEP 8 Assemble Drawers

A. Attach the Drawer Back to the Left and Right Drawer Sides with four 1 ¼" #8 Screws. Make sure the slots that run the length of the Sides are aligned with the slot in the Drawer Back to accept the Drawer Bottom.



B. Slide in Drawer Bottom, best side up,





C. Take two (2) Bastion Posts, align the threaded ends of the Posts with the post holes located near the ends of the inside Drawer Front. Tighten Posts down until the solid shaft of the Post hits the wood. Back Post out until the hole/screwdriver slot in the end of the Post is parallel and in direct line with the long edges of the Drawer Front.

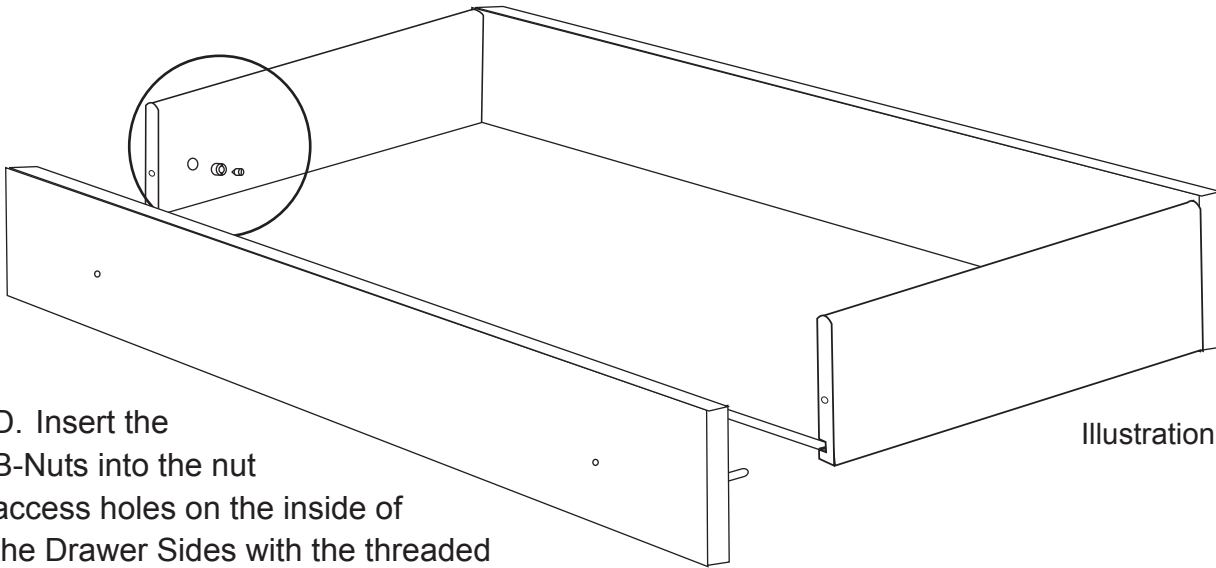


Illustration 8D

D. Insert the B-Nuts into the nut access holes on the inside of the Drawer Sides with the threaded end facing out. Take the Drawer Front and carefully insert the Posts into the ends of the Brace Sides, through the sides of the B-Nut until seated. Push Nut snugly against the wood in the nut access hole toward the Drawer Front. Hole should be slightly off-center toward the Drawer Front. Insert the Set Screw and tighten down. The Drawer Sides should be tight against the Drawer Front.

E. Attach the Drawer Glides (left and Right) to the Drawer Sides using two 7/16" #6 Pan Head Screws per glide. Open end of glide goes toward the back of the drawer. **DO NOT INSERT DRAWER INTO CABINET AT THIS TIME.**

