



Material Safety Data Sheet # 324

Hercules Chemical Company Inc.
111 South Street
Passaic NJ 07055-7398
Information Telephone: 1-800 221-9330
Internet: www.herchem.com

NFPA	HMIS	PPE	Transport Symbol						
	<table border="1"><tr><td>Health Hazard</td><td>1</td></tr><tr><td>Fire Hazard</td><td>0</td></tr><tr><td>Reactivity</td><td>0</td></tr></table>	Health Hazard	1	Fire Hazard	0	Reactivity	0		
Health Hazard	1								
Fire Hazard	0								
Reactivity	0								

Preparation Date 21-Jul-2006

Revision Date 9/30/11

Revision Number 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name Hercules Real Tuff
Recommended Use Multipurpose thread sealant

Supplier Address
Hercules Chemical Company, Inc.
111 South St.
Passaic, NJ 07055
TEL: 973-778-5000

Company Emergency Phone Number 1-800-221-9330
Emergency Telephone Number Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

CAUTION!

Emergency Overview

May cause skin irritation and/or dermatitis
Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea

Appearance White

Physical State Paste/Gel

Odor Odorless

Potential Health Effects

Acute Effects

Eyes

May cause irritation.

Skin

May cause irritation.

Inhalation

Not an expected route of exposure.

Ingestion

Ingestion may cause stomach discomfort.

Chronic Effects

No known effect based on information supplied

Aggravated Medical Conditions

Skin disorders.

Potential Environmental Effects

See Section 12 for additional Ecological information

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %
Petroleum based lubricating Oil	64741-88-4, 64742-54-7, 64742-70-7	15-25
Polytetrafluoroethylene	9002-84-0	10-30
Magnesite	546-93-00	5-10
Talc	14807-96-6	5-10
Anthophyllite, non-asbestiform	17068-78-9	5-10
Silica, amorphous, fumed, crystal-free	112945-52-5	1-5
Castor Oil	68187-84-8	1-5

4. FIRST AID MEASURES

Eye Contact	Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician
Skin Contact	Wash skin with soap and water
Inhalation	Move to fresh air
Ingestion	Clean mouth with water and afterwards drink plenty of water
Notes to Physician	Treat symptomatically
Protection of First-aiders	Use personal protective equipment. Avoid contact with skin, eyes and clothing.

5. FIRE-FIGHTING MEASURES

Flammable Properties	Not flammable
Flash Point	No data available
Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Explosion Data	
Sensitivity to mechanical impact	Not sensitive
Sensitivity to static discharge	Not sensitive

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

NFPA	Health 1	Flammability 0	Instability 0	Physical Hazard -
HMIS	Health 1	Flammability 0	Instability 0	Personal Protection -

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use personal protective equipment. Avoid contact with skin, eyes and clothing.
Methods for Containment	Prevent further leakage or spillage if safe to do so. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.
Methods for Clean-up	Cover liquid spill with sand, earth or other noncombustible absorbent material. Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Handling	Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Remove and wash contaminated clothing before re-use. Do not breathe vapors or spray mist. Do not eat, drink or smoke when using this product.
Storage	Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Magnesite	TWA: 10 mg/m ³	TWA: 5 mg/m ³ (respirable)	
Talc	TWA: 2 mg/m ³	TWA: 2 mg/m ³	1000 mg/m ³ contains no asbestos and <1% quartz
Petroleum based lubricating Oil	TWA: 5 mg/m ³ (oil mist)	TWA: 5 mg/m ³ (oil mist)	

NIOSH IDLH: Immediately Dangerous to Life or Health

Engineering Controls	Showers Eyewash stations Ventilation systems
-----------------------------	--

Personal Protective Equipment

Eye/face Protection	Safety glasses with side-shields.
Skin Protection	Impervious gloves. Impervious clothing.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

When using, do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Keep away from food, drink and animal feeding stuffs.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	White	Odor	Odorless
Physical State	Paste/Gel	pH	No data available
Autoignition Temperature	Not applicable	Boiling Point/Range	No data available
Melting Point/Range	No data available		
Flammability Limits in Air	No data available		
Specific Gravity	1.56	Solubility	No data available
VOC Content	6g/l	Viscosity	Thixotropic paste

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under recommended storage conditions.
Conditions to Avoid	None known based on information supplied.
Incompatible Materials	Strong oxidizing agents.
Hazardous Decomposition Products	Carbon monoxide, Carbon dioxide (CO ₂), Silicon dioxide.
Hazardous Polymerization	Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information

Product does not present an acute toxicity hazard based on known or supplied information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polytetrafluoroethylene			45 mg/m ³ (Rat) 30 min
Silica, amorphous, fumed, crystal-free	3160 mg/kg (Rat)		

Chronic Toxicity

Carcinogenicity

This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), potentially carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
Magnesite		Group 1		X
Anthophyllite, non-asbestiform		Group 1	Known	X

Reproductive Effects

This product does not contain any known or suspected reproductive hazards.

Target Organ Effects

Central Vascular System (CVS), Eyes, Gastrointestinal tract (GI), Liver, Lungs, Respiratory system, Skin.

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Contains no substances known to be hazardous to the environment or that are not degradable in waste water treatment plants.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261).

Contaminated Packaging

Dispose of in accordance with local regulations.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Magnesite	Ignitable; Reactive
Talc	Ignitable; Reactive
Anthophyllite, non-asbestiform	Toxic

14. TRANSPORT INFORMATION

DOT	Not regulated
TDG	Not regulated
MEX	Not regulated
ICAO	Not regulated
IATA	Not regulated
IMDG/IMO	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not Comply
ENCS	Does not Comply
CHINA	Does not Comply
KECL	Does not Comply
PICCS	Complies
AICS	Complies

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

U.S. State Right-to-Know Regulations

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Polytetrafluoroethylene			X		X
Magnesite	X	X	X		X
Talc	X	X	X		X
Anthophyllite, non-asbestiform			X		

International Regulations

Mexico - Grade

Slight risk, Grade 1

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.



WHMIS Hazard Class

D2B Toxic materials

16. OTHER INFORMATION

Preparation Date 21-Jul-2006

Revision Date

Revision Summary No information available

Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of MSDS