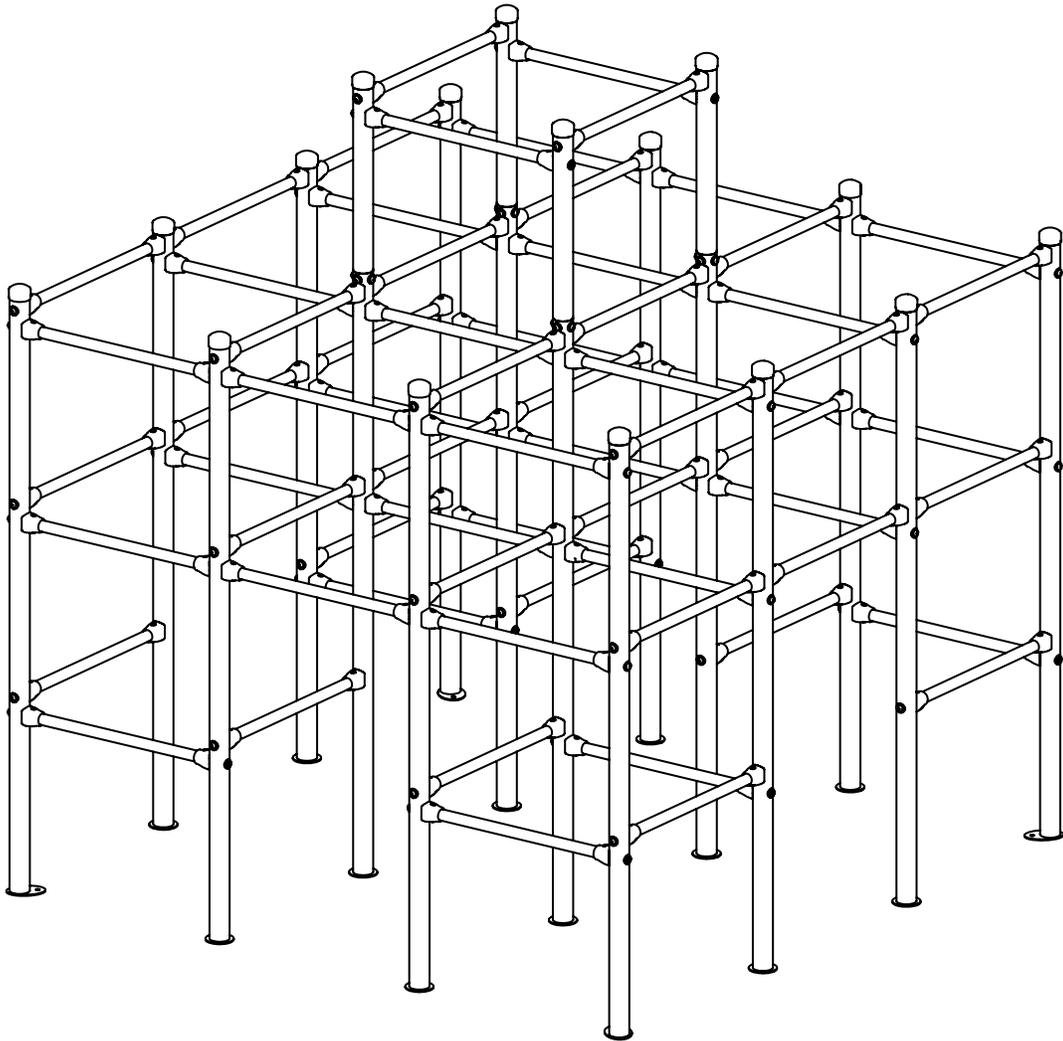


# ASSEMBLY, MAINTENANCE, & **USER MANUAL**

MODEL #SJG200



## **WARNING**

Read the assembly, installation, care, maintenance, and use instructions in this manual prior to assembling and using this equipment. Save this manual for future reference.

Ages: **4-8**

Maximum occupancy: **3 users**

Maximum weight: **81lbs each, Total weight limit 243 lbs.**



Skywalker Holdings LLC  
P.O. Box 574, Brigham City, UT 84302

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## STOP EVERYTHING YOU'RE DOING AND REGISTER YOUR JUNGLE GYM

Find our warranty registration online by typing in: [www.skywalkertrampolines.com/registration/](http://www.skywalkertrampolines.com/registration/)

You'll need to have the following information handy:

- Name
- Address
- Phone number
- Date of purchase
- Email address
- Product model number
- Product serial number
- Retailer the trampoline was purchased from

## HEY WE'VE GOT SOMETHING REALLY IMPORTANT TO SAY

Check us out online! We've got **assembly videos** (for those of you who prefer movies over books), **FAQs** (so you know you're not the only one who needs help), fascinating **blog posts**, and most importantly, find us on social media! Because we want to be your friend. **We'd love to see how you are using our products!**

**Website:** [skywalkertrampolines.com](http://skywalkertrampolines.com)

**Facebook:** [facebook.com/skywalkertrampolines](https://facebook.com/skywalkertrampolines)

**YouTube:** [youtube.com/c/SkywalkerTrampolines](https://youtube.com/c/SkywalkerTrampolines)

**Pinterest:** [pinterest.com/swtrampolines](https://pinterest.com/swtrampolines)

**Twitter:** [twitter.com/swtrampolines](https://twitter.com/swtrampolines)

**Instagram:** [instagram.com/skywalker\\_trampolines](https://instagram.com/skywalker_trampolines)



### WARNING

CHOKING HAZARD- Small parts not for children under 3 years.



### WARNING

Adult assembly required.

# PART LIST

---

Key No.	Qty.	Description	Key No.	Qty.	Description
1	2	Corner Upright 1	15	132	M6 Locknut
2	2	Side Upright 1	16	132	M6 Washer
3	2	Side Upright 2	17	132	M6X40mm Button Bolt
4	2	Corner Upright 2	18	76	M8 Arc Washer
5	16	Long Cross Bar	19	68	M8X35mm Button Bolt
6	18	Short Cross Bar	20	16	M8X20mm Button Bolt
7	2	Side Upright 3	21	8	M8 Washer
8	2	Side Upright 4	22	3	4mm Hex key
9	2	Middle Upright 1	23	1	5mm Hex key
10	2	Middle Upright 2	#	1	Use's Manual
11	2	Top Upright 1			
12	2	Top Upright 2			
13	16	Plastic Cap			
14	132	Plastic Protector			

## ORDERING REPLACEMENT PARTS

We get it, sometimes things happen, but the fun shouldn't stop just because you need a new bolt or screw. To order replacement parts, check out our website at: [www.skywalkertrampolines.com](http://www.skywalkertrampolines.com) or call our toll-free Customer Care Hotline at **1-866-603-Jump (5867)**, Monday to Thursday 8 a.m. to 5 p.m., Friday 8 a.m. to 3 p.m. (excluding holidays).

Our customer service team will ask you a few questions in order to get the replacement part sent out as soon as possible. We're not trying to complicate your life, we promise.

When calling, make sure to have the following information ready:

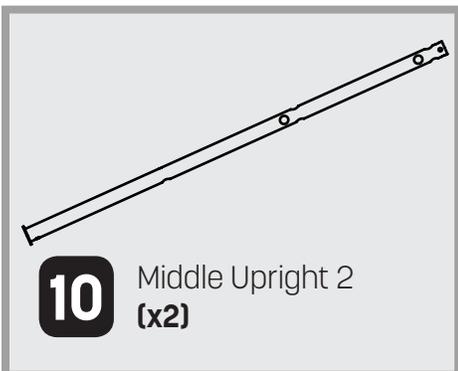
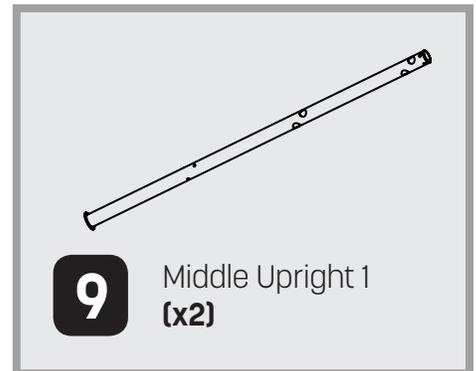
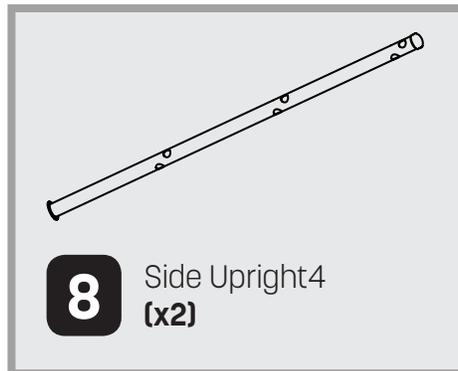
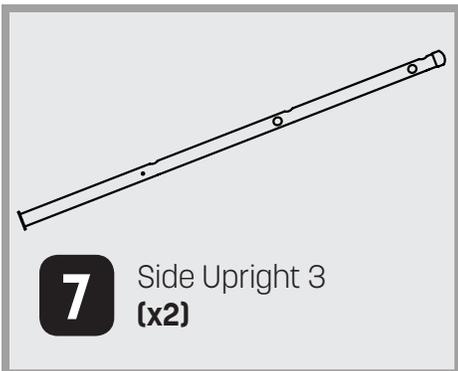
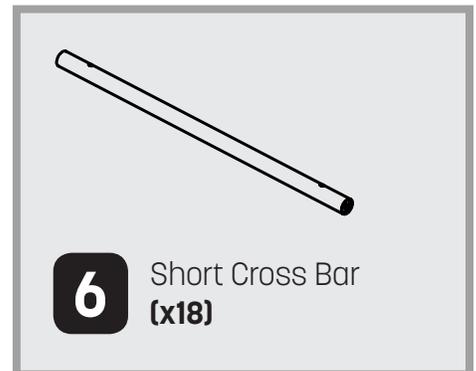
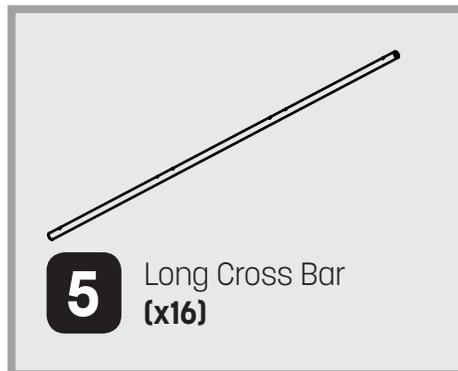
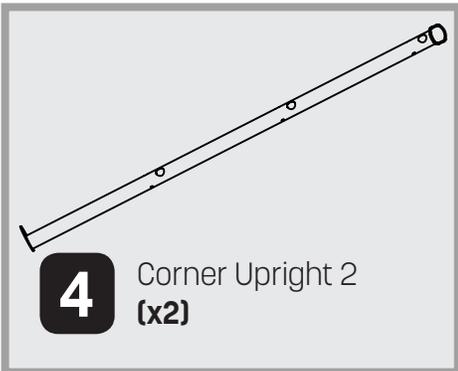
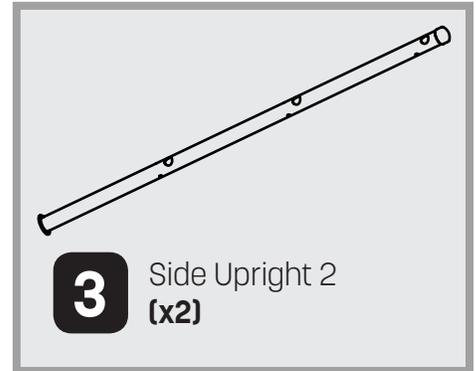
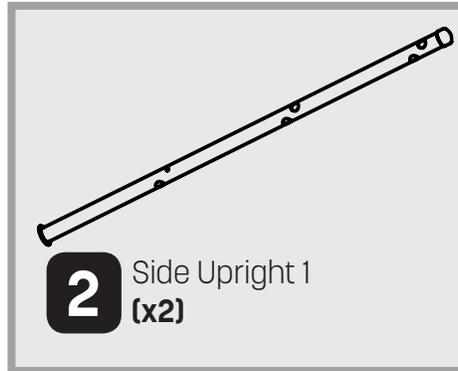
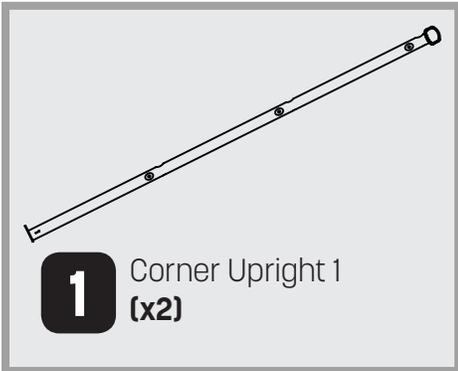
- The model # of the product (see the front cover of this manual)
- The key # and description of the part (see the part list above)
- The quantity of parts needed (only you know the answer to that one)

