

# 2,000 LB. CAPACITY DUAL WHEEL SWING-BACK BOAT TRAILER JACK



#### A WARNING

This product contains or, when used, produces a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. (California Health & Safety Code § 25249.5, et seq.)

\*Actual product may vary slightly

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Please carefully read and save these instructions before attempting to assemble, maintain, install, or operate this product. Observe all safety information to protect yourself and others. Failure to observe the instructions may result in property damage and/or personal injury. Please keep instructions for future reference.

For warranty purchases, please keep your dated proof of purchase. File or attach to the manual for safe keeping.

### SPECIFICATIONS

Rated Capacity	2,000 lbs
Height Range	14-1/4" to 26-1/4"
Wheel Diameter	6"

### SAFETY WARNINGS

- 1. Do not exceed rated capacity.
- 2. Lock Trailer Jack in vertical position before applying load.
- 3. Use on flat, level, hard surface capable of supporting load.
- 4. Wear ANSI-approved safety goggles during use.
- 5. Prevent trailer wheels from moving using wheel chocks while raising or lowering.
- 6. Before towing, fully raise trailer jack and secure properly in its horizontal position.
- 7. Keep out from under jack and tongue when applying and releasing load, or moving trailer.
- 8. Inspect before use. Do not use if parts are loose or damaged.
- 9. Use in accordance with the Department of Transportation (DOT) regulations.
- 10. Maintain labels and nameplates on the tool. These carry important safety information. If unreadable or missing, contact for a replacement.
- 11. Do not use blocks for additional ground clearance.
- 12. Do not use on round tongue trailer.
- 13. Apply force to jack vertically only. Side forces will compromise the jack. Lower trailer tongue height as far as possible before rolling trailer on jack. Roll slowly on flat, level, hard surfaces only.
- 14. Do not climb aboard any vehicle supported by jack.
- 15. This product is not a toy. Keep it out of reach of children.
- 16. Use caution when using the Trailer Jack to move a trailer without a vehicle. Losing control of the trailer due to uneven surfaces can lead to property damage or serious personal injury.

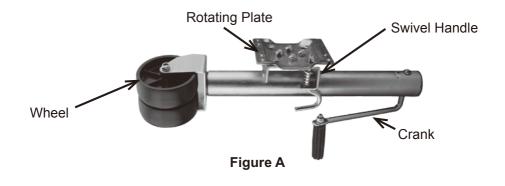
- 17. Do not disconnect the boat trailer and use this Trailer Jack to roll the boat down the boat ramp.
- 18. Follow all state regulations for boat safety and towing when using Trailer Jack, including using safety chains securely attached to the towing vehicle when the trailer is hooked to the vehicle.
- 19. Not for aircraft purposes.
- 20. Trailer Jack must always be in the folded up position (horizontal to ground) when towing the trailer.
- 21. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

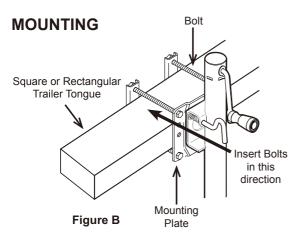
# INSTALLATION INSTRUCTIONS



Read the <u>ENTIRE</u> IMPORTANT SAFETY INFORMATION section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

### COMPONENTS





**WARNING:** The trailer tongue must be square or rectangular in profile for this Jack to mount properly. A cylindrical tongue will allow the Jack to rotate off to the side and the trailer may suddenly fall, potentially causing serious personal injury or property damage. Do not drill holes or otherwise damage the trailer tongue when installing this Jack, as failure of the trailer tongue may result. Install the Jack with the Trailer mounted on the towing vehicle hitch.

- 1. Measure the trailer tongue for the best location to mount the Jack. Consider the following:
  - a. The Jack will fit a 3"-5" high tongue. Position the Mounting Plate horizontally for a 3" to 4" tall location or vertically for a 4" to 5" location.
  - b. Allow room on both sides of the mounting location for the Jack to swing up to its horizontal position.
  - c. Check that the Jack will not interfere with the Vehicle or trailer when turning or passing over speed bumps, boat ramps, etc.
  - d. To prevent overloading the jack, attach it as near to the coupler as is practical.
- 2. The Mounting Hardware includes four mounting bolts, washers, spring washers, and nuts to attach the Jack. Position the Rotating Plates so that the mounting bolts are as close as possible to the top and bottom edge of the trailer tongue. Use the configuration that best fits the trailer tongue.

**Note:** Insert the Bolts from the Rotating Plate side, so that the Nuts and Bolt ends do not interfere when rotating the Jack.

- 3. Test the operation of the Trailer Jack. Rotate the Crank clockwise to raise the Trailer Jack and counterclockwise to lower it. Pull the Swivel Handle and rotate the Trailer Jack so it's in line with the trailer tongue, then rotate it down so the wheels are on the ground. Make sure that the Jack is able to lock into both of its positions.
- 4. Make any adjustments to the Trailer Jack location as necessary, then tighten the Mounting Hardware firmly to 20-25 ft. lb. Use a torque wrench to confirm tightness.

