




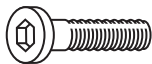





Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required. The product of Hillsdale Furniture, LLC is designed for residential use only. Customer Service Phone Number: 502-562-0000

HARDWARE LIST

- A (4) Allen Bolts 1/4" x 2-3/4"
- B (4) Allen Bolts 1/4" x 2"
- C (12) Allen Bolts 1/4" x 1-1/2"
- D (4) Allen Bolts 1/4" x 1"
- E (24) Spring Washers
- F (17) Flat Washers 19mm
- G (5) Flat Washers 16mm
- H (4) Plastic Caps
- I (1) Allen Wrench

PARTS LIST

- J (1) Chair Back
- K (1) Seat Frame
- L (2) Side Arms (Left and Right)
- M (1) Swivel Plate
- N (2) Leg Panels
- O (1) Support Ring

PART	QTY	HARDWARE	PART	QTY	HARDWARE
A	4		B	4	
C	12		D	4	
E	24		F	17	
G	5		H	4	
I	1				

STEP 1

Begin assembly by attaching the Chair Back (J) to the Seat Frame (K) using 2 Allen Bolts (A), 2 Spring Washers (E) & 2 Flat Washers (F) per each back corner from the bottom, and 1 Allen Bolt (C), 1 Spring Washer (E) & 1 Flat Washer (F) in the center from the bottom. Do not fully tighten bolts.

STEP 2

Next attach each left and right Side Arm (L) to each appropriate side of the Seat Frame (K) by aligning the holes and securing each from the bottom with 2 Allen Bolts (B), 2 Spring Washers (E) & 2 Flat Washers (F) per each arm. Do not fully tighten bolts.

STEP 3

Finish securing each Side Arm (L) to the Chair Back (J) by aligning holes and securing from the bottom of the arm using 1 Allen Bolt (C) & 1 Spring Washer (E). Make sure dowel fits tightly into hole on back panel. Tighten all bolts from Steps 1 through 3.

STEP 4

Next attach each Leg Panel (R) together by fitting in place and securing from the bottom with 1 Allen Bolt (C), 1 Spring Washer (E) & 1 Flat Washer (G). Next attach the Support Ring (S) to the inside of each leg with 1 Allen Bolt (C), 1 Spring Washer (E) & 1 Flat Washer (G). Tighten all bolts. Once in place, insert each Plastic Cap (H) to cover bolt heads.

STEP 5

Attach the Swivel Metal Plate (M) to the top of the Leg Panels (N) with 4 Allen Bolts (C), 4 Spring Washers (E) & 4 Flat Washers (F) to secure in place.

STEP 6

Finally attach the Stool Base (now assembled) to the Stool Top (now assembled) by attaching the Swivel Metal Plate (M) to the bottom of the Seat Frame (K) by aligning holes and securing with 4 Allen Bolts (D), 4 Spring Washers (E) & 4 Flat Washers (F) to secure in place. Tighten all bolts. The assembly is now complete.

