

5"

7 3/4"

Retain this label in place • Do not paint over label

CARE AND MAINTENANCE

Painting and Door Finish: Bilco Basement Doors are supplied with a uniform baked-on Sherwin-Williams primer finish. If the door becomes scratched during the construction process or worn by long exposure, clean damaged areas as required with steel wool, sandpaper, or wire brush, and apply alkyd primer containing zinc oxide, iron oxide or similar rust inhibiting pigments before applying finish coat.

IMPORTANT: Door must be painted within **forty-five (45) days of installation.** Bilco recommends using Sherwin-Williams **All Surface Enamel A11 Series** in a white or light color. For best results, carefully follow the directions on the Sherwin-Williams label and apply one thin coat of paint followed by a second coat on both the exterior and interior primered steel surfaces of the door. Two quarts should be sufficient to coat the entire door.

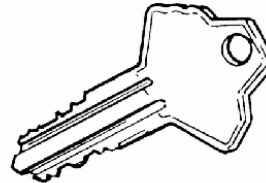
General Maintenance: At least once a year remove any accumulation of dirt or leaves from the channel header at the top of the door frame. This channel should be kept clear so water will flow off freely in heavy rainstorms.

After a few years recaulking around the Bilco door may be necessary. Using exterior grade silicone or polyurethane caulk (opaque), caulk all around the exterior of the door frame where it meets the masonry.

CAUTION

When the doors are open for access, the area should be personally guarded to prevent anyone from falling down the stairs. Doors should be closed and locked when not in use. **KEEP OFF DOORS TO AVOID INJURY** Surface may be slippery. In extreme conditions steel in the summer sun can become hot and cause injury.

KEEP OFF DOORS



Keyed Basement Door Lock Kit Available from Bilco

Easy to install, lock kit provides the convenience of keyed exterior access. Purchase on-line at www.bilco.com



For Customer Service,
Please call 1-800-854-9724
or log-on to www.bilco.com

Patent # 6,799,395

1ABC256 Rev 5.0

*Place Serial Number
Label Here*

**RELEASED TO
MANUFACTURING**

DATE: 03/22/2011

APPROVED BY: D.J.C.

REV.	DESCRIPTION	ECR	BY	DATE
E	CHANGED "IMPORTANT" SECTION & UPDATED TO 5.0	29038	ATR	03/21/11
D	UPDATED LABEL TO REV. 4.0 PER S.W. CHANGES	27189	ATR	12/29/09
C	FIXED TYPO PROVIDES WAS PROVIES	25411	ATR	10/28/08
B	UPDATED LABEL TO REV. 3.0 PER S.W. CHANGES	24423	ATR	04/08/08

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UNLESS OTHERWISE SPECIFIED: DRAWN		NAME/#	DATE	 Manufacturers of Doors for Special Services THE BILCO COMPANY New Haven, Connecticut 06505
<small>UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS & SHARP CORNERS DIMENSION TOLERANCES x.xxx +/- .010 x.xx +/- .015 x.x +/- .030 ANGLES +/- 2° FRACTIONS +/- 1/32</small>		ATR	09/25/06	
INTERPRET GEOMETRIC TOLERANCING PER:		ORG. AUTHOR	ATR	TITLE: LABEL-PAINT, 5" X 7 3/4" (CARE & MAINTENANCE)
MATERIAL		ORG. ECR	20921 09/25/06	
FINISH		Q.A.		3RD-ANGLE PROJECTION
DO NOT SCALE DRAWING				SIZE DWG. NO. REV A ABC256 E
		SCALE: 1:1		WEIGHT: SHEET 1 OF 1