



Dependable. Reliable. Professional.

322 HVAC MULTI-PURPOSE

FOIL TAPE



- Backing:** Aluminum Foil
- Adhesive:** Synthetic Rubber
- Liner:** Unbleached Natural Kraft Paper
- Specifications:** UL 723 Classified
- Colors:** Aluminum
- Available Size:** 1.89 in x 50.3 yd (48 mm x 46 m)

Applications

- Sealing joints and seams in duct work for A/C, heating, and ventilation systems
- Sheet metal repair and maintenance applications
- General purpose industrial and automotive uses
- Sealing and patching insulation materials

Features

Benefits

Synthetic Rubber Adhesive	<ul style="list-style-type: none"> • Extreme high tack, aggressive bond to surfaces • Good all-weather performance • Non-solvent for less odor and low VOC content
Aluminum Foil Backing	<ul style="list-style-type: none"> • Conformable to fit corners and joints • UV and moisture resistant • Mold and mildew resistant
UL 723 Classified	<ul style="list-style-type: none"> • Meets flammability requirements for use on Class 1 duct
Low VOC Content	<ul style="list-style-type: none"> • Can contribute toward satisfying EQ Credit 4.1 (Low Emitting Materials) under LEED®

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness	3.5 mils	89 µm	ASTM D-1000
Adhesion to Steel	90 oz/in	9.85 N/cm	PSTC-101
Tensile Strength	11 lb/in	19.26 N/cm	ASTM D-1000
Operating Temperature	40 to 200 °F	4 to 93 °C	
Smoke Developed	25		
Flame Spread	10		
VOC Content	< 1 g/L		
Recommended Storage Conditions: 60 - 80 °F at 40-60% RH			
Standard Shelf Life (at 25 °C): 36 months from date of manufacture			

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