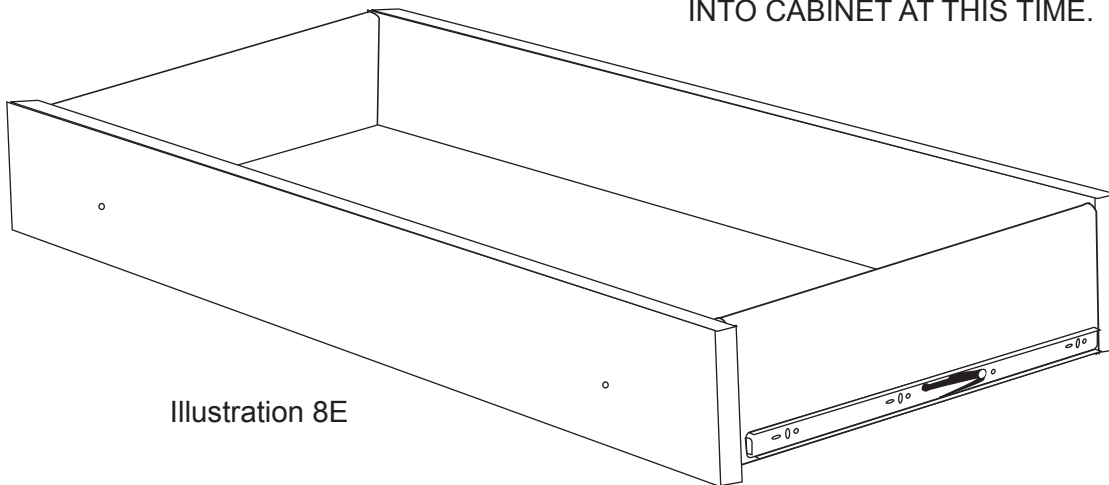
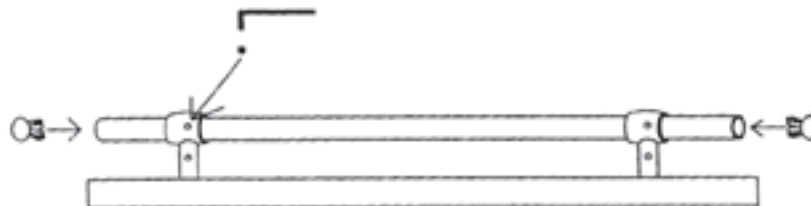
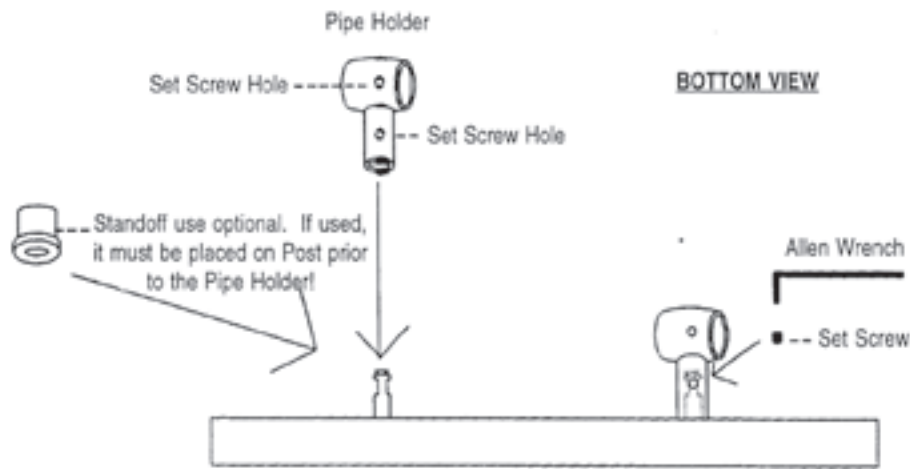
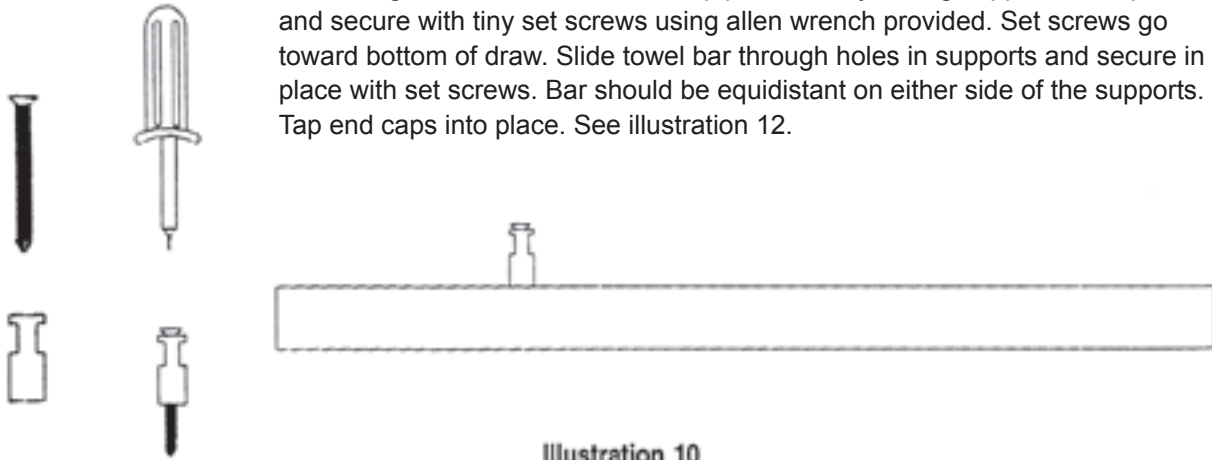