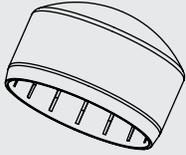
## BEFORE YOU BEGIN

Thanks for choosing Skywalker Sports! We're just as excited as you are to help your family live an active (but most importantly *FUN*) lifestyle. This model is one of our favorites, and we're confident you'll love it too. To make things easier for you, we've listed important information that you need to know. Make sure you brush up on the warnings, instructions, assembly, maintenance, and use of your new product, because there will be a pop quiz at the end (Okay, not *REALLY*, but if you're still reading this, props to you! You're awesome.).

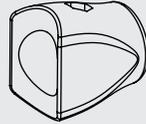
# PART IDENTIFICATION

Before you begin, take a look at the drawings below to make sure you have all the parts! The numbers in the squares to the left (key numbers) will help you identify the parts during assembly.

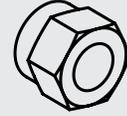




**13** Plastic Cap  
(x16) pre-installed



**14** Plastic Protector  
(x132)



**15** M6 Locknut  
(x132)



**16** M6 Washer  
(x132)



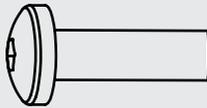
**17** M6x40mm Button Bolt  
(x132)



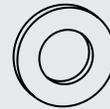
**18** M8 Arc Washer  
(x76)



**19** M8x35mm Bolt  
(x68)



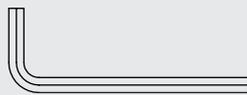
**20** M8x20mm Bolt  
(x16)



**21** M8 Washer  
(x8)

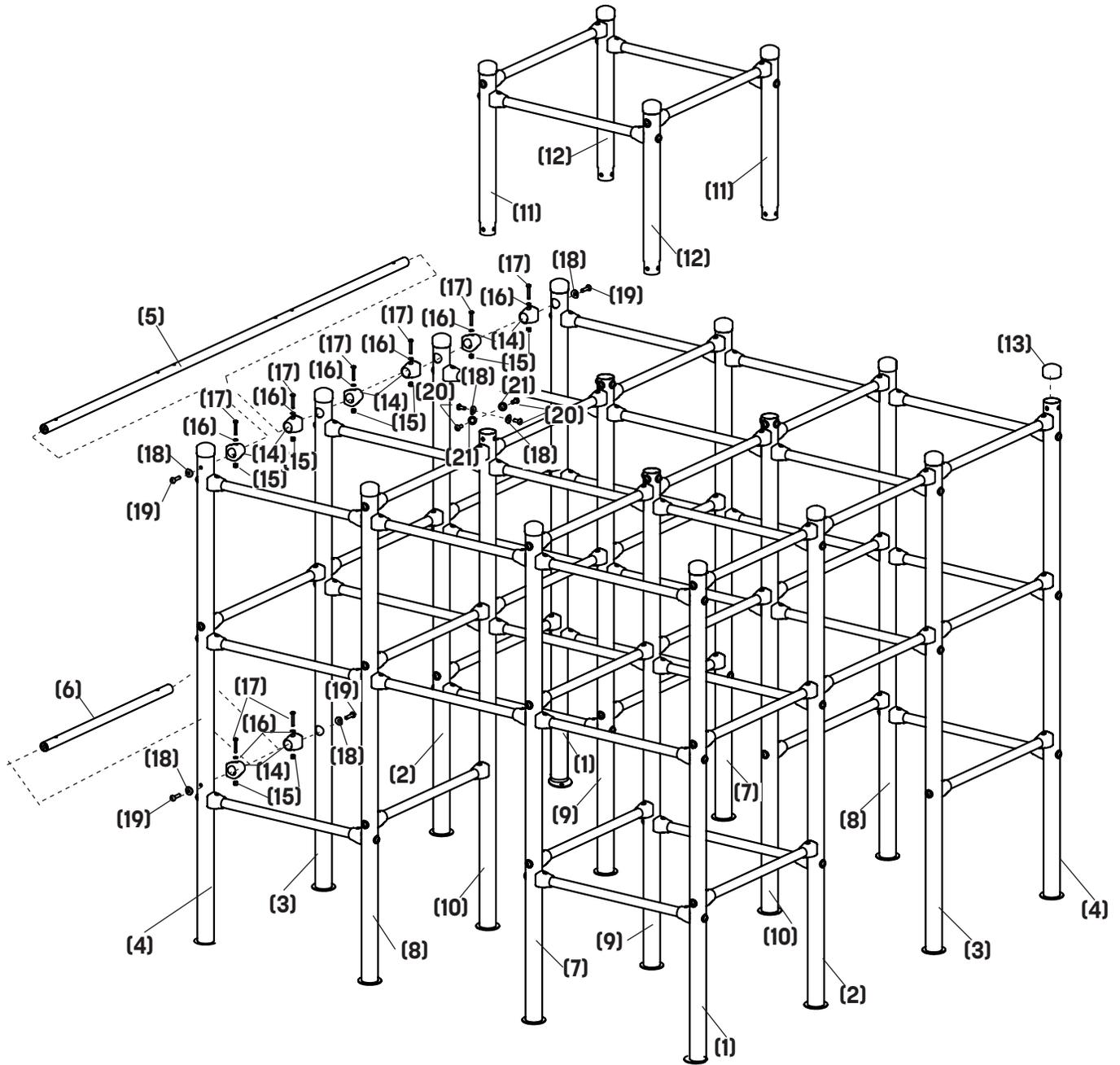


**22** 4mm Hex Key  
(x3)



**23** 5mm Hex Key  
(x1)

# EXPLODED DRAWING



# ASSEMBLY

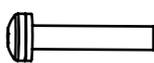
## READ THIS BEFORE YOU BEGIN

- We've provided some tools to help with assembly, but you're more than welcome to use your own.
- The assembly steps refer to parts by their descriptions and key numbers (see the part list on page 3).
- The assembly steps are written in a specific order, and if you don't follow them exactly, you may end up having to start all over again.
- Most importantly, this may not be the easiest thing you've ever done, but it will be **worth it**. Trust us.

### STEP 1

Register your Jungle Gym! For info on **warranty registration**, see page 2.

### STEP 2



**6** Short Cross Bar (x18)

**14** Plastic Protector (x36)

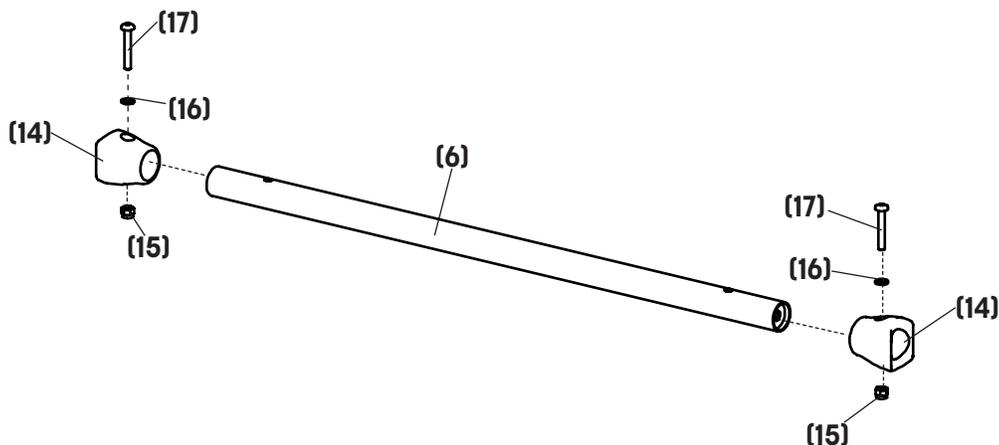
**17** M6X40mm Button Bolt (x36)

**15** M6 Lock-nut (x36)

**16** M6 Washer (x36)

Attach the Plastic Protector (14) to the short cross bar (6) with two M6X40mm Button Bolts (17), two M6 Washers (16) and two M6 Locknuts (15).

**Repeat this step until the others are assembled! Don't tighten the locknuts.**

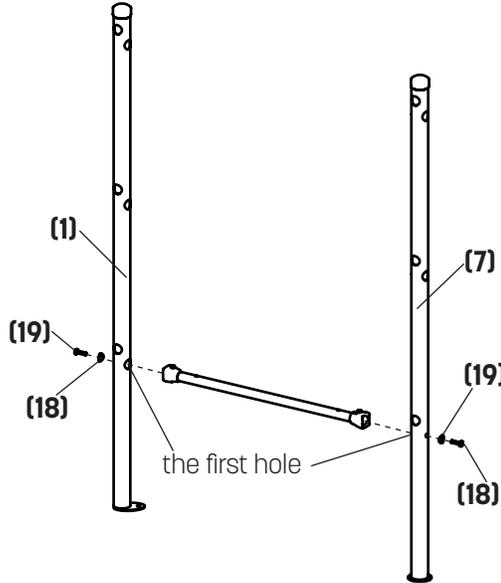


# ASSEMBLY

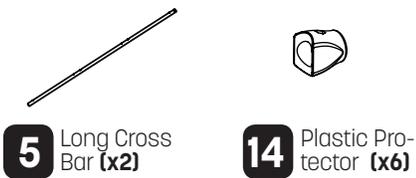
## STEP 3



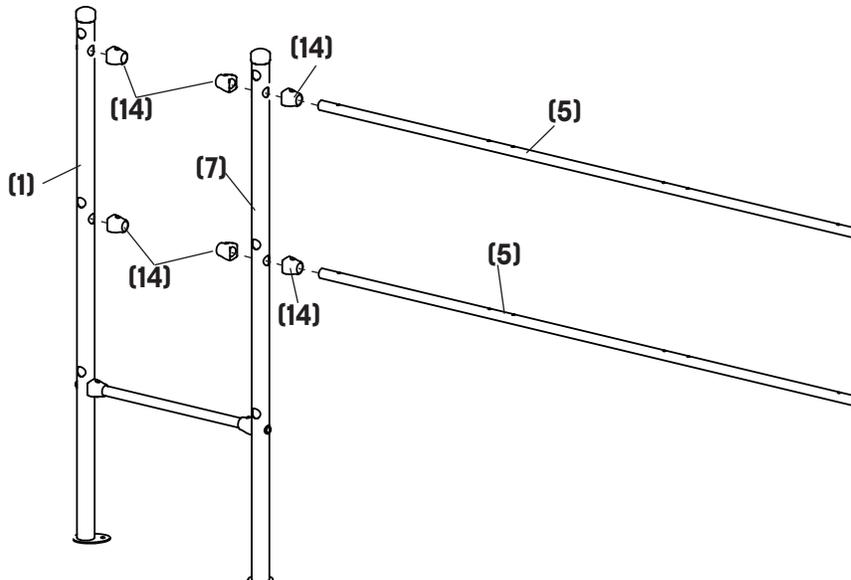
Fix the Corner Upright **(1)** and the Side Upright 3 **(7)** with two M8 Arc Washers **(18)** and two M8X35mm Button Bolts **(19)**.



