INSTALLATION:
Prepare a hole in the ground 26" deep for the 20' pole, 24" wide. Fill the bottom with gravel and sand to depth of 6". Place the PVC setting tube into hole and work the bottom into the sand. Plumb and brace tube, then pour concrete into hole around tube to within 1" to 1 1/2" of top. Be careful to keep inside of tube clean and free of concrete. Re-plumb setting tube before concrete sets.
by temporarily inserting bottom section of pole and plumbing it instead of tube. Allow concrete to cure 24 hours before installing flagpole.

Slide sections together, with swaged ends extending upwards into the next section. The top section will always be the un-swaged section: the second section from the bottom will always be a swaged section drilled for the cleat. The remaining sections complete the flagpole. Attach the cleat using the self-tapping screws supplied. Screw the ball-stem tightly into the top of the truck. Thread the rope halyard over the pulley in the truck and tie each flag-snap into place about mid rope, using a simple overhand knot. Fasten truck to pole, using a screwdriver to tighten the setscrews. Make certain that pulley in truck is aligned over cleat. Adjust distance between flag snaps to fit the size flag being flown. Attach flag to flag-snaps, tie off Halyard on cleat.

EXTREME CAUTION SHOULD BE EXERSIZED WHEN INSTALLING FLAGPOLES NEAR OVERHEAD POWERLINES OR IN THE VICINITY OF BURIED CABLES.