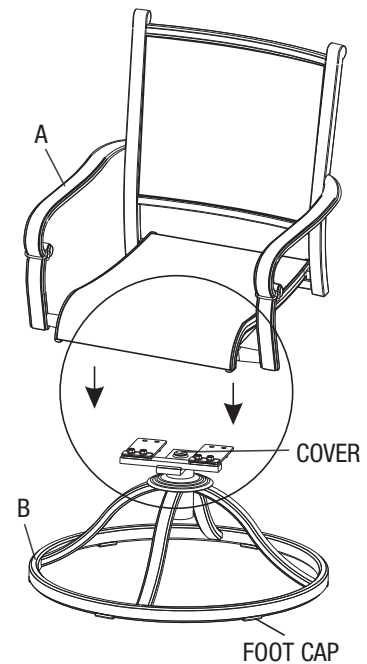


## 1 Positioning the chair frame

- Place the swivel base (with rocker assembly) (B) on a flat, solid surface. Make sure the rocker assembly is positioned all the way into the base. It may have shifted or vibrated out during shipment.
- Note the arrow labels on the "U" bar and the rocker assembly. Also note the horseshoe shape of the rocker plate. Point the open end of the horseshoe away from you. The arrows on the rocker assembly should be pointing towards you. Set the chair frame (A) on the rocker assembly (B) with front of the seat facing you and the arrows on the "U" bar pointing towards you as shown in the diagram.
- If chair frame has been properly positioned on the rocker assembly, all arrows on the "U" bar and rocker assembly will be pointing in the same direction.



## 2 Attaching the chair frame to the chair base

- Critical Step: The "U" metal plates must be installed in the proper location. Read this step and carefully examine.
- Insert the "U" metal plate so that the "U" bar and rocker plate are between both sides of the "U" metal plate. Make sure that the holes in the "U" metal plate are completely aligned with the holes in the "U" bar as shown in .
- Guide the bolts (AA) through the holes on the top side of the "U" metal plate, through the holes in the "U" bar portion of the chair, through the holes in the rocker plate and then, most importantly, through the holes in the bottom side of the "U" metal plate. It is very important that the holes in the bottom of the "U" metal plate are placed directly beneath the holes in the rocker plate. Add a spring washer (BB) and a nut (DD) to each bolt (AA) as shown in the diagram.