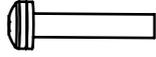
## STEP 4



Make the Long Cross Bar **(5)** through the Corner Upright **(1)**, the Side Upright 3 **(7)** and three Plastic Protectors **(14)**.



## STEP 5



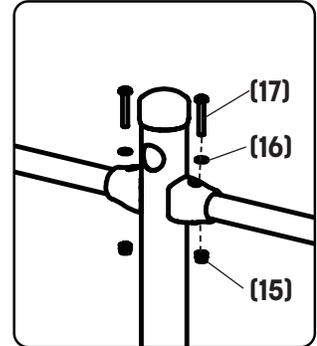
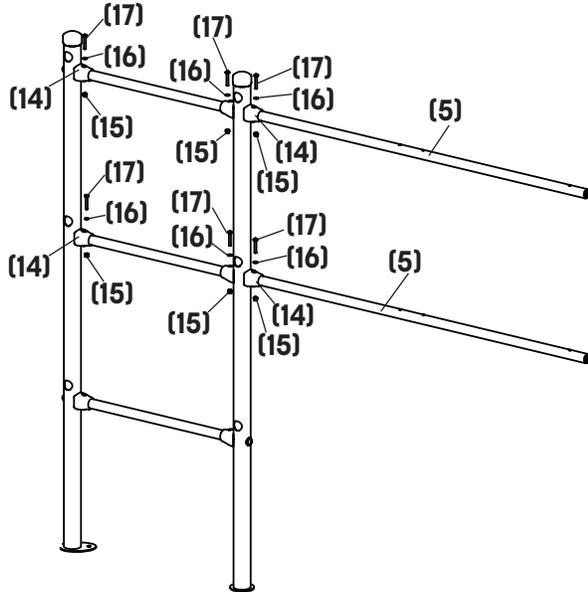
**15** M6 Lock-nut (x6)

**16** M6 Washer (x6)

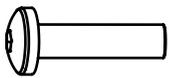
**17** M6X40mm Button Bolt (x6)

Fix the Long Cross Upright (5) with the M6X40mm Bolt (16), M6 Washer (17) and the M6 Locknuts (15).

**Don't tighten the locknuts yet.**



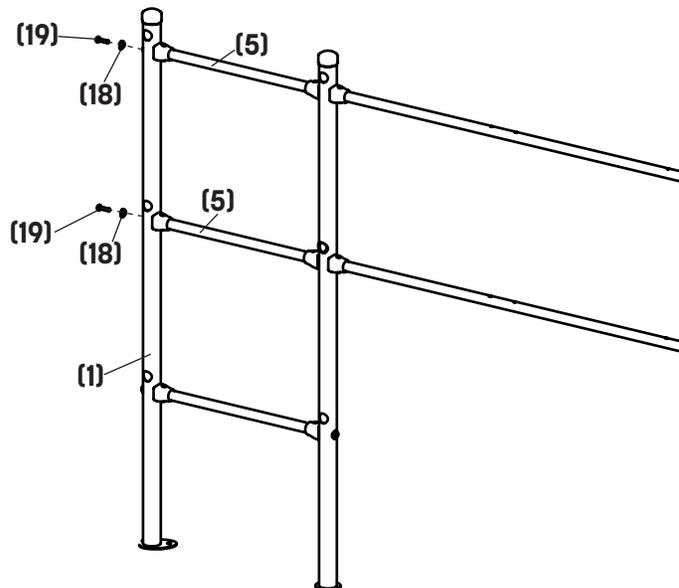
## STEP 6



**19** M8X35mm Button Bolt (x2)

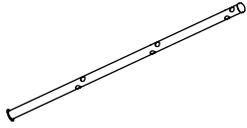
**18** M8 Arc Washer (x2)

Fix the Corner Upright (1) with the M8X35mm Button Bolt (19), M8 Arc Washer (18).



# ASSEMBLY

## STEP 7

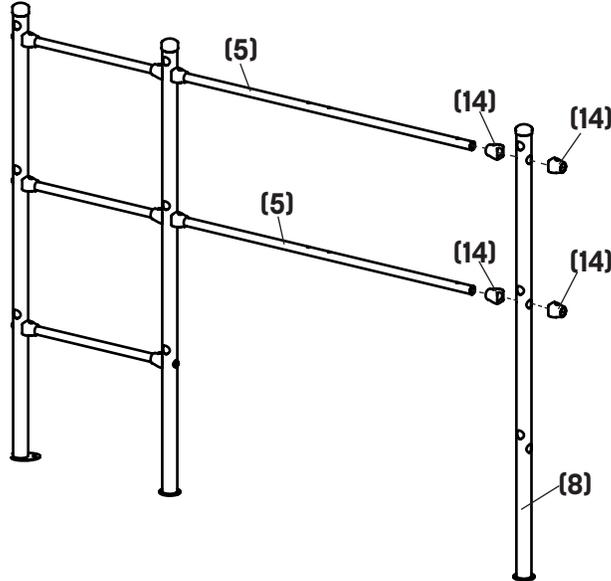


**8** Side Upright 4 (x1)



**14** Plastic Protector (x4)

Make two Plastic Protectors **(14)** and the side upright 4 **(8)** through the long cross bar **(5)**.



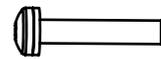
## STEP 8



**15** M6 Lock-nut (x4)



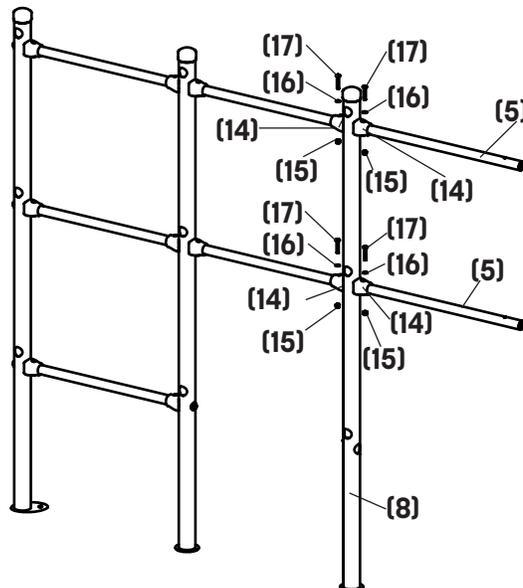
**16** M6 Washer (x4)



**17** M6X40mm Button Bolt (x4)

Fix the Plastic Protectors **(14)** with the M6X40mm Button Bolts **(17)**, M6 Washers **(16)** and the M6 Locknuts **(15)**.

**Don't tighten the locknuts yet.**

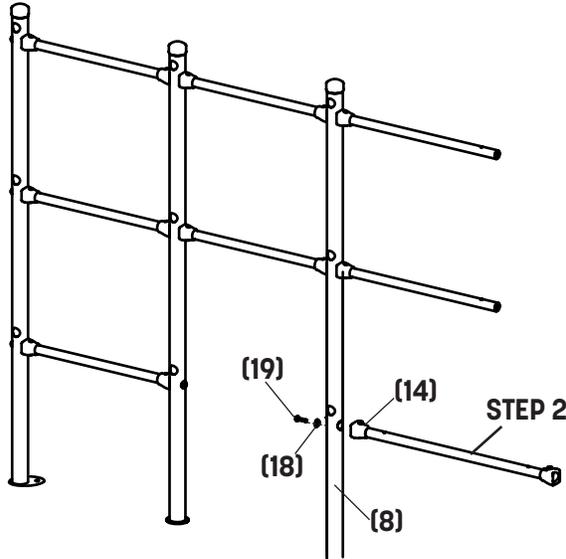


### STEP 9

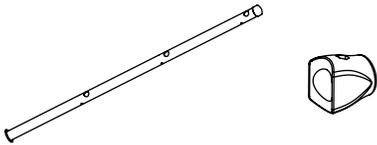


- 19** M8X35mm Button Bolt (x1)
- 18** M8 Arc Washer (x1)

Fix the side upright 4 **(8)** with the M8X35mm Button Bolt **(19)**, M8 Arc Washer **(18)**.

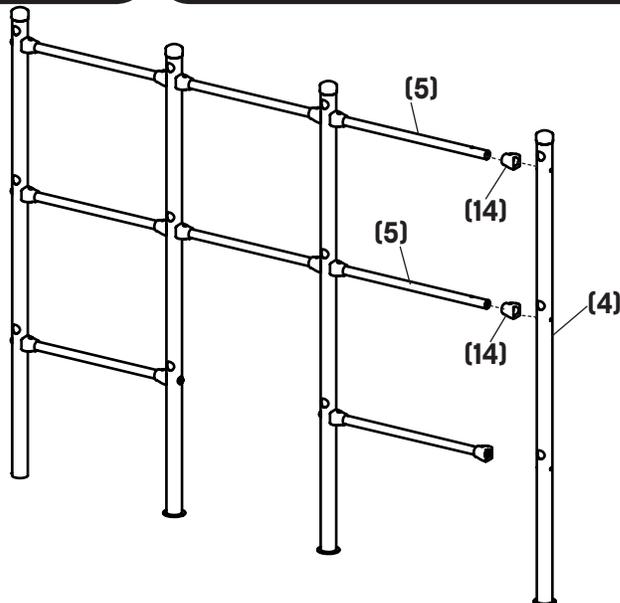


### STEP 10



- 4** Corner Upright 2 (x1)
- 14** Plastic Protector (x2)

Make the Plastic Protector **(14)** and Corner upright 2 **(4)** through the Long Cross Bars **(5)**.



# ASSEMBLY

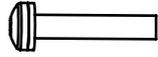
## STEP 11



**15** M6 Locknut (x2)



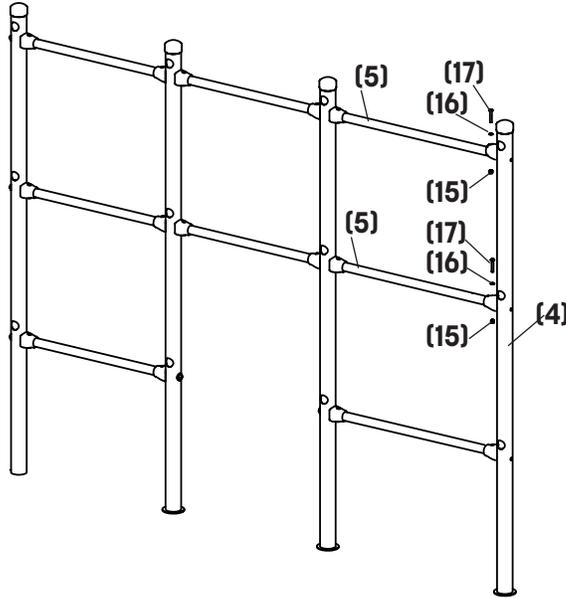
**16** M6 Washer (x2)



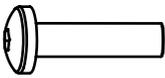
**17** M6X40mm Button Bolt (x2)

Fix the Plastic Protector **(14)** with the M6X40mm Button Bolts **(17)**, M6 Washers **(16)** and the M6 Locknuts **(15)**.

