

854 Day Bed



Thank you for purchasing a quality day bed from Hinkle Chair Company. The product you have purchased requires some assembly. This item has been carefully inspected before packing to ensure it's adherence to our strict Quality Control Standards. Proper assembly will ensure not only your safety, but many years of enjoyable use of this quality product. We **STRONGLY** suggest that you familiarize yourself with these instructions prior to assembling this product. It's up to you to follow carefully **EACH STEP** of the assembly process. For your safety, **DO NOT SKIP** any step indicated in these instructions. Use all the hardware provided as indicated. Be sure to tighten all fasteners securely. The manufacturer will not be responsible for any damage or injury that results from improper assembly or installation of the Day Bed. If you have any questions regarding the assembly of this bench, feel free to contact us using the Hinkle Chair Company Helpline (800) 251-3025.



HINKLE CHAIR COMPANY
est. 1834

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854 Day Bed

****Attention/Stop****



READ THIS BEFORE ASSEMBLY!

DO NOT ATTEMPT TO INSTALL CEILING HOOKS YOURSELF! DUE TO TYPICAL HOME CONSTRUCTION, THE RAFTERS ON YOUR PORCH WILL NOT SUPPORT THE WEIGHT PLACED ON THE DAY BED. YOU MUST HAVE THE RAFTERS AND CEILING HOOKS PROFESSIONALLY INSTALLED.

Hinkle Chair Company has made every effort to provide you with a ready-to-assemble product. Please follow the instructions below to protect you (The Customer) from accepting responsibility for a product that is damaged or incomplete.

1st) Inspect all parts for any imperfection that might have occurred during shipping.

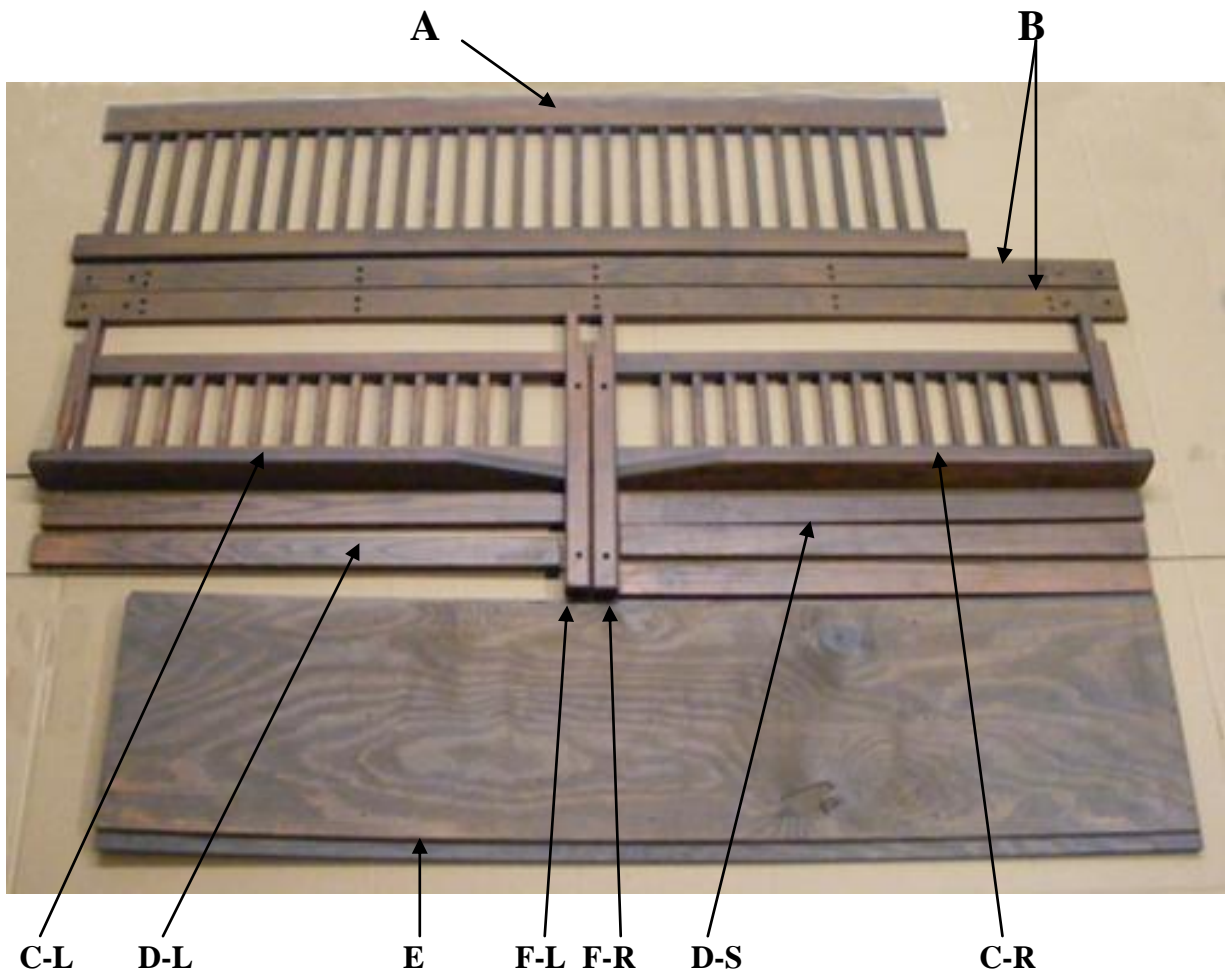
2nd) If there is damaged or missing parts please call 800-251-3025. Do not begin assembly until you have all the correct parts.