Illustration 8E

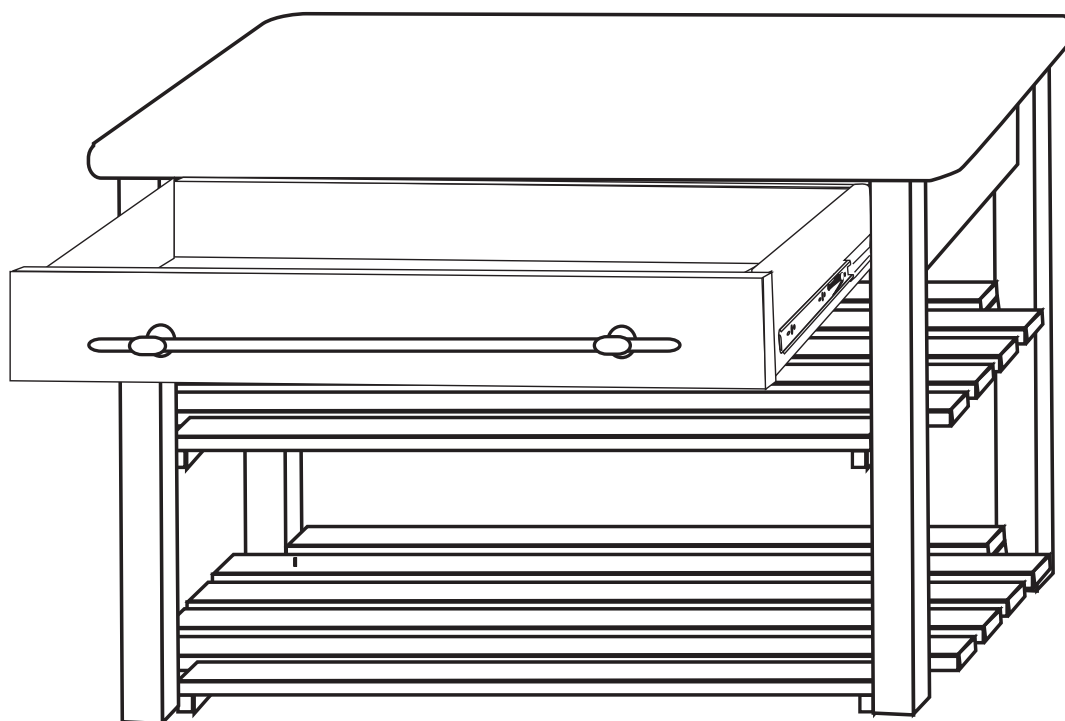
STEP 9 ATTACH TOWEL BAR

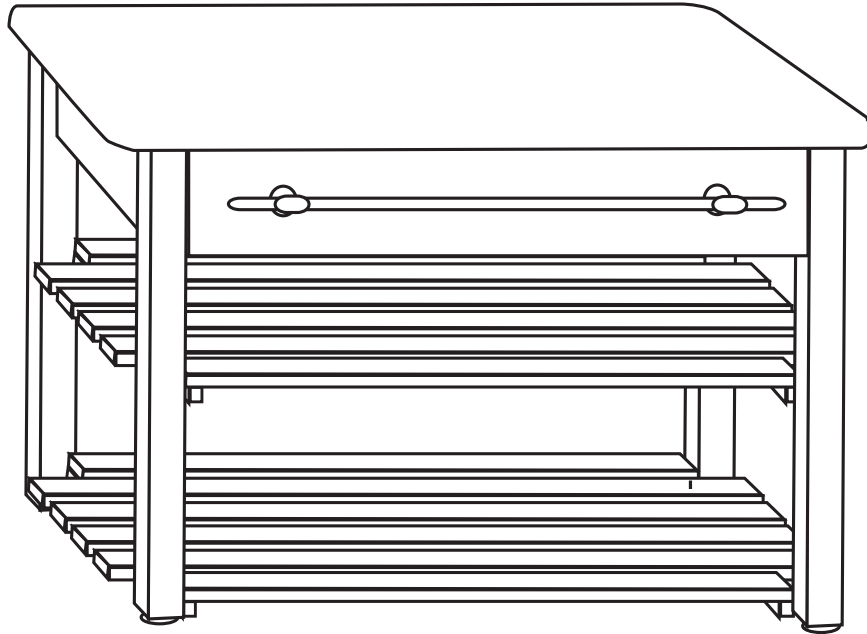
See Illustrations 10 and 11. Screw Nickel Plated Towel Bar Posts into the drawer front using 1-1/4" #8 screws. Attach pipe holder by sliding supports over posts and secure with tiny set screws using allen wrench provided. Set screws go toward bottom of draw. Slide towel bar through holes in supports and secure in place with set screws. Bar should be equidistant on either side of the supports. Tap end caps into place. See illustration 12.



STEP 10 INSERT DRAWER

A. Align the drawer glides attached to the drawer and the other half of the glides attached to the glide support braces. Slide the drawer all the way in until you hear an audible click. The drawer should now be secured to the glides.





KITCHEN ISLAND CARE

The top and base has an oil coating. Use Catskill's Butcher Block Oil or Mineral oil for food-safe use.



For continued beauty and long life of your Catskill Craftsmen cart, we recommend Catskill Craftsmen's Butcher Block Oil.

If you would like to purchase Butcher Block Oil direct from Catskill Craftsmen's factory, we offer a reduced price. For one eight ounce (8 fl. oz.) bottle, which is sufficient for two applications, simply send \$6.95 along with the completed coupon to the address below or visit us online at www.catskillcraftsmen.com.



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Please send me _____ # of bottle(s) of the Catskill Craftsmen Butcher Block Oil for \$6.95. My Check or Money Order is enclosed for a total of \$_____.

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