**Don't tighten the locknuts yet.**



## STEP 12

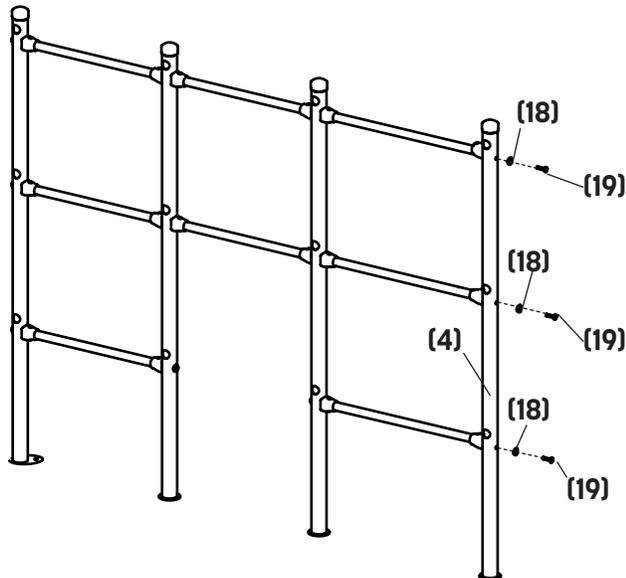


**19** M8X35mm Button Bolt (x3)

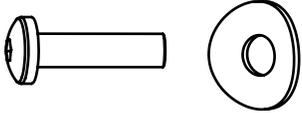


**18** M8 Arc Washer (x3)

Fix the Corner upright 2 **(4)** with the M8X35mm Button Bolt **(19)**, M8 Arc Washer **(18)**.



### STEP 13

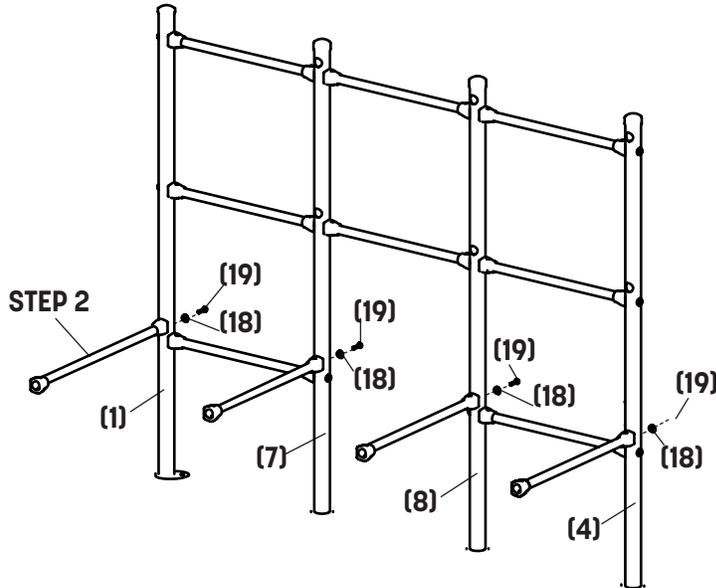


**19** M8X35mm  
Button Bolt  
(x4)

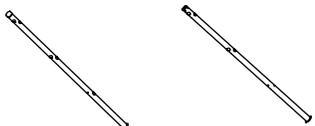
**18** M8 Arc  
Washer (x4)

Fix the step 2 to Corner Upright 1 **(1)** with the M8 Arc Washers **(18)** and the Button Bolts **(19)**.  
Repeat this step until the Side Upright 3 **(7)**, the side Upright 4 **(8)** and the Corner Upright 2 **(4)** are fixed!

**Repeat steps 2-13 to assemble one more section.**



### STEP 14

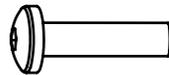


**2** Side Upright  
1 **(1)**

**9** Middle Up-  
right 1 **(1)**

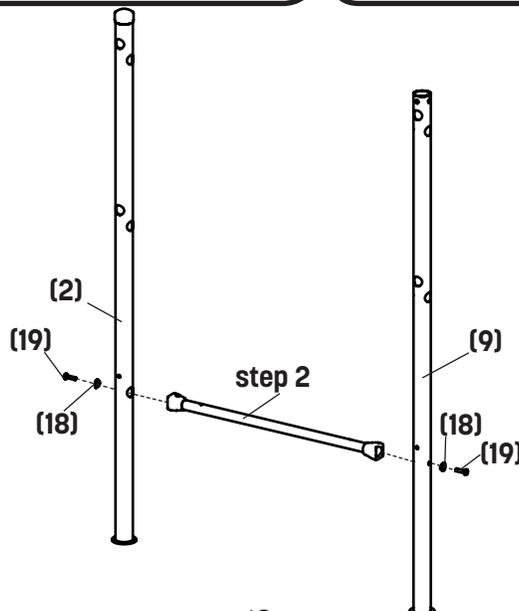


**18** M8 Arc  
Washer (x2)



**19** M8X35mm  
Button Bolt  
(x2)

Fix the Side Upright 1 **(2)** and the Middle Upright 1 **(9)** with two M8 Arc Washers **(18)** and two M8X35mm Button Bolts **(19)**.

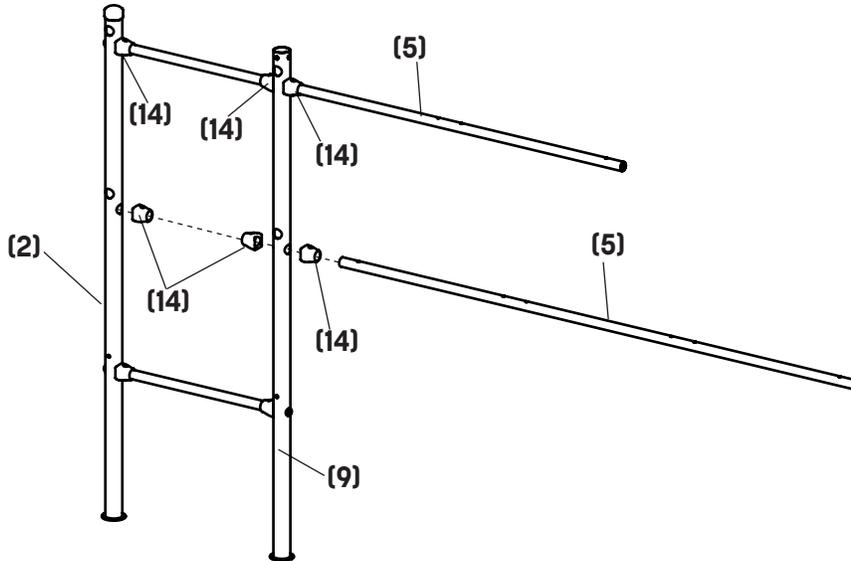


# ASSEMBLY

## STEP 15



Make the Long Cross Bar **(5)** through the Side Upright **(2)**, the Middle Upright **(9)** and three Plastic Protectors **(14)**.



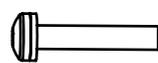
## STEP 16



**15** M6 Locknut (x6)

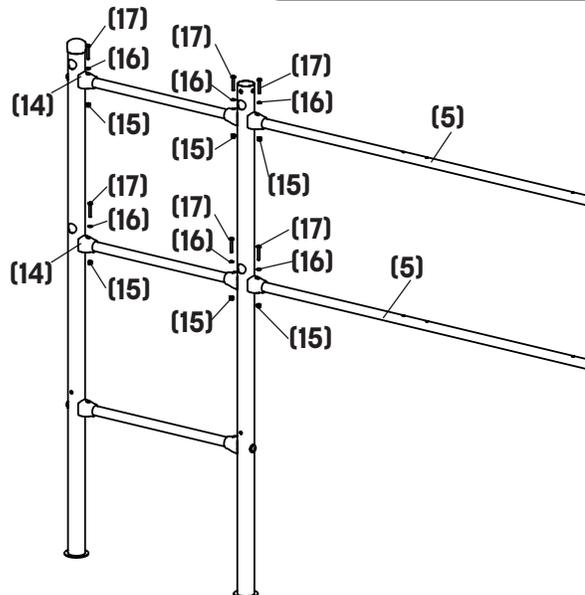


**16** M6 Washer (x6)



**17** M6X40mm Button Bolt (x6)

Fix the Long Cross Upright **(5)** with the M6X40mm Button Bolts **(17)**, M6 Washers **(16)** and the M6 Locknuts **(15)**.

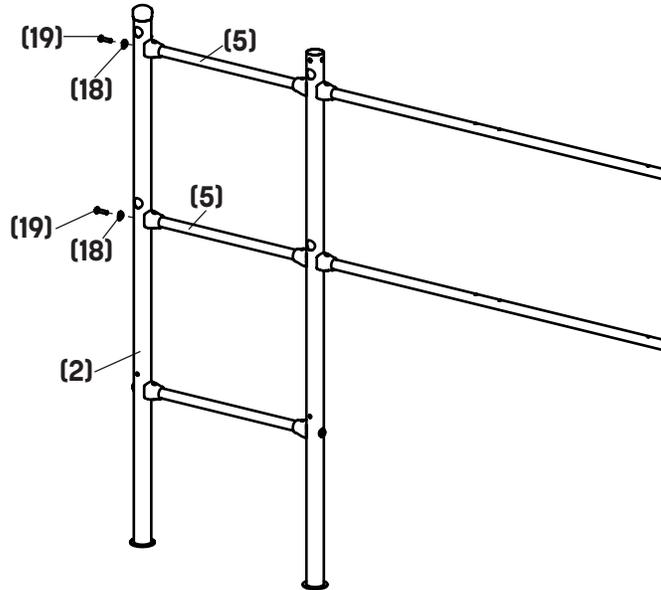


## STEP 17

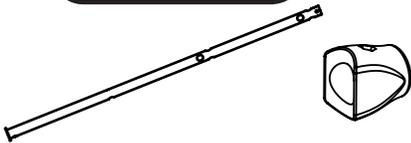


- 19** M8X35mm Button Bolt (x2)  
**18** M8 Arc Washer (x2)

Fix the Side Upright 1 **(2)** with the M8X35mm Button Bolts **(19)**, M8 Arc Washers **(18)**.

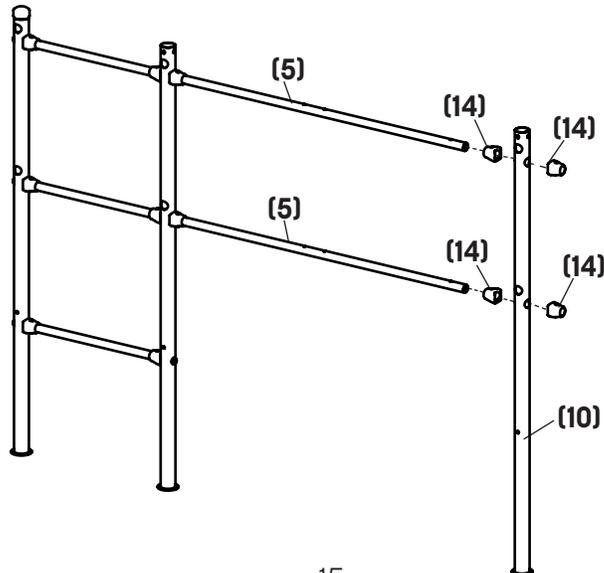


## STEP 18



- 10** Middle Upright 2 (x1)  
**14** Plastic Protector (x4)

Make two Plastic Protectors **(14)** and the Middle upright 2 **(10)** through the long cross bar **(5)**.