3rd) When you have determined that all parts are available and undamaged, and that all parts and assemblies fit properly, proceed with all steps and assemble.

This product is intended for a covered porch or indoors. This product should be cleaned weekly as you would with any other wooden furniture product. If at any time during these steps, assistance is needed, please contact The Hinkle Chair Company Customer Service (800) 251-3025

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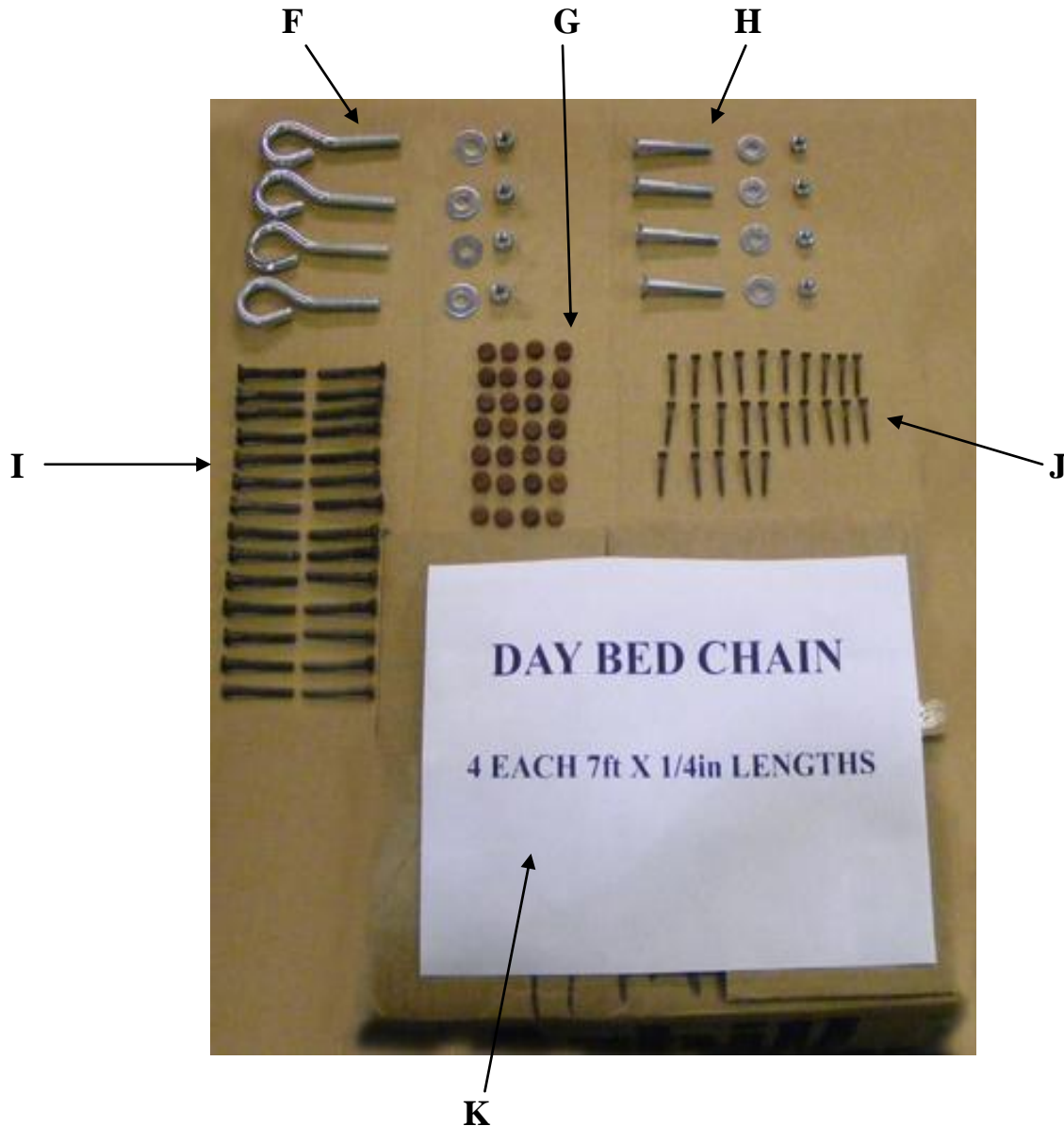
1. Wooden Components



