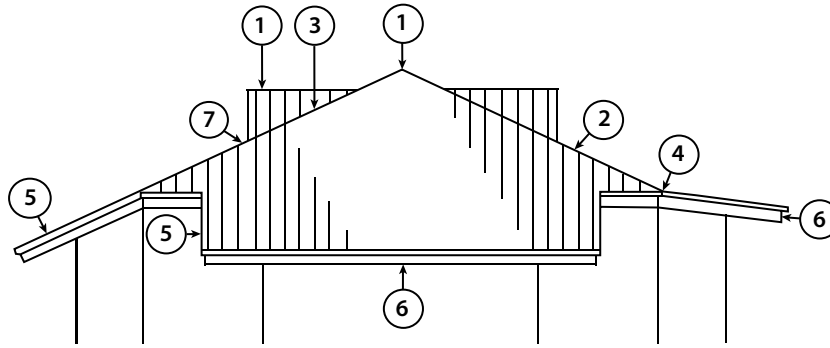


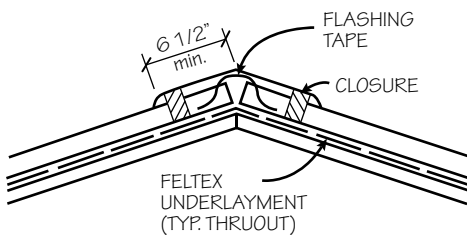
# TYPICAL FLASHING DETAILS

Not to Scale

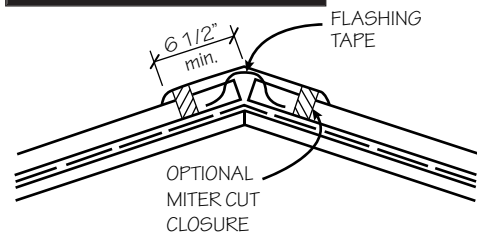


ELEVATION

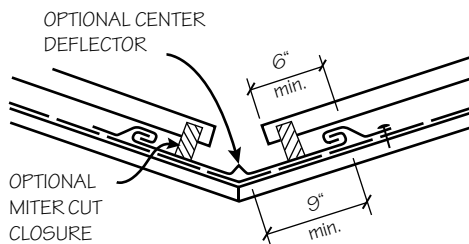
## 1 Ridge Cap



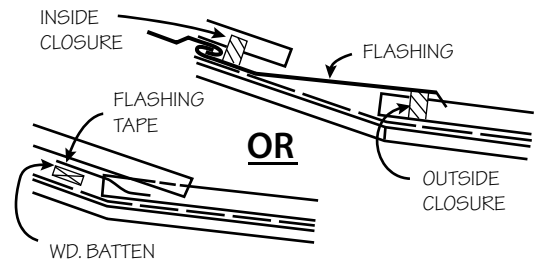
## 2 Hip Cap



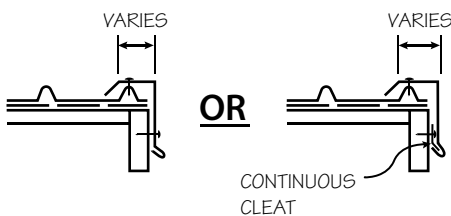
## 3 Valley Flashing



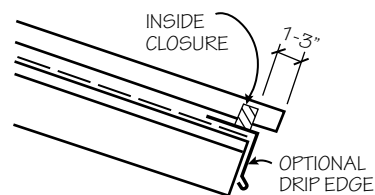
## 4 Change-in-Pitch



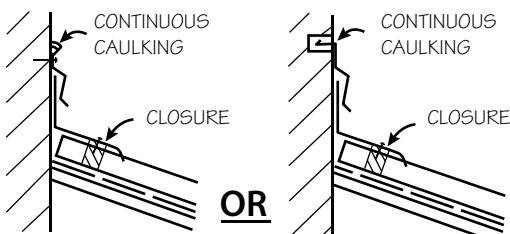
## 5 Gable/Rake



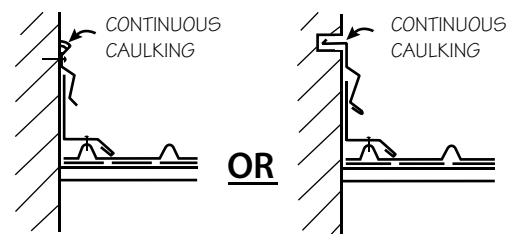
## 6 Drip Edge



## 7 End Wall



## 8 Side Wall



Notes:

- Details similar for other roofing profiles (J Rib, Standard and Deep Corrugation) and wood or metal purlin substrates.
- Flashing dimensions and design may vary for roof slopes less than 3:12 and for installation at high rainfall locations.
- Specific flashing details available upon request.
- Feltex underlayment is an important option that will provide a valuable vapor/moisture barrier when metal roofing is installed over solid sheathing or decking.
- Open ends of flashings may be closed with matching sheet metal plugs (field fabricated) at ridge, hips, gable and similar flashings.