# ASSEMBLY

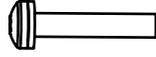
## STEP 19



**15** M6 Locknut (x6)



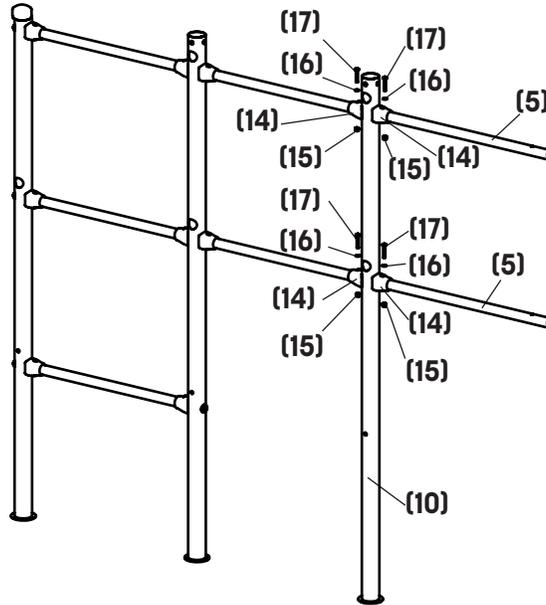
**16** M6 Washer (x6)



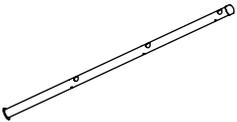
**17** M6X40mm Button Bolt (x6)

Fix the Plastic Protectors **(14)** with the M6X40mm Button Bolts **(17)**, M6 Washers **(16)** and the M6 Locknuts **(15)**.

**Don't tighten the locknuts yet.**



## STEP 20

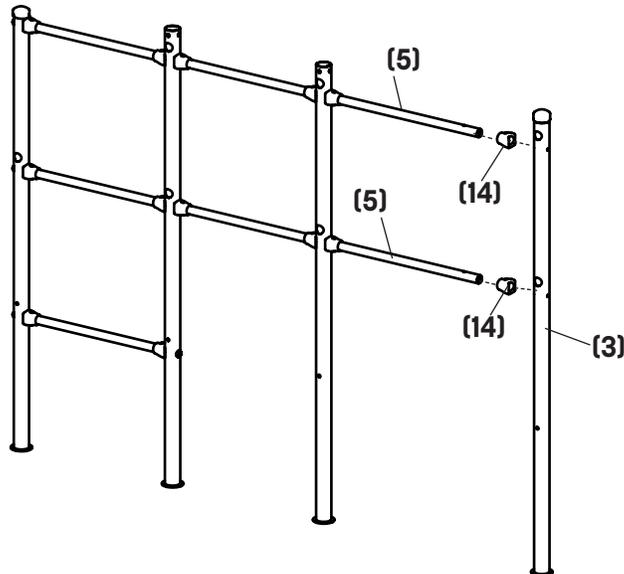


**3** Side Upright 2 (x1)

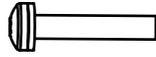


**14** Plastic Protector (x2)

Make the Plastic Protector **(14)** and Side upright 2 **(3)** through the Long Cross Bars **(5)**.



## STEP 21



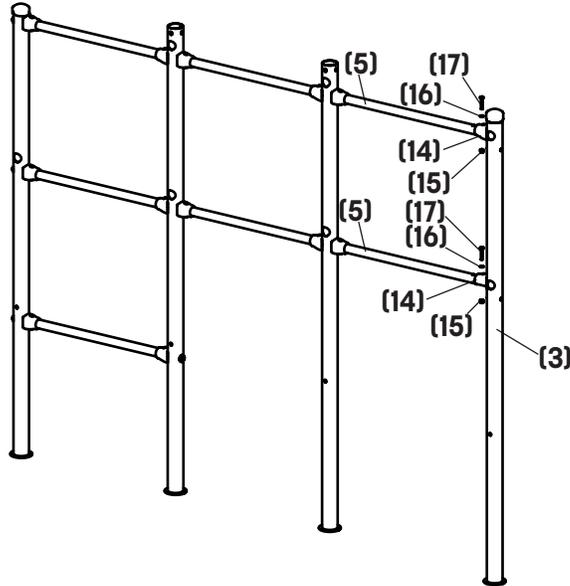
**15** M6 Locknut (x2)

**16** M6 Washer (x2)

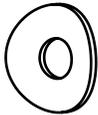
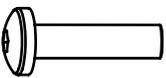
**17** M6X40mm Button Bolt (x2)

Fix the Plastic Protector **(14)** with the M6X40mm Button Bolts **(17)**, M6 Washers **(16)** and the M6 Locknuts **(15)**.

**Don't tighten the locknuts yet.**



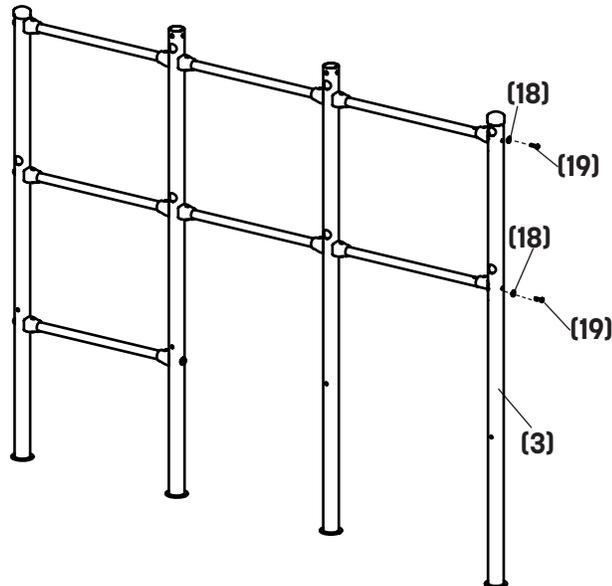
## STEP 22



**19** M8X35mm Button Bolt (x2)

**18** M8 Arc Washer (x2)

Fix the Side upright 2 **(3)** with the M8X35mm Button Bolts **(19)**, M8 Arc Washers **(18)**.

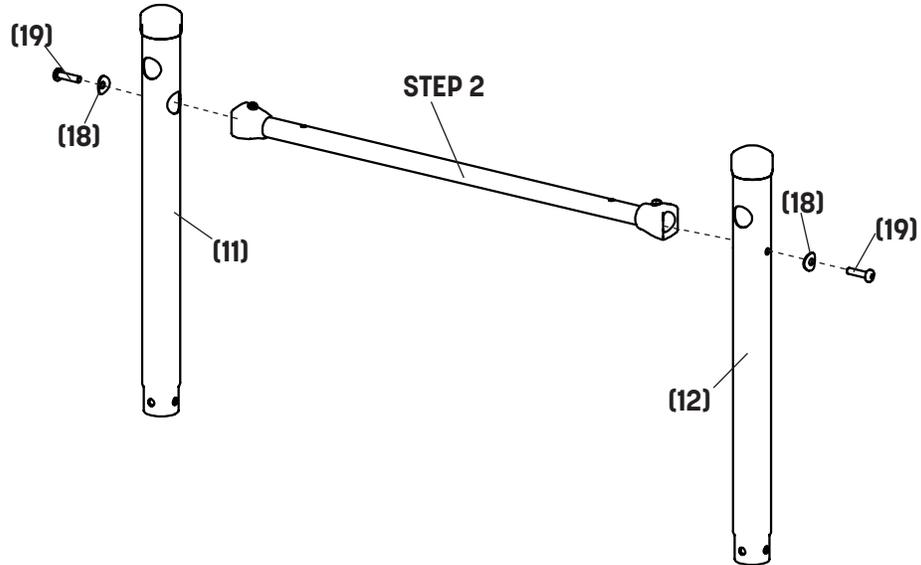


# ASSEMBLY

## STEP 23



Fix the Top Upright 1 **(11)** and Top Upright 2 **(12)** with the M8X35mm Button Bolts **(19)**, M8 Arc Washers **(18)**.



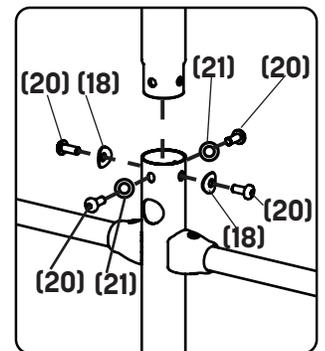
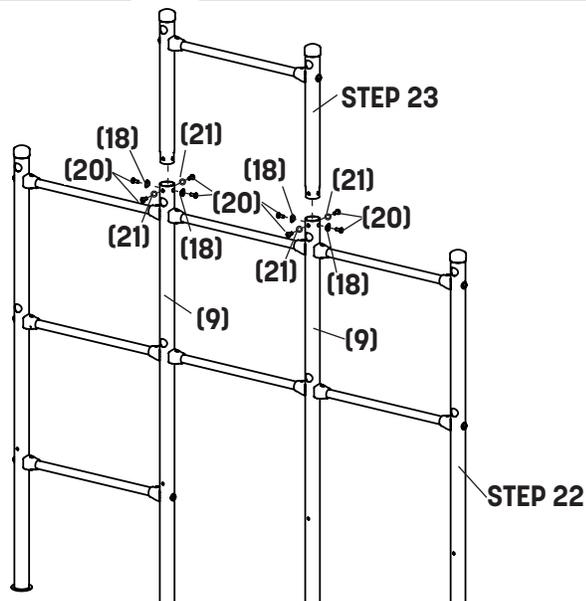
## STEP 24



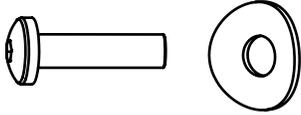
Attach the Step 23 to the Step 22 with four M8 Arc Washers **(18)** and four M8 Washers **(21)** and eight M8X20mm Button Bolts **(20)**.

**Do not tighten the locknuts yet.**

**Repeat steps 14-24 to assemble one more section.**



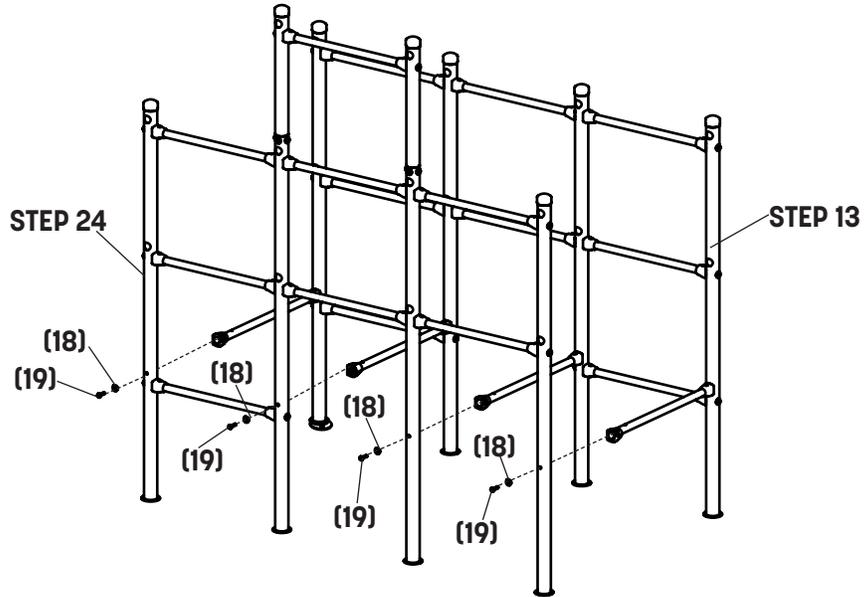
## STEP 25



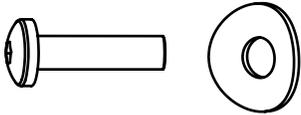
**19** M8X35mm Button Bolt (x4)  
**18** M8 Arc Washer (x4)

Attach the **Step 13** to the **Step 24** with four M8 Arc Washers **(18)** and four M8X35mm Bolts **(19)**.