- 1- BACK (A)
- 2- FRONT/BACK SUPPORT FRAME (B)
- 2- SIDE (C-L / C-R)
- 2- SIDE TO SIDE SUPPORT FRAME 39-1/2" (D-L)
- 3- SIDE TO SIDE SUPPORT FRAME 37-3/4" (D-S)
- 2- BOTTOM SUPPORT DECKING (E)
- 2- BACK POST (F-L/F-R)

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2. Hardware Components



HARDWARE

F- 3/8" EYE BOLT (4) / WASHERS (4) / NUTS (4)

G- 1/2" BUTTON (28)

H-5/16" X 2-1/2" HEX BOLT (4) / WASHER (4) / NUTS (4)

I- 1/4" X 2-1/2" HEX BOLT (28) (D)

J-#8 X 1-1/4" (25)

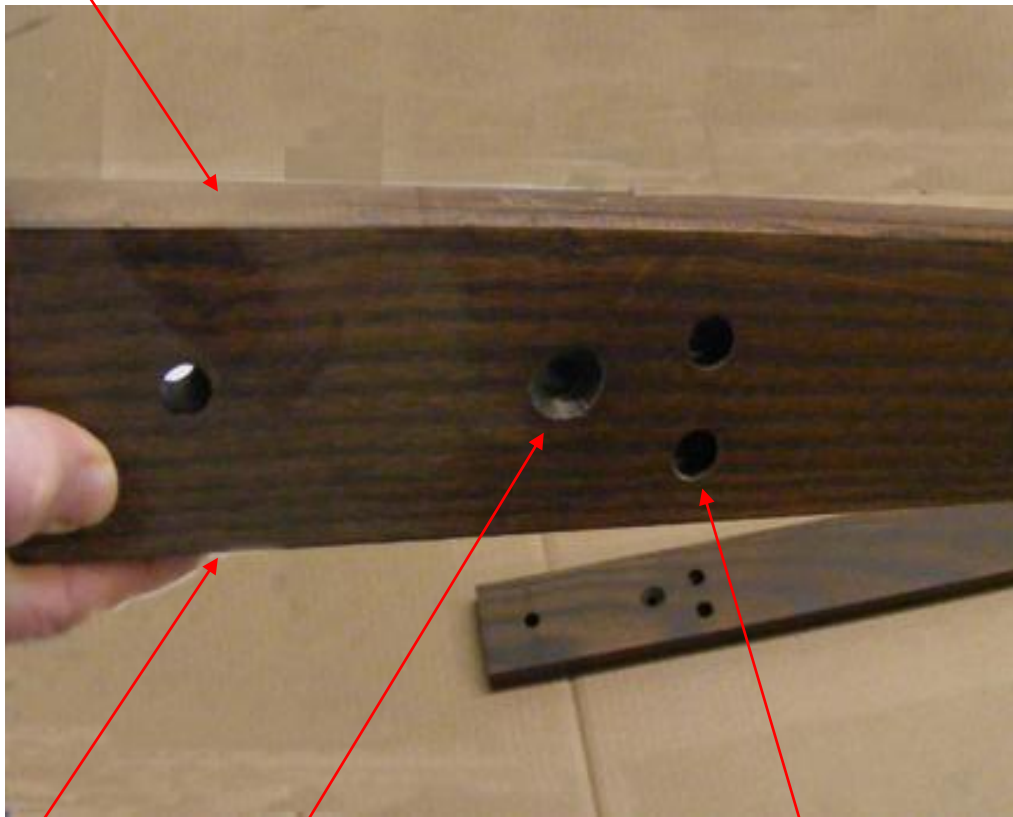
K-1/4" X 7' CHAIN (4)

