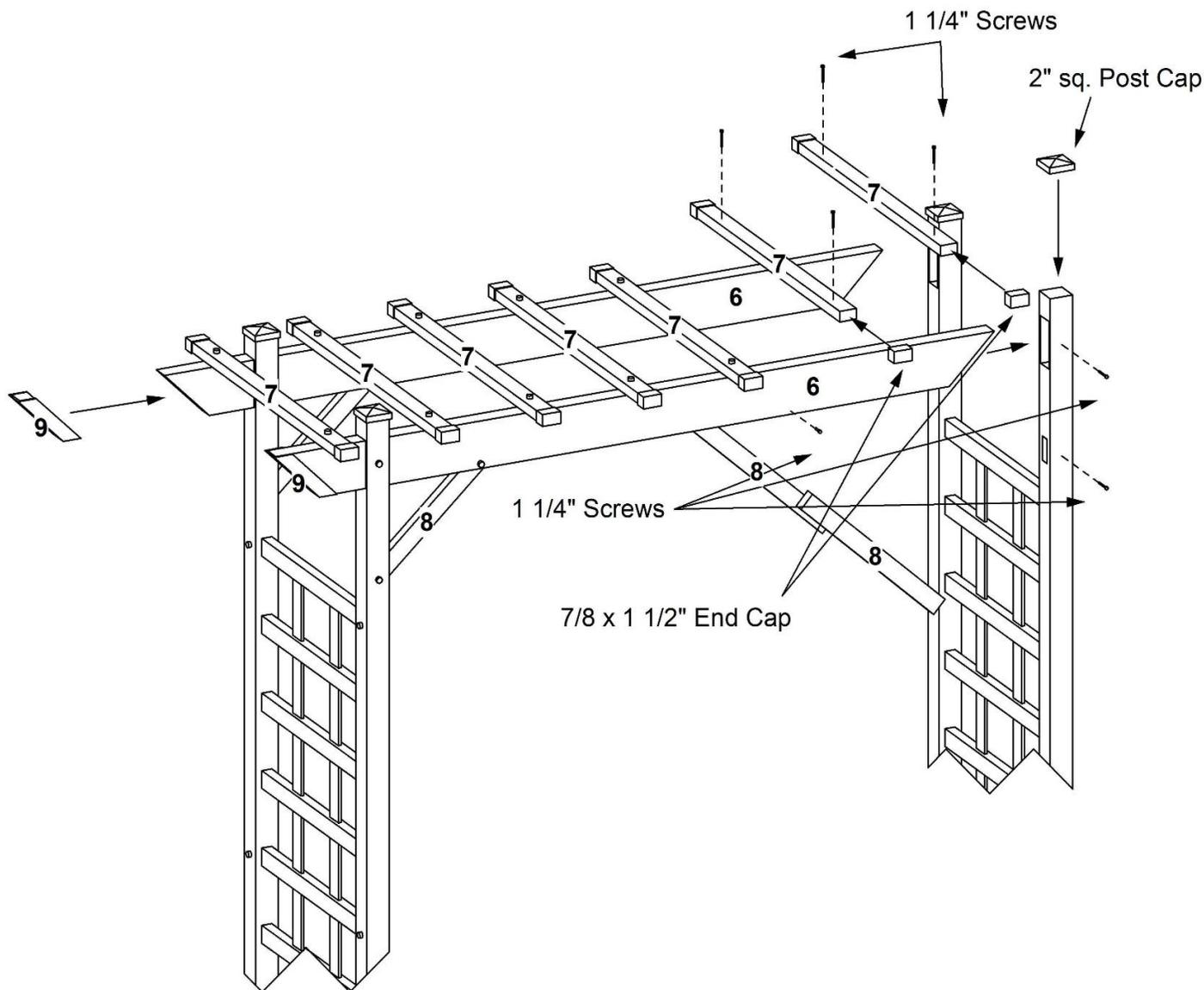


Starting at bottom of 84" left post (part 1) insert one 22" top/bottom cross rail (part 3) and eight 22" center cross rails (part 4) into holes. DO NOT insert remaining top/bottom cross rail into top hole at this time. Insert free ends of cross rails into 84" right post (part 2). Slide two 59½" vertical slats (part 5) through each center cross rail and into bottom cross rail. Separate top of posts just enough to insert remaining 22" top/bottom cross rail (part 3) into top hole of each post, inserting free end of vertical slats into top cross rail. Using three 1¼" screws per post, fasten together arbor side. Be sure all parts are fully inserted into posts before securing.

REPEAT using remaining posts and cross rails to make second arbor panel.



Insert two 16" corner braces (part 8) into each 64" arbor top (part 6). Slide ends of arbor top rail through holes at top of post, inserting corner braces into posts. Measure 9 inches from tips of arbor top rails and slide posts so outside of post in 9 inches from end of arbor top rails. Using three 1 1/4" screws per post, fasten together posts, arbor top rails and corner braces.

Using two 1 1/4" screws per part, fasten all seven arbor top cross rails (part 7) to arbor top rails, using small pilot holes to line up screws.

Using included super glue tube, glue 7/8 x 1 1/2" end caps onto ends of each arbor top cross rail. Glue four 5 3/8" arbor top end caps (part 9) onto ends of arbor top rails. Glue four 2" sq. post caps onto tops of post.