**Do not tighten the locknuts yet.**

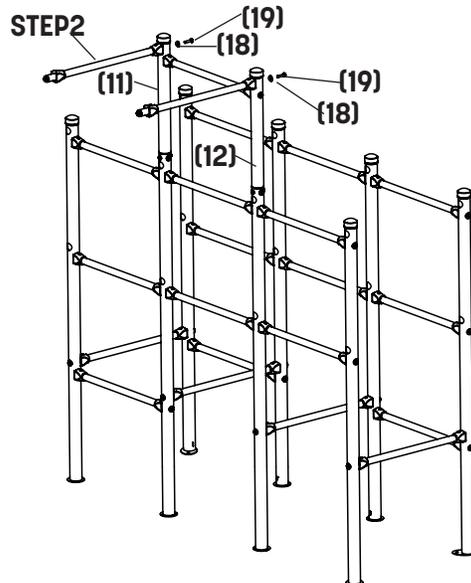


## STEP 26



**19** M8X35mm Button Bolt (x2)  
**18** M8 Arc Washer (x2)

Attach the **Step 2** to the Top Upright 1 **(11)** and Top Upright 2 **(12)** with the M8X35mm Button Bolts **(19)**, M8 Arc Washers **(18)**.



# ASSEMBLY

## STEP 27

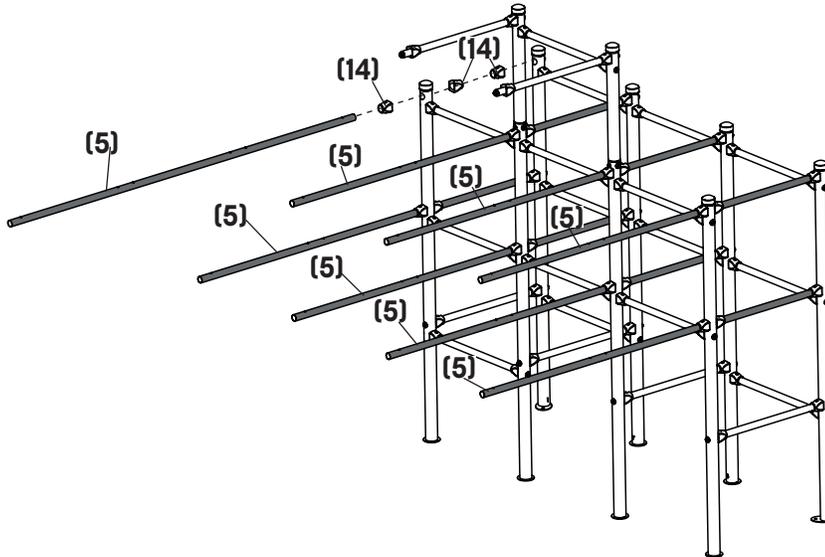


**14** Plastic Protector (x24)

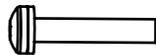
**5** Long Cross Bar (x8)

Connect the Long Cross Bar (5) through three Plastic Protectors (14) and to the upright.

**Repeat this step until the remaining 7 long cross bars assembled!**



## STEP 28



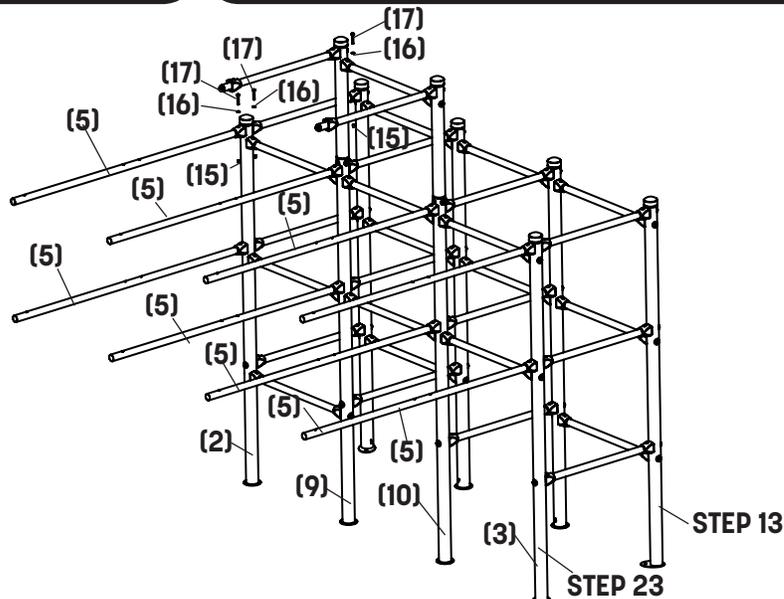
**15** M6 Locknut (x24)

**16** M6 Washer (x24)

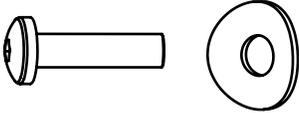
**17** M6X40mm Button Bolt (x24)

Fix the Plastic Protectors (14) to the Long Cross Bar (5) with M6X40mm Button Bolts (17), M6 Washers (16) and the M6 Locknuts (15). Do not tighten the locknuts.

**Repeat this step until you have all 24 plastic protectors assembled!**

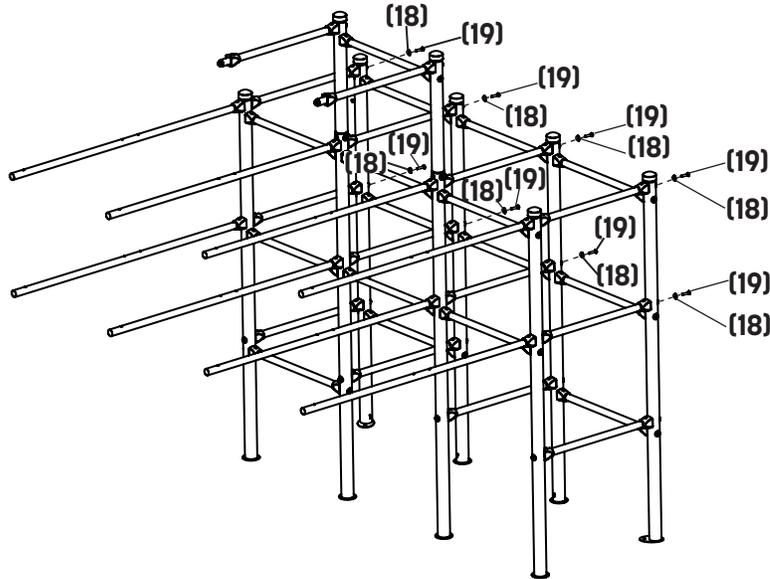


## STEP 29



- 19** M8X35mm Button Bolt (x8)  
**18** M8 Arc Washer (x8)

Fix the Long cross bar **(5)** with the M8X35mm Button Bolts **(19)**, the M8 Arc Washers **(18)**.



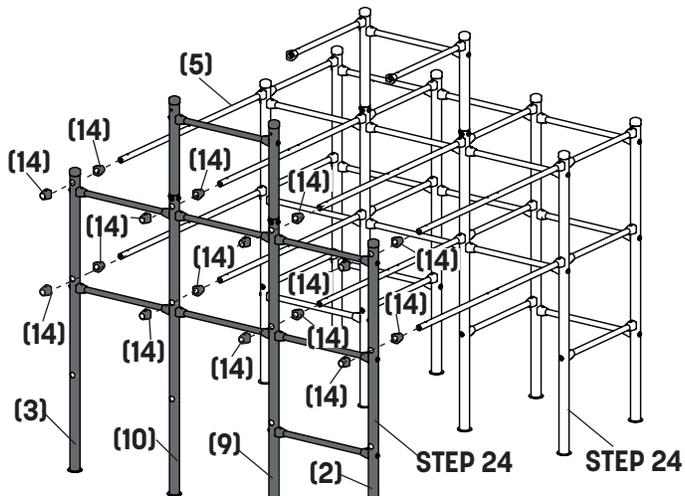
## STEP 30



- 14** Plastic Protector (x16)

Slide the Long Cross Bar **(5)** through Side Upright 2 **(3)** with two Plastic Protectors **(14)**.

**Repeat this step until the you have all 8 long cross bars assembled!**



# ASSEMBLY

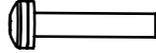
## STEP 31



**15** M6 Lock-nut (x16)



**16** M6 Washer (x16)

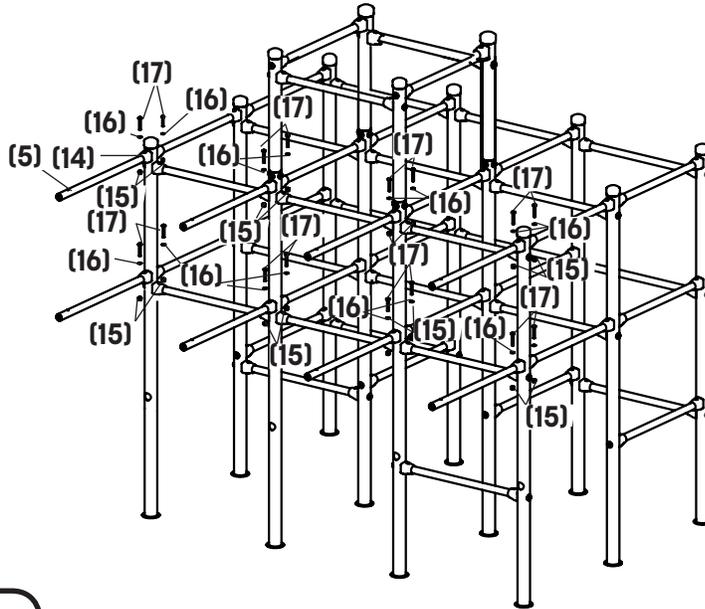


**17** M6X40mm Button Bolt (x16)

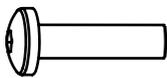
Fix the Plastic Protectors **(14)** to the Long Cross Bar **(5)** with M6X40mm Button Bolts **(17)**, M6 Washers **(16)** and the M6 Locknuts **(15)**.

**Do not tighten the locknuts.**

**Repeat this step until you have all 16 plastic protectors assembled!**



## STEP 32

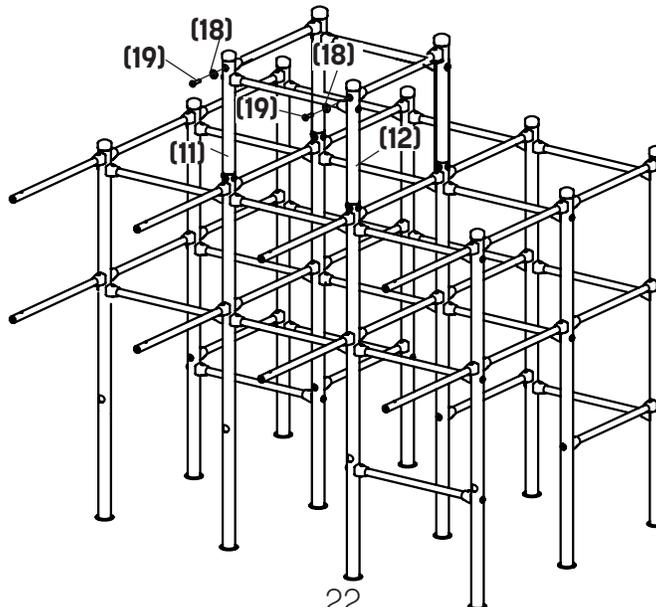


**19** M8X35mm Button Bolt (x2)



**18** M8 Arc Washer (x2)

Fix the Top Upright 1 **(11)** and Top Upright 2 **(12)** with two M8X35mm Button Bolts **(19)**, two M8 Arc Washers **(18)**.