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Step 1. Identify the correct positioning on front and back support frame.

Notice in Fig. 1 the pre-drilled holes for the side to side support frame pieces are closer to the bottom than the top of the front frame. The counter-sink for the arm bolt should face out whether in the front or the back. The support has been rounded over on top and flat on the bottom.

Round over on top



Flat bottom

Counter-sink faces out

Counter-bores closer to bottom

Fig. 1

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Step 2. Assemble the Frame

Ensuring that the pre-drilled holes are in the correct position shown in Step 1, place front support frame (B) upright and place a side to side support (D-L) against it aligning the threaded insert against the back of the front support (B). Place bolt (I) through the predrilled hole in the front support and thread into the threaded insert. Tighten finger tight to assist aligning other side to side supports. Continue with the remaining 3 side to side supports (D-S) across the front and finish on the far end with the other side to side support (D-L). Fig 2

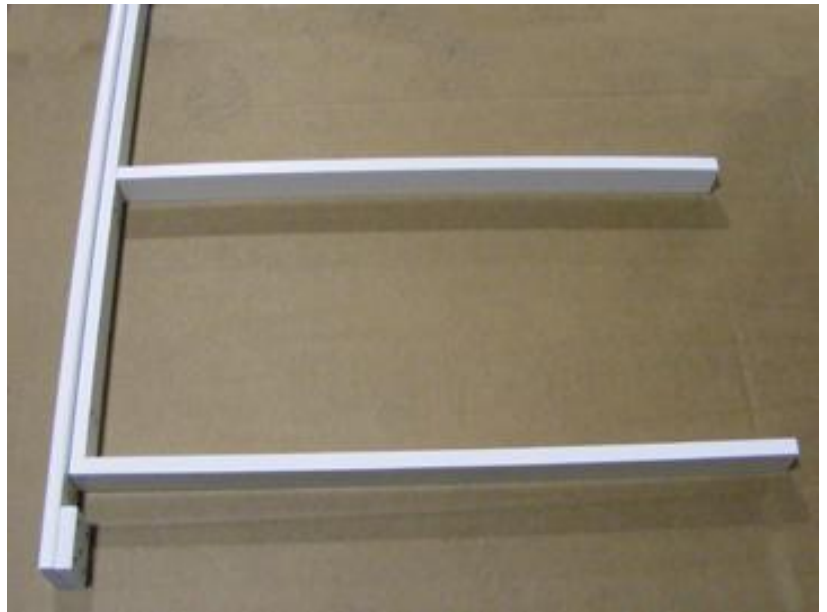
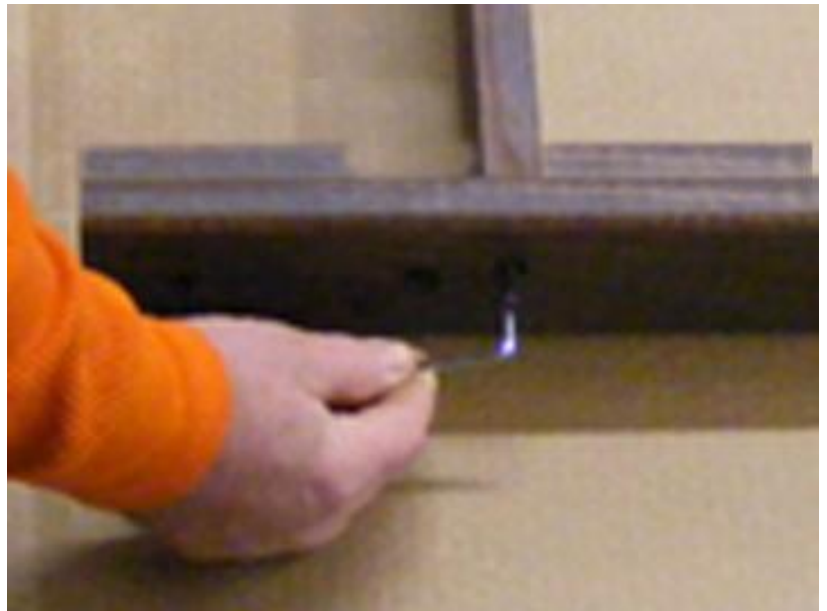


