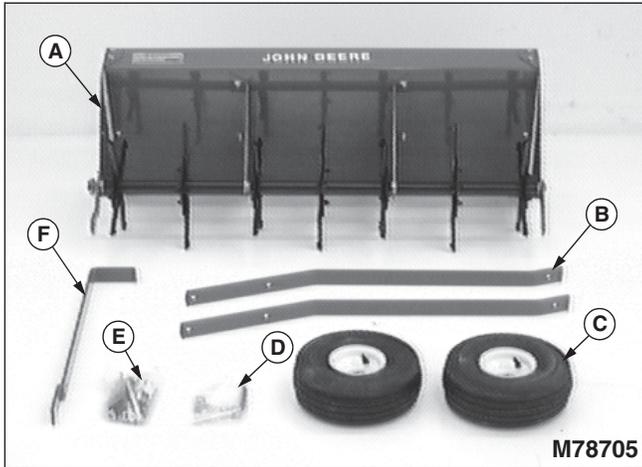


# ASSEMBLY - PLUG AERATOR

## Identify Parts



Picture Note: 40-Inch model shown.

**NOTE:** The following assembly instructions apply to both the 40-Inch and 48-Inch models.

## Box of Parts

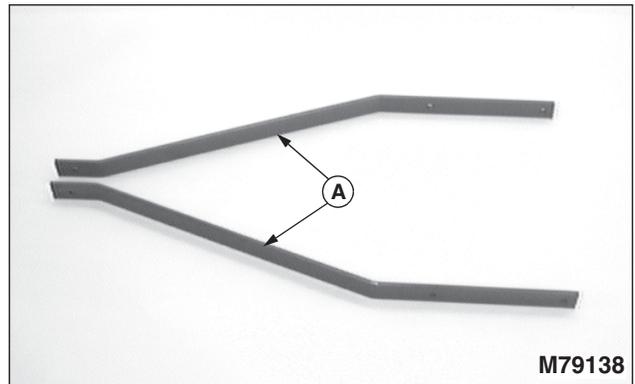
Qty.	Part Description
1	Plug Tray Assembly (A)
2	Tow Bar (B)
2	Wheel Assembly (C)
1	Hitch Pin Assembly (D)
1	Bag of Parts (E)
1	Lift Handle (F)

## Bag of Parts

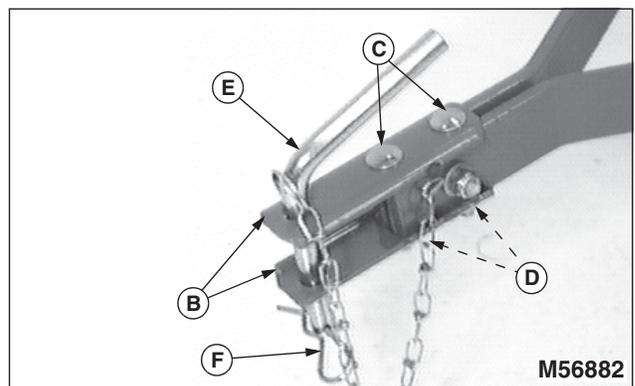
Qty.	Part Description
3	Transport Pin, 5/16 in.
2	Carriage Bolt, 5/16 x 2 1/4 in.
1	Flat-Top Carriage Bolt, 3/8 x 2 in.
4	Hex Bolt, 5/16 x 1 in.
1	Hex Bolt, 5/16 x 1-1/2 in.
2	Hex Bolt, 1/2 x 3-3/4 in.
3	Hex Nut, 5/16 in.
4	Hex Nut, 1/2 in.
1	Oblong Locknut, 3/8 in.

Qty.	Part Description
7	Nylock Nut, 5/16 in.
3	Medium Lockwasher, 5/16 in.
2	Medium Lockwasher, 1/2 in.
5	Flat Washer, 11/32 x 11/16 x 1/16 in.
1	Flat Washer, 13/32 x 13/16 x 1/16 in.
4	Flat Washer, 17/32 x 1/16 x 3/32 in.
1	Vinyl Handle Grip
2	Clevis
1	Spring

## Assemble Tow Bars



1. Align tow bars (A) as shown.



2. Assemble two clevis straps (B) to front of tow bars using two 5/16 x 2-1/4 in. carriage bolts (C) and two locknuts (D). Hand tighten only.
3. Slide clevis assembly forward until front carriage bolt is within 6 mm (1/4 in.) from the end of tow bars.
4. Install hitch pin (E) in clevis and fasten with spring locking pin (F) through chain loop.