### STEP 33



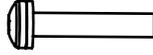
**14** Plastic Protector (x8)



**15** M6 Locknut (x8)



**16** M6 Washer (x8)

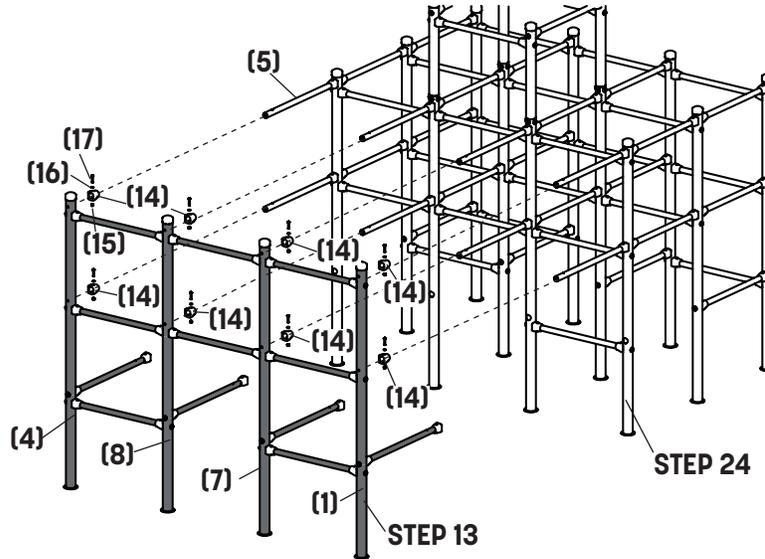


**17** M6X40mm Button Bolt (x8)

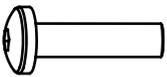
Connect the Long Cross Bar (5) through Corner Upright 2 (4) with the Plastic Protectors (14), fix with M6X40mm Button Bolts (17), M6 Washers (16) and the M6 Locknuts (15).

Do not tighten the locknuts.

**Repeat this step until you have all 8 long cross bars assembled!**



### STEP 34



**19** M8X35mm Button Bolt (x12)

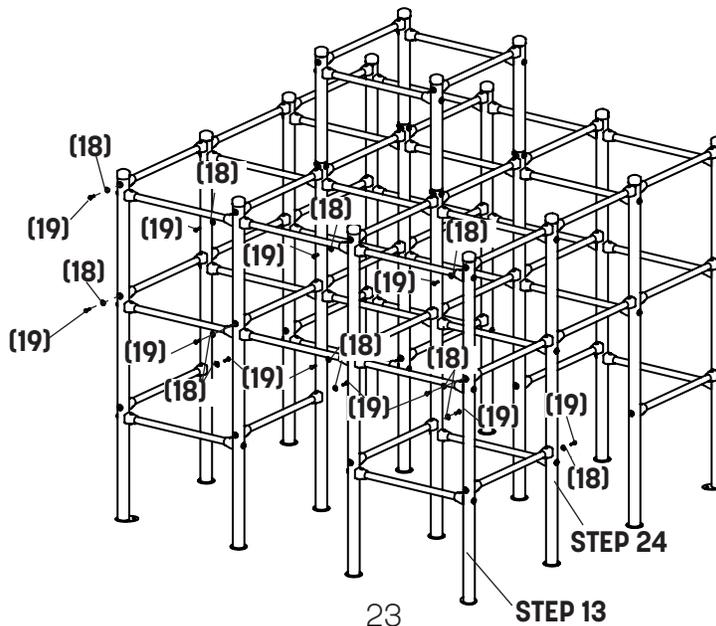


**18** M8 Arc Washer (x12)

Fix the Step 13 and Step 24 with the M8X35mm Button Bolts (19), the M8 Arc Washers (18).

**Repeat this step until you have all bolts and washers assembled.**

**Go ahead and tighten all of the bolts now.**

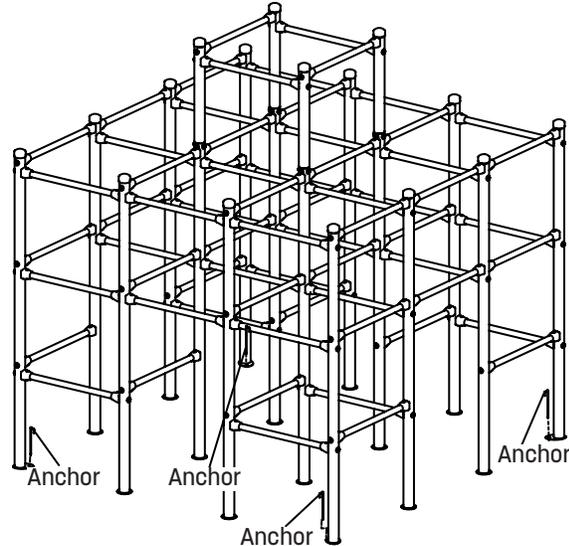
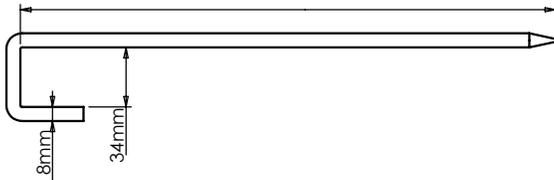


# ASSEMBLY

## STEP 35

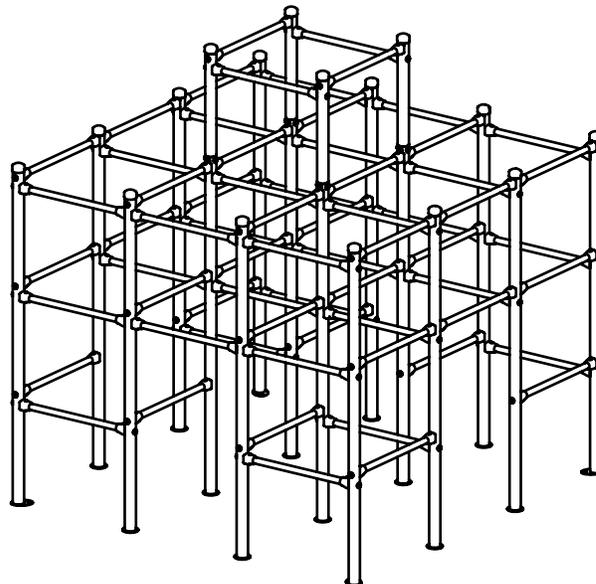
Use a hammer to secure the anchor into the ground by following the direction shown below. The anchor will help to prevent tipping, overturning and lifting of the jungle gym.

**Note: The anchor is not provided in this product and needs to be purchased separately. The recommended size of anchor is shown below.**



## STEP 36

Congratulations on completing your Jungle Gym (*See, we knew you could do it!*). If you love the product, we want to hear from you! Please leave us a review on the retailer's site you purchased this product from, on our Facebook page, or on any other review site. We'd really appreciate it. If we could, we'd give you a gold star. Are you frustrated or have some suggestions? Contact us directly. We promise we're not trying to ruin your life. We will do everything we can to make it right. See contact info on page 2-3.



# INSTALLATION

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## WARNING!

To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on the Jungle Gym Base Station before assembly and use of this product.

1. It is the responsibility of the owner and supervisors of this Jungle Gym Base Station to make sure all users obey the safety instructions printed in this material.
2. This product is intended for use by children ages 4-8.
3. Use the Jungle Gym only as described in this manual.
4. Always use the Jungle Gym under adult supervision.
5. Total weight capacity is 243 lbs.
6. Be sure that Jungle Gym Base Station is on a level surface, not less than 6 ft (1.8m) from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.
7. Do not install over concrete, asphalt, packed earth, grass, carpet, or any other hard surface. The maximum fall height for the product is 6.5 ft (2 m). A fall onto a hard surface can result in serious injury or death. The Jungle Gym Base Station should never be placed on a hard surface such as concrete or asphalt.
8. It is recommended that the gym set be anchored to the ground. Be certain that all anchoring devices are placed below the level of the playing surface or below ground to prevent tripping. Anchors are sold separately.
9. It is recommended that the Jungle Gym Base Station be placed on shock absorbing surface. Shedded bark mulch, wood chips, fine sand or fine gravel are considered to be acceptable shock absorbing surfaces when installed and maintained at a sufficient depth under and around Jungle Gym Base Station.
10. Do not let children use equipment until properly assembled and anchored.
11. Always inspect the Jungle Gym Base Station before it is used and replace any worn, defective, or missing parts and tighten any bolts that have become loose. (Users may be hurt if the Jungle Gym is used when it is in poor condition.)

# MAINTENANCE & CARE INFORMATION

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Congratulations and high five on successfully assembling your new Skywalker Sports Jungle Gym Base Station! Now, the best way to keep your new Jungle Gym Base Station in tip-top shape, is to follow this checklist periodically:

## At the beginning of each play season:

- Tighten all hardware
- Lubricate all metallic moving parts
- Check metal parts for rust. If found, sand and repaint using a nonlead-based paint
- Reinstall any plastic parts, such as swing seats or any other items that were removed for the cold season

## Twice a month during play season:

- Tighten all hardware
- Check all protective coverings on bolts, pipes, edges, and corners. Replace if they are loose, cracked, or missing
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary
- Spot clean frame when dirt accumulates

## Once a month during play season:

- Lubricate all metallic moving parts
- Check all moving parts including swing seats, ropes, cables, and chains for wear, rust, or other deterioration and replace as needed

## At the end of each play season or when the temperature drops below 32°F:

- Remove plastic swing seats and other items as specified by the manufacturer and take indoors or do not use
- Rake and check depth of loose fill protective surfacing materials to prevent compaction and to maintain appropriate depth. Replace as necessary
- Owners shall be responsible for maintaining the legibility of the warning labels

**Disposal Instructions:** If discarding, disassemble and dispose of the Jungle Gym Base Station in such a way that no unreasonable hazards will exist at the time the Jungle Gym Base Station is discarded.

If any these conditions exist, this product should be disassembled or otherwise protected from being used until the condition is fixed.

# Jungle Gym SAFETY INFORMATION

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A Jungle Gym is a recreational product.

The information on this manual identify important safety precautions. The precautions are not all-inclusive, because a Jungle Gym can be used in ways that this manual cannot cover completely.

## **Using the Jungle Gym Safely**

### **Adult Supervision of Children**

Children using the Jungle Gym must be supervised by adults at all times

### **Adults may pay particular attention to:**

- Entering and exiting the Jungle Gym safely
- Appropriate clothing, no loose-fitting clothing, scarfs, ponchos or clothing that is potentially hazardous
- Do not attach items to the Jungle Gym that are not specifically designed for use with the equipment, such as but not limited to, jump ropes, clothesline, pet leashes, cables, extension cords, garden hose and chains as they may cause a strangulation hazard
- Darkness increases the chances of a fall. Do not use the Jungle Gym unless there is plenty of lighting provided

### **Electrocutions Hazard Associated with the Metal Frame of the Jungle Gym**

The Jungle Gym frame is made of metal. It is not grounded and will conduct electricity. For this reason, an electrocution hazard exists. No light, electric heaters, extension cords or household electrical appliances are to be permitted in or on the Jungle Gym at any time.

### **Placing the Jungle Gym in a Safe Place**

To avoid injury, the Jungle Gym must be kept away from objects and possible hazards including electric power wiring, tree limbs, and fences. Do not place the Jungle Gym near any other recreational device or structures such as a swimming pool or hot tub. The Jungle Gym must be placed on a level surface before use. The area around the Jungle Gym must always have plenty of light.