Fig.2

. Ensuring that the pre-drilled holes are in the correct position shown in Step 1, place back support frame (B) upright and align a side to side support (D) against it. Align the threaded insert against the back of the back support (B). Place bolt (I) through the predrilled hole in the back support (B) and thread into the threaded insert. Tighten finger tight to assist aligning other side to side supports. Continue with the remaining 3 side to side supports (D-S) across the back and finish with the other side to side (D-L). Once all side to side supports are in place go back and fully tighten all on the front and back. Fig 3



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Step 3. Assemble the Sides

Ensuring that the pre-drilled holes are in the correct position shown in Step 1, place Side (C) flat with the extended part of the arm facing out. Place Back Post (F-R) next to Side (C-R) and align with hex bolt into the threaded insert in the Side (C-R). Tighten hex bolt (I) through the predrilled hole in the Back Post (F-R) and thread into the threaded insert. Tighten finger tight to assist aligning other hole. Ensure that the counter sink in the Back Post (F-R) is facing up. Notice the correct position of the bottom cutouts on the front and back post. Fig 4

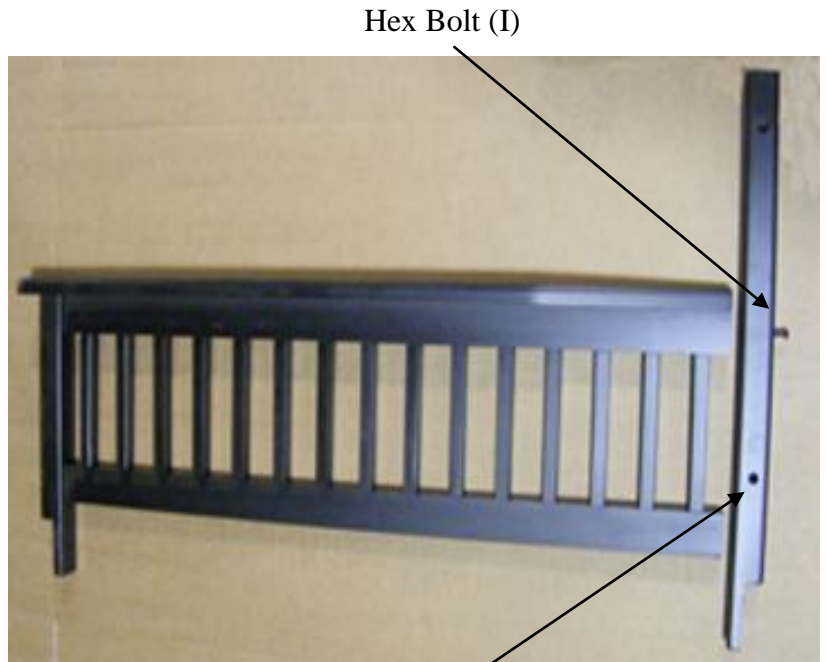


Fig.4

. Ensuring that the pre-drilled holes are in the correct position shown in Step 1, place hex wrench into Hex Bolt (I) and tighten fully. Tighten the lower Hex Bolt (I) fully tight as well. Repeat for other side. Fig 5

