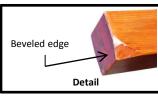
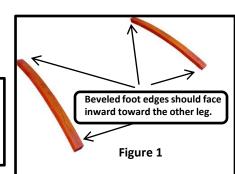


Assembly can accomplished with one person, but for easier assembly a second person is recommended.

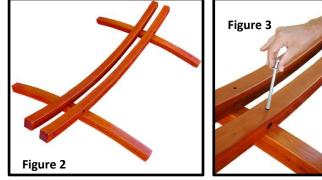
The Algoma Net Company, Div. of Gleason Corp. 1525 Mueller St. Algoma, WI 54201 Email: <u>algomasales@algomanet.com</u> 10/2012 Step 1: Locate the stand legs (Part J) and place on level surface about 3 ½ feet apart as in figure 1. The beveled edges on the bottom of the legs should face each other

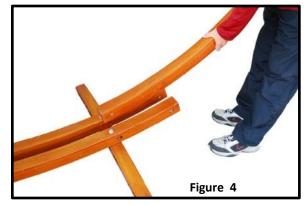




Step 2: Locate center braces (Part K) and place on top of the legs (Part J) so that the ends of the braces curve upward as in figure 2. Locate 5-1/2" bolts (Part C) and washers (Part D). Place washer (Part D) onto bolt (Part C), then align holes on the top of each center brace (Part K) with the holes on top of leg (Part J). Place the 4 bolts through the aligned holes as in figure 3. Locate 4 more washers (Part D), and 4 lock-nuts (Part E). Place the washer (Part D) on the end of the bolts (Part C) and finger tighten with the lock-nut (Part E). *Do not* securely tighten at this time.

Step 3: Locate the upright sections (Part L) and place between the two center brace pieces (Part K) as shown in Figure 4. Align the two holes of Part L with the two holes in Part K. Place a washer (Part D) onto the 7" bolts (Part B) and tap through the center brace and upright pieces as shown in Figure 5. Place another washer (Part D) and lock-nut (Part E) on the end of the bolt as shown in Figure 6, then tighten bolt securely using the two included wrenches (Part I) as shown in Figure 7. Repeat this procedure on the second bolt. Repeat procedure again for opposite upright.











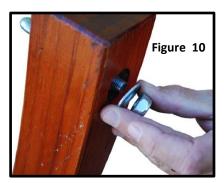


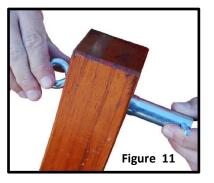
Step 4: With the uprights now in place, tighten the bolts that connect the legs (Part J) to the center braces (Part K) using the included wrenches (Part I) as shown in Figure 8.



Step 5: Locate the eye-bolts (Part G) and place through the hole on the top of the upright (Part L) with the eye facing the inside of the stand as in Figure 9. Place a washer (Part D) then a lock-nut (Part E) onto the threaded end of the eye-bolt as in Figure 10. Tighten bolt with the included wrenches (Part I) as in Figure 11.







Step 6: Locate the 2 Carabiner Clips. Attach the carabiner clip to the end link on both ends of the chain lengths that are attached to the hammock, then clip one end through the eye of the eye-bolt on each of the uprights as shown in Figure 12 and Figure 13.



Step 7: Adjust the height of the hammock by moving the clip to an alternative link in the chain length. If desired, the pillow can be attached to the hammock by tying the pillow straps to the wood spreader bar.

Please Note: When using your stand for the first time you'll notice creaking noises as the pieces settle in place. Once the stand has been used a few times the creaking noise will subside.

Caution: Care should always be taken when using your hammock and stand but especially when using them for the very first time. Please always use extreme caution when getting into and out of your hammock. Never exceed the weight capacity of the hammock or the hammock stand. Never allow young children to use the hammock or stand unaccompanied by an adult. Always inspect your hammock and stand before each use to assure all parts are appropriately attached and tightened.

Care and Storage: The Wooden Arc Stand is finished with a protective outdoor finish. To prolong the life of the wooden stand try to store in a dry location especially through the winter months. To prolong the life and color of the hammock and pillow, please store in a cool dry place when not in use. Excessive exposure to sunlight or moisture will cause fabric fading or discoloration. Remove dirt or spots using a mild soap and water solution. Allow to thoroughly dry before storing.