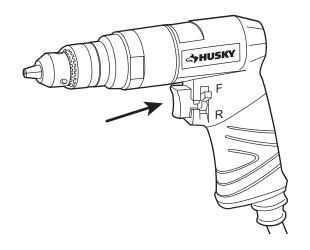
### **Operation**

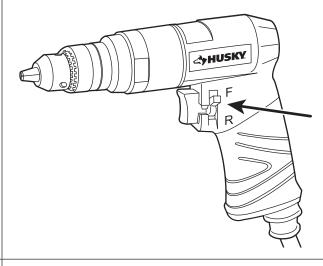
## Operating the drill

This 3/8" Reversible Pistol Grip Drill is designed to operate on 90 PSIG. Lower pressure (below 90 PSIG) will reduce performance of the tool. Higher air pressure (over 90 PSIG) raises the performance of the tool beyond its rated capacity and could cause serious damage to the tool and the user.



### **2** Changing the rotation direction

- The direction of the bit rotation is reversible.
- Control the rotation direction by moving the side-mounted switch to F (forward) or R (reverse) as required for the operation.



# 3 Installing and removing the bits



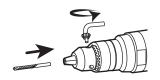
**WARNING:** Disconnect the tool from the air supply before servicing or changing accessories.

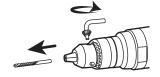
#### To install the bits:

- Remove the air supply from the reversible drill.
- Insert the drill bit as far as possible into the opening.
- Using an appropriately sized chuck key, turn the chuck key clockwise to securely tighten the drill bit, tap, or reamer in the drill chuck.
- Always remove the chuck key before connecting the drill to the air line.

#### To remove the bits:

- Remove the air supply from the reversible drill.
- Using an appropriately sized chuck key, turn the chuck key counterclockwise to loosen the drill bit, tap, or reamer in the drill chuck.
- Remove the bit.





# 4 Drilling

- Place the rotation direction forward position.
- Hold the drill with one hand.
- Place the bit head onto the surface and slowly depress the switch trigger. Start the bit slowly for more control.