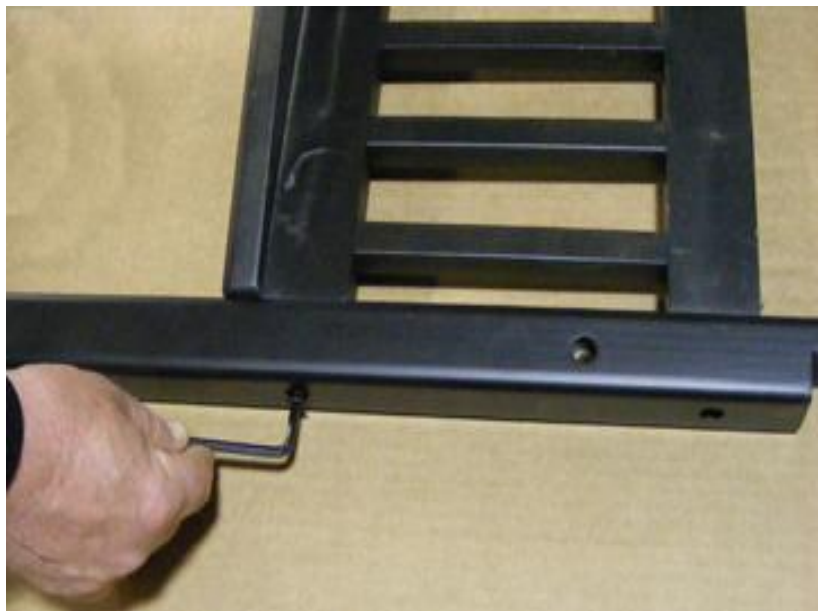


Fig.5

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Step 3 Assemble the Sides

Place side (C-L) in between the front and back supports (B) and outside the last side to side support (D) on the left side. Slide down until the side (C-L) rests on top of the front and back support frame (B). Fig.6



Fig.6

Place a bolt (H) through the pre-drilled hole in the front support frame (B) and through the pre-drilled hole in the side (C-L). Place a washer and nut on the back side of the side (C-L). Tighten the nut finger tight to assist in future assembly. Repeat for the back of the side (C-L). Fig 7



Fig.7

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Step 3 Assemble the Sides

Repeat previous step for the side (C-R). Again, only tighten fasteners finger tight. This will assist in alignment for the next step.
Fig. 8



Fig.8

Step 4 Assemble the Back

This step will require two people to make alignment much easier. Place back (A) between the side (C-L/C-R) uprights and align. Once aligned, hold in place for next step. Fig 9



Fig.9

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Step 4 Assemble the Back

Place a bolt (I) through the pre-drilled hole in the side (C-L/C-R) and thread into the threaded insert. Once the bolt is in place and partially threaded in, move to the lower pre-drilled hole and thread a bolt (I) through the lower pre-drilled hole and partially thread in. Fig 10



Fig.10

Repeat for the other side (C-L /C-R) starting with the upper and moving to the lower. At this point, go back through all of the previous steps and fully tighten all fasteners. Fig. 11



Fig.11

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Step 5 Assemble the Decking

Place one of the two bottom deck supports (E) onto the bottom assembly. Slide all the way to the back and ensure that the ends are over the outside side to side supports.

Fig 12



Fig.12

Place the other bottom deck support (E) onto the bottom assembly. Slide all the way to the leading edge of the one to the rear and ensure that the ends are over the outside side to side supports.

Fig 13



Fig.13

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Step 5 Assemble the Decking

Starting at the front of the Day Bed, begin to drive the deck screws (J) in the pre-drilled holes across the front. Move from front to back fully seating all screws. This step is made much easier with a cordless or electric drill but can be done with a Philips hand screwdriver. Fig. 14



Fig.14

Step 6 Install Eye Bolts

Begin by inserting the eyebolt (F) through the outer most pre-drilled hole in the front/back support frame (B). Place the opening of the eyebolt down. Fig. 15



Fig.15 Opening shown up but install face down

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Step 6 Install Eye Bolts

Next place a washer on the back side of the eyebolt (F). Thread on a nut and thread it down until snug. With pliers hold the eyebolt with opening down and tighten the opposing nut with a wrench until tight. Repeat for other 3 eyebolts (F). Fig. 16



Fig.16

Step 7 Install Buttons

At this point go back and check all fasteners and ensure that they are fully tightened. Now use the buttons (G) provided and insert into counter-bores across the front and back. Push the button in the counter-bore and then tap in flush with a hammer. Fig. 17



Fig.17

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ASSEMBLY IS NOW COMPLETE. BEFORE ATTACHING THE CHAIN ENSURE THAT THE CEILING BOLTS (NOT PROVIDED) ARE PROFESSIONALLY INSTALLED. FAILURE TO DO SO COULD CAUSE SERIOUS INJURY IF THE DAY BED IS NOT CORRECTLY SUPPORTED.

