SAFETY DATA SHEET

1. Identification

Product identifier: Oatey Silver Lead Free and Safe-Flo® Solder

Other means of identification:
- SDS number: 1601E
- Synonyms: Part Numbers: 22027, 23000, 23001, 23002, 29030, 29024, 29025, 53061, 53180, 53062, 53188, 53064, 53195, 50683, 50684, 50691, 50962, 53013, 53186

Recommended use: Joining Copper Pipes.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
- Company Name: Oatey Co.
- Address: 4700 West 160th St. Cleveland, OH 44135
- Telephone: 216-267-7100
- E-mail: info@oatey.com
- Transport Emergency: Chemtrec 1-800-424-9300 (Outside the US 1-703-527-3887)
- Emergency First Aid: 1-877-740-5015
- Contact person: MSDS Coordinator

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Hazardous to the aquatic environment, acute hazard

OSHA defined hazards: Not classified.

Label elements:
- Signal word: Warning
- Hazard statement: Very toxic to aquatic life.
- Precautionary statement:
  - Prevention: Avoid release to the environment.
  - Response: Collect spillage.
  - Storage: Store away from incompatible materials.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.
- Hazard(s) not otherwise classified (HNOC): Heating above the melting point releases metallic oxides which may cause metal fume fever by inhalation. The symptoms are shivering, fever, malaise and muscular pain.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tin</td>
<td>7440-31-5</td>
<td>60-100</td>
</tr>
<tr>
<td>Bismuth</td>
<td>7440-69-9</td>
<td>1-5</td>
</tr>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>1-5</td>
</tr>
<tr>
<td>Silver</td>
<td>7440-22-4</td>
<td>1-5</td>
</tr>
</tbody>
</table>
4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**
Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Provide general supportive measures and treat symptomatically.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

**Suitable extinguishing media**

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Use water spray to cool unopened containers.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Stop the flow of material, if this is without risk. Collect spillage. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

**Precautions for safe handling**

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper (CAS 7440-50-8)</td>
<td>PEL</td>
<td>1 mg/m3</td>
<td>Dust and mist.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.1 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Silver (CAS 7440-22-4)</td>
<td>PEL</td>
<td>0.01 mg/m3</td>
<td>Fume.</td>
</tr>
<tr>
<td>Tin (CAS 7440-31-5)</td>
<td>PEL</td>
<td>2 mg/m3</td>
<td></td>
</tr>
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</table>
US. ACGIH Threshold Limit Values

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<td>TWA</td>
<td>0.1 mg/m³</td>
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<td>TWA</td>
<td>2 mg/m³</td>
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US. NIOSH: Pocket Guide to Chemical Hazards

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Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear protective gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Solid wire.

Physical state
Solid.

Form
Solid.

Color
Silver.

Odor
Not available.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
415 - 455 °F (212.78 - 235 °C)

Initial boiling point and boiling range
Not available.

Flash point
Not available.

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Relative density
9 - 11

Solubility(ies)
Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.
Auto-ignition temperature  Not available.
Decomposition temperature Not available.
Viscosity Not available.

10. Stability and reactivity
Reactivity  The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability  Material is stable under normal conditions.
Possibility of hazardous reactions  No dangerous reaction known under conditions of normal use.
Conditions to avoid  Contact with incompatible materials.
Incompatible materials  Acids. Chlorine.
Hazardous decomposition products  No hazardous decomposition products are known.

11. Toxicological information
Information on likely routes of exposure
Inhalation  Prolonged inhalation may be harmful.
Skin contact  No adverse effects due to skin contact are expected.
Eye contact  Direct contact with eyes may cause temporary irritation.
Ingestion  Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics  Direct contact with eyes may cause temporary irritation.

Information on toxicological effects
Acute toxicity  Not available.
Skin corrosion/irritation  Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation  Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization
Respiratory sensitization  Not available.
Skin sensitization  This product is not expected to cause skin sensitization.
Germ cell mutagenicity  No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity  This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity  This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure  Not classified.
Specific target organ toxicity - repeated exposure  Not classified.
Aspiration hazard  Not available.
Chronic effects  Prolonged inhalation may be harmful.

12. Ecological information
Ecotoxicity  Very toxic to aquatic life.
Persistence and degradability  No data is available on the degradability of this product.
Bioaccumulative potential  No data available.
Mobility in soil  No data available.
Other adverse effects  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)
Copper (CAS 7440-50-8) LISTED
Silver (CAS 7440-22-4) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

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<tr>
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<td>1-5</td>
</tr>
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</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)
Tin (CAS 7440-31-5)

US. New Jersey Worker and Community Right-to-Know Act
Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)
Tin (CAS 7440-31-5)

US. Pennsylvania Worker and Community Right-to-Know Law
Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)
Tin (CAS 7440-31-5)

US. Rhode Island RTK
Copper (CAS 7440-50-8)
Silver (CAS 7440-22-4)

US. California Proposition 65
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates this product complies with the inventory requirements administered by the governing country(s).
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 30-July-2014
Revision date: 10-December-2014
Version #: 02
HMIS® ratings
Health: 0
Flammability: 0
Physical hazard: 0

Disclaimer
Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.