### DISMOUNTING

- 1. Before dismounting, chock the trailer wheels to prevent the trailer from rolling.
- 2. With the trailer on the hitch, pull and release the Swivel Handle, allowing the Jack to swing downwards. Keep fingers away from the Swivel Plate area, and feet away from the Wheels as the Trailer Jack swings downward.
- 3. Assure that the spring loaded Swivel Handle pin locks the Jack into the lowered position.
- 4. Rotate the Crank clockwise to raise the Jack, lowering the Wheels to the ground. Continue to crank just enough for the Trailer Jack to take the weight of the trailer. This will make it easier to disengage the trailer hitch.
- 5. Disengage the electrical connections, the trailer hitch, any safety chains or other connections, between the vehicle and the trailer.
- 6. You may need to extend the Jack further to clear the trailer hitch. When the vehicle is completely clear, and it is safe to do so, drive the vehicle away from the trailer.

**Caution:** Have a spotter watch this operation to be sure the trailer is clear of the vehicle, and does not roll away.

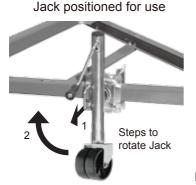
# OPERATION

# USING THE TRAILER JACK TO MOUNT THE TRAILER TO THE TOWING VEHICLE

Note: If the trailer tongue is too heavy, do not attempt to lift it; seek assistance.

- 1. If the trailer tongue is resting on the ground:
  - a. Pull the Swivel Handle allowing the Trailer Jack to swing downward. Keep fingers and hands clear of Jack as it swings downward.
  - b. Lift the trailer tongue, while the Jack rotates into the lowered position.
  - c. Assure that the Swivel Handle pin is in place, locking the Jack into the lowered position.
- 2. Rotate the Crank clockwise to raise the trailer to the level of the towing vehicle's hitch.
- 3. With the assistance of a spotter, back the vehicle to the trailer, or roll the trailer to the vehicle.
- 4. Mount the trailer onto the towing vehicle's hitch.

- 5. Turn the Crank counterclockwise to lower the Jack slightly, transferring the trailer weight onto the towing vehicle.
- 6. Pull out the Swivel Handle, and rotate the Jack into its horizontal position. Assure that the Swivel Handle pin is in place, locking the Jack into the raised horizontal position before moving the trailer.
- 7. Attach the safety chain (sold separately).



Jack rotated for travel/storage



Figure C: Jack Positions

### MAINTENANCE

# **AWARNING**

TO PREVENT SERIOUS INJURY: Remove Jack from trailer before performing any inspection, maintenance, or cleaning procedures.

TO PREVENT SERIOUS INJURY FROM TOOL FAILURE: Do not use damaged equipment. If abnormal noise or vibration occurs, have the problem corrected before further use.

## **CLEANING, MAINTENANCE, AND LUBRICATION**

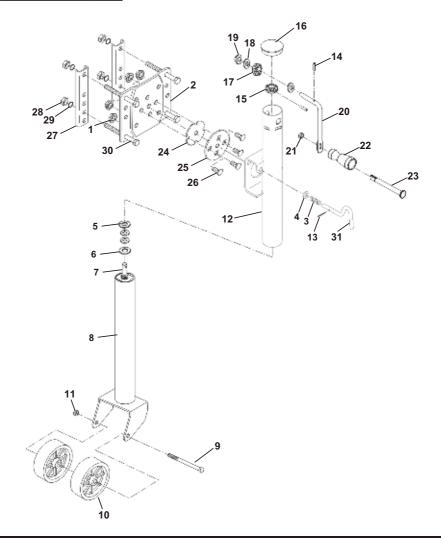
- 1. BEFORE EACH USE, inspect the general condition of the tool. Check for:
- · Loose hardware,
- Misalignment or binding of moving parts,
- · Cracked or broken parts, and
- Any other condition that may affect its safe operation.
- 2. AFTER USE, wipe external surfaces of the tool with clean cloth.

# PARTS LIST AND ASSEMBLY DIAGRAM

Part	Description	Qty
1	Lock Nut	4
2	Swivel Plate	1
3	Spring	1
4	Washer	1
5	Bearing	1
6	Washer	3
7	Screw Rod	1
8	Inner Tube	1
9	Bolt	1
10	Wheel	2
11	Lock Nut	1

Part	Description	Qty
12	Outer Tube	1
13	Clip	1
14	Spring Pin	1
15	Gear A	1
16	Plastic Cover	1
17	Gear B	1
18	Washer	1
19	Bushing	1
20	Handle	1
21	Lock Nut	1

Part	Description	Qty
	Handle Grip	1
23	Bolt	1
24	Bracket	1
25	Large Washer	1
26	Bolt	4
27	Connecting Plate	2
28	Nut	4
29	Spring Washer	4
30	Bolt	4
31	Single Hook	1



### Limited Manufacturer Warranty

FOT makes every effort to ensure that this product meets high quality and durability standards. FOT warrants to the original retail consumer a 1-year limited warranty from the date the product was purchased at retail and each product is free from defects in materials. Warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations, or a lack of maintenance. FOT shall in no event be liable for death, injuries to persons or property, or for incidental, special or consequential damages arising from the use of our products. To receive service under warranty, the original manufacturer part must be returned for examination by an authorized service center. Shipping and handling charges may apply. If a defect is found, FOT will either repair or replace the product at its discretion.

### DO NOT RETURN TO STORE

For Customer Service:

Email: customerservice@focus-ontools.com or Call 1-800-348-5004