### **For the Supervisor**

Be familiar with the information in this manual and enforce all of the safety rules. Help new users and all user to the Jungle Gym. All Jungle Gym users must have someone watch them, regardless of the skill or age of the user. Keep the Jungle Gym free of any objects that could interfere with the proper use of the Jungle Gym such as but not limited to, jump ropes, clothesline, pet leashes, cables, extension cords, garden hose and chains as they may cause a strangulation hazard.

### **For the Jungle Gym User**

Do not use the Jungle Gym when under the influence of drugs or alcohol. Do not attempt to jump onto or off of the Jungle Gym. Wear clothing that does not have drawstrings, hooks, loops or anything else that can get caught in the Jungle Gym.

# INSTRUCTIONS FOR USE

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To reduce the risk of serious injury, read and follow all of the warnings, precautions, and instructions in this manual before you use this equipment. Warnings and instructions for care, maintenance, and use of this Jungle Gym Base Station are included to promote safe enjoyable use of this equipment.

1. The Jungle Gym is designed for up to 3 persons and has a 243 lb. total weight limit.
2. On-site adult supervision for children of all ages at all times is required.
3. Instruct children not to walk close to, in front of, behind, or between moving items. Instruct children to keep a safe distance away to keep from being struck by items in play.
4. Instruct children not to twist swing chains or ropes or loop them over the top support bar since this may reduce the strength of the chain rope.
5. Instruct children to avoid swinging empty seats. These may strike other children or come back and strike you.
6. Teach children to sit in the center of the swings with their full weight on the seats. DO NOT allow children to stand on the seats and DO NOT allow children to lean to the side or collide with other playmates.
7. Instruct children not to use the equipment in any manner other than intended.
8. Instruct children not to get off equipment while it is in motion. Do not allow children to jump from moving play items.
9. Dress children in appropriate clothing while playing on and around the equipment. Do not allow the children to wear loose fitting clothing, hood and neck drawstrings, scarves, cord-connected items, capes, and ponchos. These items can cause death by strangulation.
10. Do not allow children to play on equipment when it is wet. Injury due to slips or falls may occur.
11. Instruct children not to attach items to the playground equipment that are not specifically designed for use with the equipment, such as, but not limited to, jump ropes, clothesline, pet leashes, cables and chain as they may cause a strangulation hazard.
12. Instruct children to always grasp the Jungle Gym frame rails while playing and climbing.
13. Check the openings between rollers and sliding surfaces of rollers slides for materials that could be potentially hazardous.
14. Make sure that suspended climbing ropes, chain, or cable are secured at both ends and cannot be looped back on itself.
15. Instruct children to remove their bike or other sports helmets before playing.
16. Dress children with well-fitting and full foot enclosing footwear. Do not wear clogs, flip flops, and sandals.
17. **WARNING:** Lawn swings are designed for use by children two years of age and older. The use by children under the age of two can result in entrapment between the seat and back rest because the child's body may pass through the opening, causing entrapment of the child's head. Such entrapment may result in strangulation. NEVER place children in a rearward facing position or with legs between the seat and backrest.
18. Instruct children to step on and off of the Jungle Gym Station, do not jump.
19. Check bolts before every use. Tighten any bolts that have become loose before allowing children to play.

Don't forget to check us out online! **We'd love to hear from you.**

**Website:** [skywalkertrampolines.com](http://skywalkertrampolines.com)

**Facebook:** [facebook.com/skywalkertrampolines](https://facebook.com/skywalkertrampolines)

**YouTube:** [youtube.com/channel/UCUty7EqwIGouK5ovzGpHGGrw/feed](https://youtube.com/channel/UCUty7EqwIGouK5ovzGpHGGrw/feed)

**Pinterest:** [pinterest.com/swtrampolines](https://pinterest.com/swtrampolines)

**Twitter:** [twitter.com/swtrampolines?lang=en](https://twitter.com/swtrampolines?lang=en)

**Instagram:** [instagram.com/skywalker\\_trampolines/?hl=en](https://instagram.com/skywalker_trampolines/?hl=en)

# WARNING LABEL PLACEMENT

The labels shown on this page have been attached to the Jungle Gym Base Station in the indicated locations. If one of the labels or is missing or illegible, call our Customer Care Hotline toll-free at **1-866-603-JUMP (5867)**, Monday to Thursday, 8 a.m. to 5 p.m., and Friday, 8 a.m. to 3 p.m. Mountain Time, to order a free replacement label.

**⚠ WARNING/ADVERTENCIA**

Age Grading: 4-8 years, maximum weight of 81 lbs.  
Maximum Occupancy  
7 children  
**SJG200 3 children**  
SJG201 2 children  
SJG202 1 children  
SJG203 1 children  
The total maximum weight not exceed of 567 lbs.

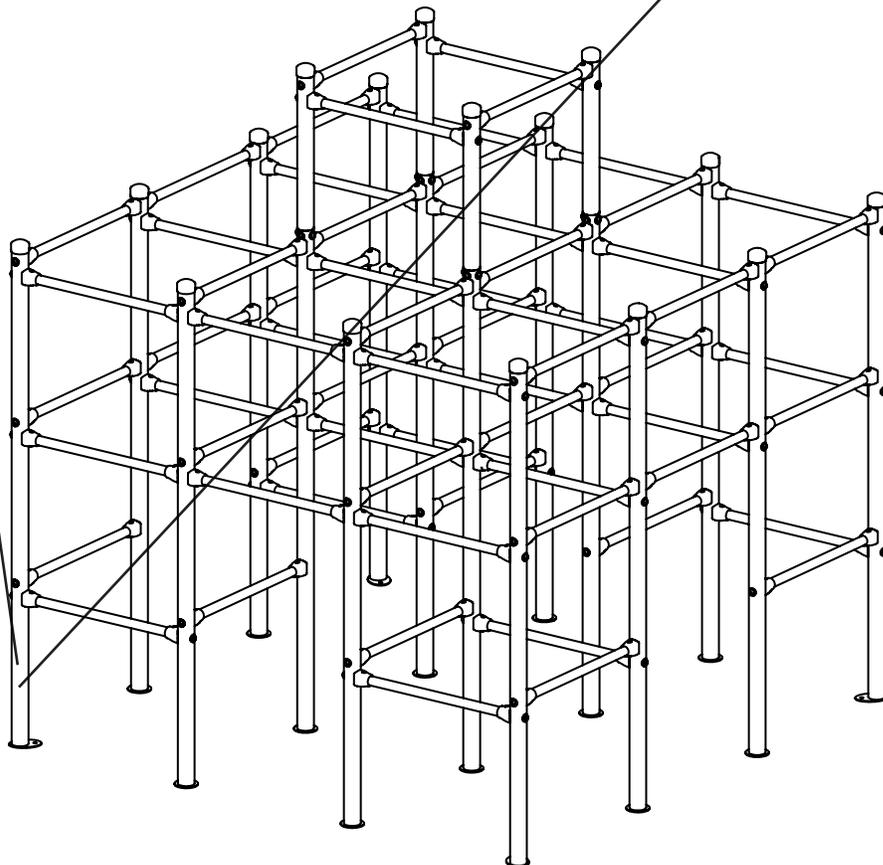
**Model SJG200**  
Jungle Gym Base Station

Made in China

Skywalker Holdings, LLC  
P.O. Box 547 Brigham City, UT 84302

[www.skywalkertrampolines.com](http://www.skywalkertrampolines.com)

Factory address: Qingda Industrial  
Park Chengyang Qingdao Shandong  
China



# PLAYGROUND SURFACING MATERIALS

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The following information is from Section 4 of the United States Consumer Product Safety Commission's (USCPSC) Outdoor Home Playground Safety Handbook for playground surfacing material.

## **X3.** SECTION 4 OF THE CONSUMER PRODUCT SAFETY COMMISSION'S OUTDOOR HOME PLAYGROUND SAFETY HANDBOOK

**X3.1** Select Protective Surfacing – One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F1292. There are different types of surfacing to choose from; which ever product you select, follow these guidelines:

### **X3.1.1** Loose Fill Materials:

**X3.1.1.1** Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9-inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9-inch depth.

**X3.1.2** Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.) NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface does not need any protective surfacing.

**X3.1.3** Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.

**X3.1.3.1** Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.

**X3.1.3.2** Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

**X3.1.4** Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles – You may be interested in using surfacing other than loose-fill materials like rubber tiles or poured-in-place surfaces.

**X3.1.4.1** Installations of these surfaces generally require a professional and are not "do-it-yourself " projects.

**X3.1.4.2** Review surface specifications before purchasing this type of surfacing. Ask the installer/ manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F 1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height - vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below - of your play equipment.

**X3.1.4.3** Check the protective surfacing frequently for wear.

**X3.1.5** Placement – Proper placement and maintenance of protective surfacing is essential. Be sure to:

**X3.1.5.1** Extend surfacing at least 6 feet from the equipment in all directions.

**X3.1.5.2** For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.

**X3.1.5.3** For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.

This information has been extracted from the CPSC publications "Playground Surfacing – Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline: 1-800-638-2772.

# LIMITED WARRANTY

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Skywalker Holdings, LLC warrants its products to be free from defects in material and workmanship under normal use and service conditions. **The steel frame is warranted for three (3) years after the date of purchase. All other parts are warranted for one (1) year after the date of purchase.** Warranty coverage extends only to the original retail purchaser from the date of original purchase. This warranty is only valid concerning products used for residential use. Products used for commercial use, such as schools and daycares, will not be covered.

## WHAT IS NOT COVERED?



**Weather Damage:** The warranty does not cover damage due to the effects or acts of nature, such as earthquakes, wind, hurricanes, tornadoes, lightning, rain, fire, snow, excessive heat and cold conditions and/or sun damage. During the winter months the trampoline soft materials will need to be removed and stored in a dry place out of the snow. If left unprotected in the winter months, some components such as springs, jump mat, spring pad and enclosure, may become damaged, voiding this warranty.



**Fading and Rust:** Our products are fully galvanized. Skywalker does not warranty against rust or corrosion. Some areas may have higher air salt content, higher humidity, heavier rain and heavier snow. Skywalker does not warranty against fading. We suggests customers use a UV protectant on the frame pad to extend the life of the product.



**Loss or Damage to Product Due to:** Loss or damage caused during shipping or caused by abuse, misuse, improper or abnormal usage or authorized repair are not covered by this warranty and may also void the warranty.



**Unauthorized Replacement Parts:** The warranty will become void if any defects or damages are associated with the use of unauthorized replacement parts. All replacement parts must be obtained from an authorized agent.



**Assembly Service:** The warranty does not cover acts or omissions provided by a third-party assembly service. It is the customer's responsibility to check all boxes and confirm all components are included and in their proper condition before installation occurs.

## INSPECTION AND REPLACEMENT PARTS:

1. Your Jungle Gym should be inspected upon unpacking and set up and thereafter on a regular basis. Worn, damaged or broken parts should be replaced immediately and before use.
2. Call the Skywalker Trampoline Customer Service Department at 1-866-603-5867 to file a warranty claim. Be prepared to provide the following information: name, shipping address, a copy of your original sales receipt, a brief description of the problem and cause, trampoline model number and serial number. We may also ask for photos of the damaged/defective parts.
3. Customer service will review your claim and contact you with further instruction.

**NOTE:** All requested information must be provided in order to review your warranty claim.

To order replacement parts for your product please visit [www.skywalkertrampolines.com](http://www.skywalkertrampolines.com)

Skywalker Holdings, LLC, PO Box 574, Brigham City, UT 84302 USA.

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**Note:** Skywalker Holdings, LLC is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenue or profits, loss of enjoyment or use, cost of removal, installation or other consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

The warranty extended hereunder is in lieu of all other warranties and any implied warranty of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states or countries do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you. This warranty gives you specific legal rights. You may also have other rights which vary state to state or country to country.

This warranty is valid only in the country the product was purchased.